SIEMENS

Data sheet



SIMATIC S7-1500, CPU Bundle consisting of: CPU 1518-4 PN/DP MFP (6ES7518-4AX00-1AB0), including C/C++ Runtime and OPC UA Runtime license, 6 MB work memory for program and 60 MB for data, 1st interface: PROFINET IRT with 2-port switch, 2nd interface: PROFINET RT, 3rd interface: PROFINET basic services, 4th interface: PROFIBUS, 1 ns bit performance, SIMATIC Memory Card (min. 2 GB) required

General information	
Product type designation	CPU 1518-4 PN/DP MFP
HW functional status	FS03
Firmware version	V2.9
Product function	
I&M data	Yes; I&M0 to I&M3
• Isochronous mode	Yes; Distributed and central; with minimum OB $6x$ cycle of $125~\mu s$ (distributed) and $1~ms$ (central)
Engineering with	
 STEP 7 TIA Portal configurable/integrated from version 	V17 (FW V2.9) / V15 (FW V2.5) or higher
Configuration control	
via dataset	Yes
Display	
Screen diagonal [cm]	6.1 cm
Control elements	
Number of keys	6
Mode selector switch	1
Supply voltage	
Rated value (DC)	24 V
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V
Reverse polarity protection	Yes
Mains buffering	
 Mains/voltage failure stored energy time 	5 ms
Repeat rate, min.	1/s
Input current	
Current consumption (rated value)	1.7 A
Current consumption, max.	2 A
Inrush current, max.	2.7 A; Rated value
l²t	0.02 A ² ·s
Power	
Infeed power to the backplane bus	12 W
Power consumption from the backplane bus (balanced)	35 W
Power loss	
Power loss, typ.	29 W
Memory	
Number of slots for SIMATIC memory card	1
SIMATIC memory card required	Yes
Work memory	

integrated (for program)	6 Mbyte
integrated (for data)	60 Mbyte
 integrated (for CPU function library of CPU 	50 Mbyte; Note: The "CPU function library of the CPU" are C/C++
Runtime)	blocks for the user program that were created using the SIMATIC ODK 1500S or Target 1500S.
Working memory for additional functions	10000 of ranger 10000.
Integrated (for C/C++ Runtime application)	1 024 Mbyte
available (for Linux runtime application)	1 Gbyte
Load memory	. 02,10
Plug-in (SIMATIC Memory Card), max.	32 Gbyte; the memory card must have at least 2 GB of space on it
Backup	γ
maintenance-free	Yes
CPU processing times	
for bit operations, typ.	1 ns
for word operations, typ.	2 ns
for fixed point arithmetic, typ.	2 ns
for floating point arithmetic, typ.	6 ns
CPU-blocks	
Number of elements (total)	20 000; Blocks (OB, FB, FC, DB) and UDTs
DB	20 000, Blocks (OB, 1 B, 1 G, DB) and OB 15
Number range	1 60 999; subdivided into: number range that can be used by the
- Hamber range	user: 1 59 999, and number range of DBs created via SFC 86: 60 000
	60 999
• Size, max.	16 Mbyte; For DBs with absolute addressing, the max. size is 64 KB
FB	
Number range	0 65 535
• Size, max.	1 Mbyte
FC	
Number range	0 65 535
• Size, max.	1 Mbyte
OB	
• Size, max.	1 Mbyte
Number of free cycle OBs	100
Number of time alarm OBs	20
Number of delay alarm OBs	20
Number of cyclic interrupt OBs	20; with minimum OB 3x cycle of 100 μs
Number of process alarm OBsNumber of DPV1 alarm OBs	50
	3
Number of technology synchronous plarm OPs	3 2
Number of technology synchronous alarm OBsNumber of startup OBs	100
Number of startup OBs Number of asynchronous error OBs	4
Number of asynchronous error OBs	2
Number of diagnostic alarm OBs	1
Nesting depth	
per priority class	24
Counters, timers and their retentivity	
S7 counter	
Number	2 048
Retentivity	۷۶۰
— adjustable	Yes
— adjustable IEC counter	100
Number	Any (only limited by the main memory)
Retentivity	7 a.y (only innice by the main memory)
— adjustable	Yes
S7 times	
Number	2 048
Retentivity	
— adjustable	Yes
IEC timer	
Number	Any (only limited by the main memory)
Retentivity	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,
— adjustable	Yes
Data areas and their retentivity	

Retentive data area (incl. timers, counters, flags), max.	768 kbyte; In total; available retentive memory for bit memories, timers, counters, DBs, and technology data (axes): 700 KB
Extended retentive data area (incl. timers, counters, flags), max.	20 Mbyte; When using PS 6 0W 24/48/60 V DC HF
Flag	
• Size, max.	16 kbyte
