## **SIEMENS**

## **Data sheet**



SIMATIC S7-1500F, CPU Bundle consisting of: CPU 1518F-4 PN/DP MFP (6ES7518-4FX00-1AB0), including C/C++ Runtime and OPC UA Runtime license, 9 MB work memory for program and 60 MB for data, 1st interface: PROFINET IRT with 2-port switch, 2nd interface: PROFINET RT, 3rd interface: PROFINET basic services, 4th interface: PROFIBUS, 1 ns bit performance, SIMATIC Memory Card (min. 2 GB) required

General information	
Product type designation	CPU 1518F-4 PN/DP MFP
HW functional status	FS03
Firmware version	V2.9
Product function	
■ I&M data	Yes; I&M0 to I&M3
Isochronous mode	Yes; Distributed and central; with minimum OB 6x cycle of 125 $\mu s$ (distributed) and 1 ms (central)
Engineering with	
<ul> <li>STEP 7 TIA Portal configurable/integrated from version</li> </ul>	V17 (FW V2.9) / V15 (FW V2.5) or higher
Configuration control	
via dataset	Yes
Display	
Screen diagonal [cm]	6.1 cm
Control elements	
Number of keys	6
Mode selector switch	1
Supply voltage	
Rated value (DC)	24 V
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V
Reverse polarity protection	Yes
Mains buffering	
<ul> <li>Mains/voltage failure stored energy time</li> </ul>	5 ms
<ul> <li>Repeat rate, min.</li> </ul>	1/s
Input current	
Current consumption (rated value)	1.7 A
Current consumption, max.	2 A
Inrush current, max.	2.7 A; Rated value
l²t	0.02 A <sup>2</sup> ·s
Power	
Infeed power to the backplane bus	12 W
Power consumption from the backplane bus (balanced)	35 W
Power loss	
Power loss, typ.	29 W
Memory	
Number of slots for SIMATIC memory card	1
SIMATIC memory card required	Yes

Work memory	
• integrated (for program)	9 Mbyte
• integrated (for data)	60 Mbyte
<ul> <li>integrated (for CPU function library of CPU</li> </ul>	50 Mbyte; Note: The "CPU function library of the CPU" are C/C++
Runtime)	blocks for the user program that were created using the SIMATIC ODK
,	1500S or Target 1500S.
Working memory for additional functions	
<ul> <li>Integrated (for C/C++ Runtime application)</li> </ul>	512 Mbyte
<ul> <li>available (for Linux runtime application)</li> </ul>	1 Gbyte
Load memory	
Plug-in (SIMATIC Memory Card), max.	32 Gbyte; the memory card must have at least 2 GB of space on it
Backup	
maintenance-free	Yes
CPU processing times	
for bit operations, typ.	1 ns
for word operations, typ.	2 ns
for fixed point arithmetic, typ.	2 ns
for floating point arithmetic, typ.	6 ns
CPU-blocks	
Number of elements (total)	20 000; Blocks (OB, FB, FC, DB) and UDTs
DB	
Number range	1 60 999; subdivided into: number range that can be used by the
	user: 1 59 999, and number range of DBs created via SFC 86: 60 000
0.	60 999
• Size, max.	16 Mbyte; For DBs with absolute addressing, the max. size is 64 KB
FB	0.05.505
Number range	0 65 535
• Size, max.	1 Mbyte
FC Number of the second	0 05 505
Number range     Size, may	0 65 535
Size, max.  OB	1 Mbyte
	1 Mbyto
Size, max.      Number of free evels ORs.	1 Mbyte 100
<ul><li>Number of free cycle OBs</li><li>Number of time alarm OBs</li></ul>	20
	20
Number of delay alarm OBs     Number of evalin interrupt OBs	
<ul> <li>Number of cyclic interrupt OBs</li> </ul>	20; With Failsafe, two RTGs with one "Cyclic interrupt OB" or one "Free cycle OB" (F-OB) each are possible
<ul> <li>Number of process alarm OBs</li> </ul>	50
Number of DPV1 alarm OBs	3
Number of isochronous mode OBs	3
Number of technology synchronous alarm OBs	2
Number of startup OBs	100
Number of asynchronous error OBs	4
Number of synchronous error OBs	2
