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Data sheet

6ES7516-3TN00-0AB0



SIMATIC S7-1500T, CPU 1516T-3 PN/DP, central processing unit with work memory 3 MB for program and 7.5 MB for data, 1st interface: PROFINET IRT with 2-port switch, 2nd interface, Ethernet, 3rd interface, PROFIBUS, 6 ns bit performance, SIMATIC Memory Card required

General information	
Product type designation	CPU 1516T-3 PN/DP
HW functional status	FS11
Firmware version	V3.0
Product function	
 I&M data 	Yes; I&M0 to I&M3
Isochronous mode	Yes; Distributed and central; with minimum OB 6x cycle of 375 μs (distributed) and 1 ms (central)
Engineering with	
 STEP 7 TIA Portal configurable/integrated from version 	V18 (FW V3.0) / V15 (FW V2.5) or higher
Configuration control	
via dataset	Yes
Display	
Screen diagonal [cm]	6.1 cm
Control elements	
Number of keys	6
Mode selector switch	1
Supply voltage	
Rated value (DC)	24 V
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V
Reverse polarity protection	Yes
Mains buffering	
 Mains/voltage failure stored energy time 	5 ms
 Repeat rate, min. 	1/s
Input current	
Current consumption (rated value)	1.2 A
Current consumption, max.	1.55 A
Inrush current, max.	1.9 A; Rated value
l²t	0.4 A ² ·s
Power	
Infeed power to the backplane bus	12 W
Power consumption from the backplane bus (balanced)	30 W
Power loss	
Power loss, typ.	24 W
Memory	
Number of slots for SIMATIC memory card	1
SIMATIC memory card required	Yes
Work memory	

 integrated (for program) 	3 Mbyte		
 integrated (for program) integrated (for data) 			
Load memory	1.0 Mbyte		
Plug-in (SIMATIC Memory Card), max.	32 Gbyte		
Backup			
maintenance-free	Yes		
CPU processing times			
for bit operations, typ.	6 ns		
for word operations, typ.	7 ns		
for fixed point arithmetic, typ.	9 ns		
for floating point arithmetic, typ.	37 ns		
CPU-blocks			
Number of elements (total)	8 000; Blocks (OB, FB, FC, DB) and UDTs		
DB			
Number range	1 60 999; subdivided into: number range that can be used by the user: 1 59 999, and number range of DBs created via SFC 86: 60 000 60 999		
• Size, max.	7.5 Mbyte; For DBs with absolute addressing, the max. size is 64 KB		
FB			
Number range	0 65 535		
• Size, max.	1 Mbyte		
FC	0 05 525		
Number range	0 65 535		
• Size, max. OB	1 Mbyte		
• Size, max.	1 Mbyte		
Number of free cycle OBs	100		
Number of time alarm OBs	20		
Number of delay alarm OBs	20		
Number of cyclic interrupt OBs	20; With minimum OB 3x cycle of 250 µs		
Number of process alarm OBs	50		
Number of DPV1 alarm OBs	3		
Number of isochronous mode OBs	3		
Number of technology synchronous alarm OBs	2		
Number of startup OBs	100		
 Number of asynchronous error OBs 	4		
Number of synchronous error OBs	2		
Number of diagnostic alarm OBs	1		
Nesting depth			
 per priority class 	24		
Counters, timers and their retentivity			
S7 counter			
Number	2 048		
Retentivity			
— adjustable	Yes		
IEC counter			
Number	Any (only limited by the main memory)		
Retentivity			
— adjustable	Yes		
S7 times			
• Number	2 048		
Retentivity	N		
— adjustable	Yes		
IEC timer	Any (only limited by the main memory)		
Number Retentivity	Any (only limited by the main memory)		
— adjustable	Yes		
Data areas and their retentivity			
	512 khuta: In tatak available ratentive memory for hit recreation times		
Retentive data area (incl. timers, counters, flags), max.	512 kbyte; In total; available retentive memory for bit memories, timers, counters, DBs, and technology data (axes): 472 KB		
Extended retentive data area (incl. timers, counters, flags),	7.5 Mbyte; When using PS 6 0W 24/48/60 V DC HF		
max.			
Flag			
• Size, max.	16 kbyte		
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Number of clock memories	8; 8 clock memory bit, grouped into one clock memory byte	
Data blocks		
Retentivity adjustable	Yes	
Retentivity preset	No	
Local data		
 per priority class, max. 	64 kbyte; max. 16 KB per block	
Address area		
Number of IO modules	8 192; max. number of modules / submodules	
I/O address area		
Inputs	32 kbyte; All inputs are in the process image	
Outputs	32 kbyte; All outputs are in the process image	
per integrated IO subsystem		
— Inputs (volume)	8 kbyte	
— Outputs (volume)	8 kbyte	
per CM/CP		
— Inputs (volume)	8 kbyte	
— Outputs (volume)	8 kbyte	
Subprocess images		
 Number of subprocess images, max. 	32	
Hardware configuration		
Number of distributed IO systems	64; A distributed I/O system is characterized not only by the integration of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link)	
Number of DP masters		
integrated	1	
• Via CM	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total	
Number of IO Controllers		
 integrated 	2	
• Via CM	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total	
Rack		
 Modules per rack, max. 	32; CPU + 31 modules	
Number of lines, max.	1	
PtP CM		
Number of PtP CMs	the number of connectable PtP CMs is only limited by the number of available slots	
Time of day		
Clock		
• Туре	Hardware clock	
Backup time	6 wk; At 40 °C ambient temperature, typically	
Deviation per day, max.	10 s; Typ.: 2 s	
Operating hours counter		
Number	16	
Clock synchronization	Vec	
• supported	Yes	
• to DP, master	Yes	
• in AS, master	Yes	
 in AS, slave on Ethernet via NTP 	Yes Yes	
Interfaces	-	
Number of PROFINET interfaces	2	
Number of PROFIBUS interfaces	1	
1. Interface		
Interface types		
• RJ 45 (Ethernet)	Yes; X1	
Number of ports	2	
integrated switch	Yes	
Protocols		
	Yes; IPv4	
PROFINET IO Controller	Yes	
PROFINET IO Device SIMATIC communication	Yes	
 SIMATIC communication 	Yes	