Number of clock memories	8; 8 clock memory bit, grouped into one clock memory byte
Data blocks	
Retentivity adjustable	Yes
Retentivity preset	No
Local data	64 khyter may 46 KD per block
per priority class, max.	64 kbyte; max. 16 KB per block
Address area	40 204 grant grant as a first dular / subgrant dular
Number of IO modules	16 384; max. number of modules / submodules
I/O address area • Inputs	32 kbyte; All inputs are in the process image
Outputs	32 kbyte; All imputs are in the process image
per integrated IO subsystem	52 kbyte, All outputs are in the process image
— Inputs (volume)	32 kbyte; max. 32 KB via X1; max. 8 KB via X2 or X4
Outputs (volume)	32 kbyte; max. 32 KB via X1; max. 8 KB via X2 or X4
per CM/CP	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
Subprocess images	
Number of subprocess images, max.	32
Hardware configuration	
Number of distributed IO systems	64; A distributed I/O system is characterized not only by the integration of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link)
Number of DP masters	
integrated	1
• Via CM	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can
Number of IO Controllers	be inserted in total
• integrated	2
• Via CM	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total
Rack	
 Modules per rack, max. 	32; CPU + 31 modules
Number of lines, max.	1
PtP CM	
Number of PtP CMs	the number of connectable PtP CMs is only limited by the number of available slots
Time of day	
Clock	
• Type	Hardware clock
Backup time	6 wk; At 40 °C ambient temperature, typically
Deviation per day, max.	10 s; Typ.: 2 s
Operating hours counter	40
Number Clock symphysization	16
Clock synchronization	Voc
supportedto DP, master	Yes Yes
• in AS, master	Yes
• in AS, slave	Yes
on Ethernet via NTP	Yes
Interfaces	
Number of PROFINET interfaces	3
Number of PROFIBUS interfaces	1
Interface	
Interface types	
• RJ 45 (Ethernet)	Yes; X1
Number of ports	2
1 2	

integrated switch	Yes
Protocols	
IP protocol	Yes; IPv4
 PROFINET IO Controller 	Yes
 PROFINET IO Device 	Yes
 SIMATIC communication 	Yes
 Open IE communication 	Yes; Optionally also encrypted
Web server	Yes
Media redundancy	Yes
PROFINET IO Controller Services	
— PG/OP communication	Yes
— Isochronous mode	Yes
Direct data exchange	Yes; Requirement: IRT and isochronous mode (MRPD optional)
— IRT	Yes
— PROFlenergy	Yes; per user program
Prioritized startup	Yes; Max. 32 PROFINET devices
Number of connectable IO Devices, max.	512; In total, up to 1 000 distributed I/O devices can be connected via
Number of connectable to Devices, max.	AS-i, PROFIBUS or PROFINET
 Of which IO devices with IRT, max. 	64
 Number of connectable IO Devices for RT, 	512
max.	540
— of which in line, max.	512
 Number of IO Devices that can be simultaneously activated/deactivated, max. 	8; in total across all interfaces
Number of IO Devices per tool, max.	8
Updating times	The minimum value of the update time also depends on communication
	share set for PROFINET IO, on the number of IO devices, and on the
	quantity of configured user data
Update time for IRT	
for send cycle of 125 μs	125 µs
— for send cycle of 187.5 μs	187.5 µs
— for send cycle of 250 μs	250 μs to 4 ms
for send cycle of 500 μs	500 μs to 8 ms
— for send cycle of 1 ms	1 ms to 16 ms
— for send cycle of 2 ms	2 ms to 32 ms
— for send cycle of 4 ms	4 ms to 64 ms
With IRT and parameterization of "odd" send	Update time = set "odd" send clock (any multiple of 125 μs: 375 μs, 625
Cycles Undate time for PT	μs 3 875 μs)
Update time for RT	250 us to 128 ms
— for send cycle of 250 μs — for send cycle of 500 μs	250 μs to 128 ms
— for send cycle of 500 μs — for send cycle of 1 ms	500 μs to 256 ms 1 ms to 512 ms
— for send cycle of 1 ms — for send cycle of 2 ms	2 ms to 512 ms
— for send cycle of 2 ms — for send cycle of 4 ms	4 ms to 512 ms
PROFINET IO Device	7 110 W V 12 110
Services	
— PG/OP communication	Yes
— Isochronous mode	No
— IRT	Yes; Minimum send cycle of 250 µs
— PROFlenergy	Yes; per user program
— Shared device	Yes
 Number of IO Controllers with shared device, 	4
max.	