Number of diagnostic alarm OBs	1
Nesting depth	
per priority class	24
Counters, timers and their retentivity	
S7 counter	
Number	2 048
Retentivity	
— adjustable	Yes
IEC counter	
Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
S7 times	
Number	2 048
Retentivity	
— adjustable	Yes
IEC timer	
Number	Any (only limited by the main memory)
Retentivity	
•	

— adjustable	Yes
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Data areas and their retentivity	70011 ( 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1
Retentive data area (incl. timers, counters, flags), max.	768 kbyte; In total; available retentive memory for bit memories, timers, counters, DBs, and technology data (axes): 700 KB
Extended retentive data area (incl. timers, counters, flags),	20 Mbyte; When using PS 6 0W 24/48/60 V DC HF
max.	20 Mbyte, When doing to 0 000 2-m-10/00 V BO Th
Flag	
• Size, max.	16 kbyte
<ul> <li>Number of clock memories</li> </ul>	8; 8 clock memory bit, grouped into one clock memory byte
Data blocks	
Retentivity adjustable	Yes
Retentivity preset	No
Local data	
<ul><li>per priority class, max.</li></ul>	64 kbyte; max. 16 KB per block
Address area	
Number of IO modules	16 384; max. number of modules / submodules
I/O address area	
• Inputs	32 kbyte; All inputs are in the process image
Outputs	32 kbyte; All outputs are in the process image
per integrated IO subsystem	
— Inputs (volume)	32 kbyte; max. 32 KB via X1; max. 8 KB via X2 or X4
— Outputs (volume)	32 kbyte; max. 32 KB via X1; max. 8 KB via X2 or X4
per CM/CP	
— Inputs (volume)	8 kbyte
<ul><li>Outputs (volume)</li></ul>	8 kbyte
Subprocess images	
<ul> <li>Number of subprocess images, max.</li> </ul>	32
Hardware configuration	
Number of distributed IO systems	64; A distributed I/O system is characterized not only by the integration
	of distributed I/O via PROFINET or PROFIBUS communication
	modules, but also by the connection of I/O via AS-i master modules or
N 1 (DD 1	links (e.g. IE/PB-Link)
Number of DP masters	1
<ul><li>integrated</li><li>Via CM</li></ul>	1 9: A maximum of 9 CMa/CDa (DDOEIDLIS DDOEINET Ethornot) can
• Via Civi	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total
Number of IO Controllers	
• integrated	2
• Via CM	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can
	be inserted in total
Rack	
<ul> <li>Modules per rack, max.</li> </ul>	32; CPU + 31 modules
Number of lines, max.	1
PtP CM	
<ul> <li>Number of PtP CMs</li> </ul>	the number of connectable PtP CMs is only limited by the number of
	available slots
Time of day	
Clock	
• Type	Hardware clock
Backup time	6 wk; At 40 °C ambient temperature, typically
Deviation per day, max.	10 s; Typ.: 2 s
Operating hours counter	
Number	16
Clock synchronization	
• supported	Yes
• to DP, master	Yes
• in AS, master	Yes
• in AS, slave	Yes
on Ethernet via NTP	Yes
Interfaces	
Number of PROFINET interfaces	3
Number of PROFIBUS interfaces	1
1. Interface	
Interface types	
· · · · · · · · · · · · · · · · · · ·	

<ul><li>RJ 45 (Ethernet)</li></ul>	Yes; X1
<ul> <li>Number of ports</li> </ul>	2
integrated switch	Yes
Protocols	
• IP protocol	Yes; IPv4
PROFINET IO Controller	Yes
PROFINET IO Device	Yes
SIMATIC communication	Yes
Open IE communication	Yes; Optionally also encrypted
<ul><li>Web server</li><li>Media redundancy</li></ul>	Yes MPD Automapager according to IEC 62420.2 Edition 2.0
PROFINET IO Controller	Yes; MRP Automanager according to IEC 62439-2 Edition 2.0
Services	
— PG/OP communication	Yes
— Isochronous mode	Yes