 activation/deactivation of I-devices 	Yes; per user program
Asset management record	Yes; per user program
2. Interface	
Interface types	
RJ 45 (Ethernet)	Yes; X2
 Number of ports 	1
integrated switch	No
Protocols	
IP protocol	Yes; IPv4
 PROFINET IO Controller 	Yes
 PROFINET IO Device 	Yes

ODMATIO : C	V
SIMATIC communication	Yes
Open IE communication	Yes; Optionally also encrypted
Web server	Yes
Media redundancy	No
PROFINET IO Controller	
Services	N.
— PG/OP communication	Yes
 — Isochronous mode 	No
Direct data exchange	No
— IRT	No
— PROFlenergy	Yes; per user program
 Prioritized startup 	No
 Number of connectable IO Devices, max. 	128; In total, up to 1 000 distributed I/O devices can be connected via
	AS-i, PROFIBUS or PROFINET
Number of connectable IO Devices for RT,	128
max.	400
— of which in line, max.	128
Number of IO Devices that can be simultaneously activated /deactivated may.	8; in total across all interfaces
simultaneously activated/deactivated, max.	0
Number of IO Devices per tool, max. Underling times.	8 The minimum value of the undete time also depends on communication
Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the
	quantity of configured user data
Update time for RT	, , , , , , , , , , , , , , , , , , , ,
— for send cycle of 1 ms	1 ms to 512 ms
PROFINET IO Device	
Services	
— PG/OP communication	Yes
— Isochronous mode	No
— IRT	No
— PROFlenergy	Yes; per user program
— Prioritized startup	No
— Shared device	Yes
Number of IO Controllers with shared device,	4
max.	