Direct data exchange	Yes; Requirement: IRT and isochronous mode (MRPD optional)
— IRT	Yes
— PROFlenergy	Yes; per user program
Prioritized startup	Yes; Max. 32 PROFINET devices
<ul> <li>Number of connectable IO Devices, max.</li> </ul>	512; In total, up to 1 000 distributed I/O devices can be connected via
	AS-i, PROFIBUS or PROFINET
<ul> <li>Of which IO devices with IRT, max.</li> </ul>	64
<ul> <li>Number of connectable IO Devices for RT,</li> </ul>	512
max.	540
— of which in line, max.	512
<ul> <li>Number of IO Devices that can be simultaneously activated/deactivated, max.</li> </ul>	8; in total across all interfaces
Number of IO Devices per tool, max.	8
— Updating times	The minimum value of the update time also depends on communication
3	share set for PROFINET IO, on the number of IO devices, and on the
	quantity of configured user data
Update time for IRT	
— for send cycle of 125 μs	125 µs
— for send cycle of 187.5 μs	187.5 μs
— for send cycle of 250 µs	250 µs to 4 ms
— for send cycle of 500 µs	500 µs to 8 ms 1 ms to 16 ms
— for send cycle of 1 ms  — for send cycle of 2 ms	2 ms to 32 ms
— for send cycle of 2 ms — for send cycle of 4 ms	4 ms to 64 ms
With IRT and parameterization of "odd" send	Update time = set "odd" send clock (any multiple of 125 µs: 375 µs, 625
cycles	μs 3 875 μs)
Update time for RT	
— for send cycle of 250 μs	250 µs to 128 ms
— for send cycle of 500 μs	500 μs to 256 ms
— for send cycle of 1 ms	1 ms to 512 ms
— for send cycle of 2 ms	2 ms to 512 ms
— for send cycle of 4 ms	4 ms to 512 ms
PROFINET IO Device	
Services	
<ul><li>— PG/OP communication</li></ul>	Yes
— Isochronous mode	No
— IRT	Yes; Minimum send cycle of 250 μs
— PROFlenergy	Yes; per user program
— Shared device	Yes
<ul> <li>Number of IO Controllers with shared device, max.</li> </ul>	4
activation/deactivation of I-devices	Yes; per user program
Asset management record	Yes; per user program
2. Interface	. 55, p.5. 400. p.08.4
Interface types	Voc. V2
RJ 45 (Ethernet)      Number of ports	Yes; X2 1
<ul><li>Number of ports</li><li>integrated switch</li></ul>	1 No
Integrated switch  Protocols	110
IP protocol	Yes; IPv4
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<ul> <li>PROFINET IO Controller</li> </ul>	Yes
<ul> <li>PROFINET IO Device</li> </ul>	Yes
<ul> <li>SIMATIC communication</li> </ul>	Yes
<ul> <li>Open IE communication</li> </ul>	Yes; Optionally also encrypted
<ul> <li>Web server</li> </ul>	Yes
Media redundancy	No
PROFINET IO Controller	
Services	
— PG/OP communication	Yes
— Isochronous mode	No
Direct data exchange	No
— IRT	No
— PROFlenergy	Yes; per user program
Prioritized startup	No
·	
<ul> <li>Number of connectable IO Devices, max.</li> </ul>	128; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
<ul> <li>Number of connectable IO Devices for RT,</li> </ul>	128
max.	120
— of which in line, max.	128
Number of IO Devices that can be	8; in total across all interfaces
simultaneously activated/deactivated, max.	e, tetar across an interraces
Number of IO Devices per tool, max.	8
— Updating times	The minimum value of the update time also depends on communication
- p	share set for PROFINET IO, on the number of IO devices, and on the
	quantity of configured user data
Update time for RT	
— for send cycle of 1 ms	1 ms to 512 ms
PROFINET IO Device	
Services	
— PG/OP communication	Yes
<ul> <li>Isochronous mode</li> </ul>	No
— IRT	No
— PROFlenergy	Yes; per user program
Prioritized startup	No
Shared device	Yes
<ul> <li>Number of IO Controllers with shared device.</li> </ul>	4
max.	