activation/deactivation of L devices	Voc. por ucor program
activation/deactivation of I-devices	Yes; per user program
— Asset management record	Yes; per user program Yes; per user program
Asset management record 3. Interface Interface types	Yes; per user program
Asset management record 3. Interface Interface types • RJ 45 (Ethernet)	Yes; per user program Yes; X3
Asset management record 3. Interface Interface types • RJ 45 (Ethernet) • Number of ports	Yes; per user program
Asset management record 3. Interface Interface types • RJ 45 (Ethernet)	Yes; per user program Yes; X3
- Asset management record 3. Interface Interface types • RJ 45 (Ethernet) • Number of ports • integrated switch Protocols	Yes; per user program Yes; X3 1; C/C++ Runtime can also be reached via this port No
Asset management record 3. Interface Interface types • RJ 45 (Ethernet) • Number of ports • integrated switch	Yes; per user program Yes; X3 1; C/C++ Runtime can also be reached via this port
- Asset management record 3. Interface Interface types • RJ 45 (Ethernet) • Number of ports • integrated switch Protocols	Yes; per user program Yes; X3 1; C/C++ Runtime can also be reached via this port No
- Asset management record 3. Interface Interface types • RJ 45 (Ethernet) • Number of ports • integrated switch Protocols • IP protocol	Yes; per user program Yes; X3 1; C/C++ Runtime can also be reached via this port No Yes; IPv4
- Asset management record 3. Interface Interface types • RJ 45 (Ethernet) • Number of ports • integrated switch Protocols • IP protocol • PROFINET IO Controller	Yes; per user program Yes; X3 1; C/C++ Runtime can also be reached via this port No Yes; IPv4 No
- Asset management record 3. Interface Interface types • RJ 45 (Ethernet) • Number of ports • integrated switch Protocols • IP protocol • PROFINET IO Controller • PROFINET IO Device	Yes; per user program Yes; X3 1; C/C++ Runtime can also be reached via this port No Yes; IPv4 No No
- Asset management record 3. Interface Interface types • RJ 45 (Ethernet) • Number of ports • integrated switch Protocols • IP protocol • PROFINET IO Controller • PROFINET IO Device • SIMATIC communication	Yes; per user program Yes; X3 1; C/C++ Runtime can also be reached via this port No Yes; IPv4 No No No Yes
- Asset management record 3. Interface Interface types • RJ 45 (Ethernet) • Number of ports • integrated switch Protocols • IP protocol • PROFINET IO Controller • PROFINET IO Device • SIMATIC communication • Open IE communication • Web server	Yes; per user program Yes; X3 1; C/C++ Runtime can also be reached via this port No Yes; IPv4 No No No Yes Yes Yes
- Asset management record 3. Interface Interface types • RJ 45 (Ethernet) • Number of ports • integrated switch Protocols • IP protocol • PROFINET IO Controller • PROFINET IO Device • SIMATIC communication • Open IE communication • Web server 4. Interface	Yes; per user program Yes; X3 1; C/C++ Runtime can also be reached via this port No Yes; IPv4 No No No Yes Yes Yes
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- Asset management record 3. Interface Interface types • RJ 45 (Ethernet) • Number of ports • integrated switch Protocols • IP protocol • PROFINET IO Controller • PROFINET IO Device • SIMATIC communication • Open IE communication • Web server 4. Interface Interface types • RS 485	Yes; per user program Yes; X3 1; C/C++ Runtime can also be reached via this port No Yes; IPv4 No No Yes Yes Yes Yes Yes
- Asset management record 3. Interface Interface types • RJ 45 (Ethernet) • Number of ports • integrated switch Protocols • IP protocol • PROFINET IO Controller • PROFINET IO Device • SIMATIC communication • Open IE communication • Web server 4. Interface Interface types • RS 485 • Number of ports	Yes; per user program Yes; X3 1; C/C++ Runtime can also be reached via this port No Yes; IPv4 No No No Yes Yes Yes Yes
- Asset management record 3. Interface Interface types • RJ 45 (Ethernet) • Number of ports • integrated switch Protocols • IP protocol • PROFINET IO Controller • PROFINET IO Device • SIMATIC communication • Open IE communication • Web server 4. Interface Interface types • RS 485 • Number of ports Protocols	Yes; per user program Yes; X3 1; C/C++ Runtime can also be reached via this port No Yes; IPv4 No No Yes Yes Yes Yes Yes
- Asset management record 3. Interface Interface types • RJ 45 (Ethernet) • Number of ports • integrated switch Protocols • IP protocol • PROFINET IO Controller • PROFINET IO Device • SIMATIC communication • Open IE communication • Web server 4. Interface Interface types • RS 485 • Number of ports Protocols • PROFIBUS DP master	Yes; per user program Yes; X3 1; C/C++ Runtime can also be reached via this port No Yes; IPv4 No No Yes Yes Yes Yes Yes Yes
- Asset management record 3. Interface Interface types • RJ 45 (Ethernet) • Number of ports • integrated switch Protocols • IP protocol • PROFINET IO Controller • PROFINET IO Device • SIMATIC communication • Open IE communication • Web server 4. Interface Interface types • RS 485 • Number of ports Protocols • PROFIBUS DP master • PROFIBUS DP slave	Yes; per user program Yes; X3 1; C/C++ Runtime can also be reached via this port No Yes; IPv4 No No Yes Yes Yes Yes Yes Yes No
- Asset management record 3. Interface Interface types • RJ 45 (Ethernet) • Number of ports • integrated switch Protocols • IP protocol • PROFINET IO Controller • PROFINET IO Device • SIMATIC communication • Open IE communication • Web server 4. Interface Interface types • RS 485 • Number of ports Protocols • PROFIBUS DP master • PROFIBUS DP slave • SIMATIC communication	Yes; per user program Yes; X3 1; C/C++ Runtime can also be reached via this port No Yes; IPv4 No No Yes Yes Yes Yes Yes Yes
- Asset management record 3. Interface Interface types • RJ 45 (Ethernet) • Number of ports • integrated switch Protocols • IP protocol • PROFINET IO Controller • PROFINET IO Device • SIMATIC communication • Open IE communication • Web server 4. Interface Interface types • RS 485 • Number of ports Protocols • PROFIBUS DP master • PROFIBUS DP slave • SIMATIC communication PROFIBUS DP master	Yes; X3 1; C/C++ Runtime can also be reached via this port No Yes; IPv4 No No Yes Yes Yes Yes Yes Yes Yes Yes Yes
- Asset management record 3. Interface Interface types RJ 45 (Ethernet) Number of ports integrated switch Protocols IP protocol PROFINET IO Controller PROFINET IO Device SIMATIC communication Open IE communication Web server 4. Interface Interface types RS 485 Number of ports Protocols PROFIBUS DP master PROFIBUS DP slave SIMATIC communication PROFIBUS DP master Number of connections, max.	Yes; X3 1; C/C++ Runtime can also be reached via this port No Yes; IPv4 No No Yes Yes Yes Yes Yes Yes Yes Yes No Yes No Yes No Yes No Yes
- Asset management record 3. Interface Interface types • RJ 45 (Ethernet) • Number of ports • integrated switch Protocols • IP protocol • PROFINET IO Controller • PROFINET IO Device • SIMATIC communication • Open IE communication • Web server 4. Interface Interface types • RS 485 • Number of ports Protocols • PROFIBUS DP master • PROFIBUS DP slave • SIMATIC communication PROFIBUS DP master	Yes; per user program Yes; X3 1; C/C++ Runtime can also be reached via this port No Yes; IPv4 No No Yes Yes Yes Yes Yes Yes Yes Yes In total, up to 1 000 distributed I/O devices can be connected via
- Asset management record 3. Interface Interface types RJ 45 (Ethernet) Number of ports integrated switch Protocols PROFINET IO Controller PROFINET IO Device SIMATIC communication Open IE communication Web server 4. Interface Interface types RS 485 Number of ports Protocols PROFIBUS DP master PROFIBUS DP slave SIMATIC communication PROFIBUS DP master PROFIBUS DP master Number of connections, max. Number of DP slaves, max.	Yes; X3 1; C/C++ Runtime can also be reached via this port No Yes; IPv4 No No Yes Yes Yes Yes Yes Yes Yes Yes No Yes No Yes No Yes No Yes