<ul> <li>activation/deactivation of I-devices</li> </ul>	Yes; per user program
<ul> <li>Asset management record</li> </ul>	Yes; per user program
3. Interface	
Interface types	
• RJ 45 (Ethernet)	Yes; X3
Number of ports	1; C/C++ Runtime can also be reached via this port
•	No
integrated switch  Protocols	110
IP protocol	Yes: IPv4
PROFINET IO Controller	No
PROFINET IO Device     SIMATIC communication	No Vos
SIMATIC communication     Open IF communication	Yes
<ul> <li>Open IE communication</li> </ul>	Yes
	Vee
Web server	Yes
	Yes
Web server  4. Interface Interface types	
Web server  4. Interface	Yes Yes; X4
Web server  4. Interface Interface types	
Web server  4. Interface  Interface types      RS 485	Yes; X4
Web server  4. Interface  Interface types     RS 485     Number of ports	Yes; X4
Web server  4. Interface  Interface types     RS 485     Number of ports  Protocols	Yes; X4 1
Web server  4. Interface  Interface types     RS 485     Number of ports  Protocols     PROFIBUS DP master	Yes; X4 1 Yes
Web server  4. Interface Interface types     RS 485     Number of ports  Protocols     PROFIBUS DP master     PROFIBUS DP slave	Yes; X4 1 Yes No
Web server  4. Interface Interface types     RS 485     Number of ports  Protocols     PROFIBUS DP master     PROFIBUS DP slave     SIMATIC communication	Yes; X4 1 Yes No
Web server  4. Interface  Interface types     RS 485     Number of ports  Protocols     PROFIBUS DP master     PROFIBUS DP slave     SIMATIC communication  PROFIBUS DP master	Yes; X4 1  Yes No Yes  48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via
Web server  4. Interface  Interface types     RS 485     Number of ports  Protocols     PROFIBUS DP master     PROFIBUS DP slave     SIMATIC communication  PROFIBUS DP master  Number of connections, max.	Yes; X4 1  Yes No Yes 48; for the integrated PROFIBUS DP interface
Web server  4. Interface  Interface types     RS 485     Number of ports  Protocols     PROFIBUS DP master     PROFIBUS DP slave     SIMATIC communication  PROFIBUS DP master  Number of connections, max.	Yes; X4 1  Yes No Yes  48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via
Web server  4. Interface  Interface types     RS 485     Number of ports  Protocols     PROFIBUS DP master     PROFIBUS DP slave     SIMATIC communication  PROFIBUS DP master     Number of connections, max.     Number of DP slaves, max.	Yes; X4 1  Yes No Yes  48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via

Familiatana	Ver
— Equidistance	Yes
— Isochronous mode	Yes
Activation/deactivation of DP slaves	Yes
Interface types	
RJ 45 (Ethernet)	
• 100 Mbps	Yes
• 1000 Mbps	Yes; Only possible at the X3 interface of the CPU 1518
<ul> <li>Autonegotiation</li> </ul>	Yes
Autocrossing	Yes
Industrial Ethernet status LED	Yes
RS 485	10 Mhit/o
Transmission rate, max.	12 Mbit/s
Protocols	
PROFIsafe	Yes
Number of connections	
Number of connections, max.	384; via integrated interfaces of the CPU and connected CPs / CMs
Number of connections reserved for ES/HMI/web	10
Number of connections via integrated interfaces	320
<ul> <li>Number of S7 routing paths</li> </ul>	64; in total, only 16 S7-Routing connections are supported via PROFIBUS
Redundancy mode	TACTION
H-Sync forwarding	Yes
Media redundancy	
Media redundancy	only via 1st interface (X1)
— MRP	Yes; as MRP redundancy manager and/or MRP client
MRP interconnection, supported	Yes; as ring node according to IEC 62439-2 Edition 2.0
— MRPD	Yes; Requirement: IRT
Switchover time on line break, typ.	200 ms; For MRP, bumpless for MRPD
Number of stations in the ring, max.	50
SIMATIC communication	
• S7 routing	Yes
Data record routing	Yes
S7 communication, as server	Yes
S7 communication, as client	Yes
User data per job, max.	See online help (S7 communication, user data size)
Open IE communication	
• TCP/IP	Yes
— Data length, max.	64 kbyte