- Asset management record 3. Interface Interface types RJ 45 (Ethernet) Number of ports integrated switch Protocols IP protocol PROFINET IO Controller PROFINET IO Device SIMATIC communication Open IE communication Web server 4. Interface Interface types RS 485 Number of ports Protocols PROFIBUS DP master PROFIBUS DP slave SIMATIC communication PROFIBUS DP master PROFIBUS DP master PROFIBUS DP master Number of connections, max. Number of DP slaves, max.	Yes; X3 1; C/C++ Runtime can also be reached via this port No Yes; IPv4 No No Yes Yes Yes Yes Yes Yes Yes In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
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Asset management record 3. Interface Interface types • RJ 45 (Ethernet) • Number of ports • integrated switch Protocols • IP protocol • PROFINET IO Controller • PROFINET IO Device • SIMATIC communication • Open IE communication • Web server 4. Interface Interface types • RS 485 • Number of ports Protocols • PROFIBUS DP master • PROFIBUS DP slave • SIMATIC communication PROFIBUS DP master • PROFIBUS DP master • Number of connections, max. • Number of DP slaves, max. Services PG/OP communication	Yes; per user program Yes; X3 1; C/C++ Runtime can also be reached via this port No Yes; IPv4 No No Yes Yes Yes Yes Yes Yes In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET

 Activation/deactivation of DP slaves 	Yes
Interface types	
RJ 45 (Ethernet)	
• 100 Mbps	Yes
• 1000 Mbps	Yes; Only possible at the X3 interface of the CPU 1518
 Autonegotiation 	Yes
 Autocrossing 	Yes
 Industrial Ethernet status LED 	Yes
RS 485	
Transmission rate, max.	12 Mbit/s
Protocols	
PROFIsafe	No
Number of connections	
Number of connections, max.	384; via integrated interfaces of the CPU and connected CPs / CMs
 Number of connections reserved for ES/HMI/web 	10
 Number of connections via integrated interfaces 	320
Number of S7 routing paths	64; in total, only 16 S7-Routing connections are supported via
0 1	PROFIBUS
Redundancy mode	
H-Sync forwarding	Yes
Media redundancy	
 Media redundancy 	only via 1st interface (X1)
— MRP	Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP
	Manager; MRP Client
 MRP interconnection, supported 	Yes; as MRP ring node according to IEC 62439-2 Edition 3.0
— MRPD	Yes; Requirement: IRT
 Switchover time on line break, typ. 	200 ms; For MRP, bumpless for MRPD
Number of stations in the ring, max.	50
SIMATIC communication	
 PG/OP communication 	Yes; encryption with TLS V1.3 pre-selected
S7 routing	Yes
Data record routing	Yes
 S7 communication, as server 	Yes
 S7 communication, as client 	Yes
User data per job, max.	See online help (S7 communication, user data size)
Open IE communication	
• TCP/IP	Yes
— Data length, max.	64 kbyte
 several passive connections per port, 	Yes
supported	· ·
• ISO-on-TCP (RFC1006)	Yes
— Data length, max.	64 kbyte
• UDP	Yes
— Data length, max.	2 kbyte; 1 472 bytes for UDP broadcast
— UDP multicast	Yes; 128 multicast circuits (of which max. 5 via X1)
• DHCP	Yes
• DNS	Yes
• SNMP	Yes
• DCP	Yes
• LLDP	Yes
Encryption	Yes; Optional
Web server	
• HTTP	Yes; Standard and user pages
• HTTPS	Yes; Standard and user pages
OPC UA	
Runtime license required	Yes; "Large" license required
OPC UA Client	Yes
 Application authentication 	Yes
— Security policies	Available security policies: None, Basic128Rsa15, Basic256Rsa15,
	Basic256Sha256
	"anonymous" or by user name & password
— User authentication	
Number of connections, max.	40

 Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/O max. 	300
Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max.	20
Number of elements for one call of OPC_UA_MethodGetHandleList, max.	100
 Number of simultaneous calls of the client instructions for session management, per connection, max. 	1
 Number of simultaneous calls of the client instructions for data access, per connection, max. 	5
 Number of registerable nodes, max. 	5 000
 Number of registerable method calls of 	100
OPC_UA_MethodCall, max.	