<ul> <li>several passive connections per port,</li> </ul>	Yes
supported	
<ul><li>ISO-on-TCP (RFC1006)</li></ul>	Yes
<ul><li>Data length, max.</li></ul>	64 kbyte
• UDP	Yes
— Data length, max.	2 kbyte; 1 472 bytes for UDP broadcast
<ul><li>UDP multicast</li></ul>	Yes; 128 multicast circuits (of which max. 5 via X1)
• DHCP	Yes
• DNS	Yes
• SNMP	Yes
• DCP	Yes
• LLDP	Yes
• Encryption	Yes; Optional
Web server	
• HTTP	Yes; Standard and user pages
• HTTPS	Yes; Standard and user pages
OPC UA	V III III i
Runtime license required	Yes; "Large" license required
OPC UA Client	Yes
Application authentication	Yes
<ul><li>— Security policies</li></ul>	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
User authentication	
	"anonymous" or by user name & password 40
Number of connections, max.	TU
	5,000
<ul> <li>Number of nodes of the client interfaces, recommended max.</li> </ul>	5 000

<ul> <li>Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/C max.</li> </ul>	300
Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max.	20
Number of elements for one call of OPC_UA_MethodGetHandleList, max.	100
<ul> <li>Number of simultaneous calls of the client instructions for session management, per connection, max.</li> </ul>	1
<ul> <li>Number of simultaneous calls of the client instructions for data access, per connection, max.</li> </ul>	5
<ul> <li>Number of registerable nodes, max.</li> </ul>	5 000
<ul> <li>Number of registerable method calls of</li> </ul>	100
OPC_UA_MethodCall, max.	
<ul> <li>Number of inputs/outputs when calling OPC_UA_MethodCall, max.</li> </ul>	20
OPC UA Server	Yes; Data access (read, write, subscribe), method call, custom address space
<ul> <li>Application authentication</li> </ul>	Yes
— Security policies	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
<ul> <li>User authentication</li> </ul>	"anonymous" or by user name & password
<ul> <li>— GDS support (certificate management)</li> </ul>	Yes
<ul><li>Number of sessions, max.</li></ul>	64
<ul> <li>Number of accessible variables, max.</li> </ul>	200 000
<ul> <li>Number of registerable nodes, max.</li> </ul>	50 000
<ul> <li>Number of subscriptions per session, max.</li> </ul>	20
<ul> <li>— Sampling interval, min.</li> </ul>	10 ms
<ul><li>— Publishing interval, min.</li></ul>	10 ms
<ul> <li>Number of server methods, max.</li> </ul>	100
<ul> <li>Number of inputs/outputs per server method, max.</li> </ul>	20
<ul> <li>Number of monitored items, recommended max.</li> </ul>	10 000; for 1 s sampling interval and 1 s send interval
Number of server interfaces, max.	10 of each "Server interfaces" / "Companion specification" type and 20 of the type "Reference namespace"
<ul> <li>Number of nodes for user-defined server interfaces, max.</li> </ul>	30 000
<ul> <li>Alarms and Conditions</li> </ul>	Yes
<ul> <li>Number of program alarms</li> </ul>	100
<ul> <li>Number of alarms for system diagnostics</li> </ul>	50
Further protocols	
• MODBUS	Yes; MODBUS TCP
Isochronous mode	
Equidistance	Yes
S7 message functions	
Number of login stations for message functions, max.	64
Program alarms	Yes
Number of configurable program messages, max.	10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH
Number of loadable program messages in RUN, max.	5 000
Number of simultaneously active program alarms	
Number of program alarms	4 000
Number of alarms for system diagnostics	1 000
Number of alarms for motion technology objects	480
Test commissioning functions	
Joint commission (Team Engineering)	Yes; Parallel online access possible for up to 10 engineering systems
Status block	Yes; Up to 16 simultaneously (in total across all ES clients)
Single step	No
Number of breakpoints	20
Status/control	
Status/control variable	Yes; without fail-safe
Variables	inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe), times, counters
Number of variables, max.	

<ul><li>of which status variables, max.</li></ul>	200; per job
— of which control variables, max.	200; per job
Forcing	
<ul><li>Forcing</li></ul>	Yes; without fail-safe
<ul> <li>Forcing, variables</li> </ul>	peripheral inputs/outputs (without fail-safe)
Number of variables, max.	200
Diagnostic buffer	
• present	Yes
Number of entries, max.	3 200
— of which powerfail-proof	1 000
Traces	1 000
	9: Up to E42 KD of data par trace are possible
Number of configurable Traces	8; Up to 512 KB of data per trace are possible
Interrupts/diagnostics/status information	
Diagnostics indication LED	
RUN/STOP LED	Yes
• ERROR LED	Yes
MAINT LED	Yes
<ul> <li>Connection display LINK TX/RX</li> </ul>	Yes
Supported technology objects	
Motion Control	Yes; Note: The number of technology objects affects the cycle time of the PLC program; selection guide via the TIA Selection Tool
<ul> <li>Number of available Motion Control resources for</li> </ul>	15 360
technology objects	
<ul> <li>Required Motion Control resources</li> </ul>	
<ul> <li>per speed-controlled axis</li> </ul>	40
<ul> <li>per positioning axis</li> </ul>	80
— per synchronous axis	160
— per external encoder	80
— per output cam	20
— per cam track	160
•	
— per probe	40
Positioning axis	
<ul> <li>Number of positioning axes at motion control cycle of 4 ms (typical value)</li> </ul>	140
<ul> <li>Number of positioning axes at motion control cycle of 8 ms (typical value)</li> </ul>	192
Controller	
<ul><li>PID_Compact</li></ul>	Yes; Universal PID controller with integrated optimization
PID_3Step	Yes; PID controller with integrated optimization for valves
PID-Temp	Yes; PID controller with integrated optimization for temperature
Counting and measuring	, ,
High-speed counter	Yes
<u> </u>	100
Standards, approvals, certificates	
Highest safety class achievable in safety mode	
<ul> <li>Performance level according to ISO 13849-1</li> </ul>	PLe
SIL acc. to IEC 61508	SIL 3
Probability of failure (for service life of 20 years and repa	ir time of 100 hours)
<ul> <li>Low demand mode: PFDavg in accordance with SIL3</li> </ul>	< 2.00E-05
<ul> <li>High demand/continuous mode: PFH in accordance with SIL3</li> </ul>	< 1.00E-09
Ambient conditions	
Ambient temperature during operation	
horizontal installation, min.	0 °C
• horizontal installation, max.	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off
<ul> <li>vertical installation, min.</li> </ul>	0 °C
• vertical installation, max.	40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off
Ambient temperature during storage/transportation	
• min.	-40 °C
• max.	70 °C
Altitude during operation relating to sea level	
	5 000 m. Pactriations for installation altitudes > 2 000 m. and married
<ul> <li>Installation altitude above sea level, max.</li> </ul>	5 000 m; Restrictions for installation altitudes > 2 000 m, see manual

configuration / header	
configuration / programming / header	
Programming language	
— LAD	Yes
— FBD	Yes
— STL	Yes
— SCL	Yes
— GRAPH	Yes
Know-how protection	
<ul> <li>User program protection/password protection</li> </ul>	Yes
<ul> <li>Copy protection</li> </ul>	Yes
Block protection	Yes
Access protection	
<ul> <li>Password for display</li> </ul>	Yes
<ul> <li>Protection level: Write protection</li> </ul>	Yes
<ul> <li>Protection level: Read/write protection</li> </ul>	Yes
Protection level: Complete protection	Yes
programming / cycle time monitoring / header	
<ul><li>lower limit</li></ul>	adjustable minimum cycle time
upper limit	adjustable maximum cycle time
Open Development interfaces	
Size of ODK SO file, max.	9.8 Mbyte
Dimensions	
Width	175 mm
Height	147 mm
Depth	129 mm
Weights	
Weight, approx.	2 117 g
last modified:	4/1/2022 🗗