 Number of inputs/outputs when calling OPC_UA_MethodCall, max. 	20
OPC UA Server	Yes; Data access (read, write, subscribe), method call, custom address space
 Application authentication 	Yes
— Security policies	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
— User authentication	"anonymous" or by user name & password
 GDS support (certificate management) 	Yes
Number of sessions, max.	64
 Number of accessible variables, max. 	200 000
 Number of registerable nodes, max. 	50 000
 Number of subscriptions per session, max. 	20
— Sampling interval, min.	10 ms
— Publishing interval, min.	10 ms
 Number of server methods, max. 	100
 Number of inputs/outputs per server method, 	20
max.	40,000 (4
Number of monitored items, recommended max.	10 000; for 1 s sampling interval and 1 s send interval
Number of server interfaces, max.	10 of each "Server interfaces" / "Companion specification" type and 20 of the type "Reference namespace"
Number of nodes for user-defined server interfaces, max. Alarma and Conditions	30 000 Van
Alarms and Conditions	Yes
Number of program alarms	400
— Number of alarms for system diagnostics	200
Further protocols	V MODDIJO TOD
MODBUS	Yes; MODBUS TCP
Isochronous mode	
Equidistance	Yes
S7 message functions	
Number of login stations for message functions, max.	64
Program alarms	Yes
Number of configurable program messages, max.	10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH
Number of loadable program messages in RUN, max.	5 000
Number of simultaneously active program alarms	
 Number of program alarms 	4 000
 Number of alarms for system diagnostics 	1 000
Number of alarms for motion technology objects	480
Test commissioning functions	
Joint commission (Team Engineering)	Yes; Parallel online access possible for up to 10 engineering systems
Status block	Yes; Up to 16 simultaneously (in total across all ES clients)
Single step	No
Number of breakpoints	20
Status/control	
Status/control variable	Yes
 Variables 	Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters
N. J. G. C. I.	,
 Number of variables, max. 	

— of which control variables, max.	200; per job
Forcing	200, p.c. joz
Forcing, variables	Peripheral inputs/outputs
Number of variables, max.	200
Diagnostic buffer	
• present	Yes
 Number of entries, max. 	3 200
of which powerfail-proof	1 000
Traces	
 Number of configurable Traces 	8; Up to 512 KB of data per trace are possible
Interrupts/diagnostics/status information	
Diagnostics indication LED	
RUN/STOP LED	Yes
• ERROR LED	Yes
MAINT LED	Yes
 Connection display LINK TX/RX 	Yes
Supported technology objects	
Motion Control	Yes; Note: The number of technology objects affects the cycle time of
	the PLC program; selection guide via the TIA Selection Tool
 Number of available Motion Control resources for 	15 360
technology objects	
 Required Motion Control resources 	
per speed-controlled axis	40
per positioning axis	80
— per synchronous axis	160
 per external encoder 	80
— per output cam	20
— per cam track	160
— per probe	40
 Positioning axis 	
 Number of positioning axes at motion control cycle of 4 ms (typical value) 	140
Number of positioning axes at motion control	192
cycle of 8 ms (typical value)	
Controller	V II. IDD (II. 21.1. () 1.1. ()
PID_Compact	Yes; Universal PID controller with integrated optimization
PID_3Step PID_Target	Yes; PID controller with integrated optimization for valves
PID-Temp	Yes; PID controller with integrated optimization for temperature
Counting and measuring	V
High-speed counter	Yes
Ambient conditions	
Ambient temperature during operation	
horizontal installation, min.	0 °C
horizontal installation, max.	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off
vertical installation, min.	0 °C
 vertical installation, max. 	40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off
Ambient temperature during storage/transportation	allegia, to officiate off
min.	-40 °C
• max.	70 °C
Altitude during operation relating to sea level	
Installation altitude above sea level, max.	5 000 m; Restrictions for installation altitudes > 2 000 m, see manual
configuration / header	.,
configuration / programming / header	
Programming language	Vos
— LAD	Yes
— FBD	Yes
— STL	Yes
— SCL	Yes
— GRAPH	Yes
Know-how protection	Voc
User program protection/password protection Convergetories	Yes
Copy protection	Yes

Block protection	Yes
Access protection	
protection of confidential configuration data	Yes
 Password for display 	Yes
 Protection level: Write protection 	Yes
 Protection level: Read/write protection 	Yes
 Protection level: Complete protection 	Yes
programming / cycle time monitoring / header	
 lower limit 	adjustable minimum cycle time
• upper limit	adjustable maximum cycle time
Open Development interfaces	
 Size of ODK SO file, max. 	9.8 Mbyte
Dimensions	
Width	175 mm
Height	147 mm
Depth	129 mm
Weights	
Weight, approx.	2 117 g
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