• Open IE communication	Voc: Optionally also appreted	
Open IE communication	Yes; Optionally also encrypted	
Web server	Yes	
Media redundancy PROFINET IO Controller	Yes	
Services		
— PG/OP communication	Yes	
— Isochronous mode	Yes	
— Direct data exchange	Yes; Requirement: IRT and isochronous mode (MRPD optional)	
— IRT	Yes	
— PROFlenergy	Yes; per user program	
— Prioritized startup	Yes; Max. 32 PROFINET devices	
— Number of connectable IO Devices, max.	256; In total, up to 1 000 distributed I/O devices can be connected via	
	AS-i, PROFIBUS or PROFINET	
 — Of which IO devices with IRT, max. 	64	
 — Number of connectable IO Devices for RT, 	256	
max.		
— of which in line, max.	256	
 Number of IO Devices that can be 	8; in total across all interfaces	
simultaneously activated/deactivated, max.		
- Number of IO Devices per tool, max.	8	
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the	
	quantity of configured user data	
Update time for IRT		
— for send cycle of 250 μs	250 μ s to 4 ms; Note: In the case of IRT with isochronous mode, the	
	minimum update time of 375 μ s of the isochronous OB is decisive	
— for send cycle of 500 μs	500 µs to 8 ms	
— for send cycle of 1 ms	1 ms to 16 ms	
— for send cycle of 2 ms	2 ms to 32 ms	
— for send cycle of 4 ms	4 ms to 64 ms	
 — With IRT and parameterization of "odd" send 	Update time = set "odd" send clock (any multiple of 125 µs: 375 µs, 625	
cycles	μs 3 875 μs)	
Update time for RT		
— for send cycle of 250 μs	250 µs to 128 ms	
— for send cycle of 500 µs	500 µs to 256 ms	
— for send cycle of 1 ms	1 ms to 512 ms	
— for send cycle of 2 ms	2 ms to 512 ms	
— for send cycle of 4 ms	4 ms to 512 ms	
PROFINET IO Device Services		
— PG/OP communication	Yes	
— Isochronous mode	No	
— ISOCINONOUS MODE — IRT	Yes	
— PROFlenergy	Yes; per user program	
— FROFIEIEIgy — Shared device	Yes	
 — Shared device — Number of IO Controllers with shared device, 	4	
max.		
— activation/deactivation of I-devices	Yes; per user program	
— Asset management record	Yes; per user program	
2. Interface		
Interface types		
RJ 45 (Ethernet)	Yes; X2	
Number of ports	1	
integrated switch	No	
Protocols		
IP protocol	Yes; IPv4	
PROFINET IO Controller	Yes	
PROFINET IO Device	Yes	
SIMATIC communication	Yes	
Open IE communication	Yes; Optionally also encrypted	
Web server	Yes	
Media redundancy	No	
PROFINET IO Controller		
Services		
— PG/OP communication	Yes	

 — Isochronous mode 	No	
 — Direct data exchange 	No	
— IRT	No	
— PROFlenergy	Yes; per user program	
— Prioritized startup	No	
— Number of connectable IO Devices, max.	32; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET	
 — Number of connectable IO Devices for RT, max. 	32	
	22	
— of which in line, max.	 32 8; in total across all interfaces 8 The minimum value of the update time also depends on communication 	
 — Number of IO Devices that can be simultaneously activated/deactivated, max. 		
— Number of IO Devices per tool, max.		
— Updating times		
	share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data	
Update time for RT		
— for send cycle of 1 ms	1 ms to 512 ms	
PROFINET IO Device		
Services		
— PG/OP communication	Yes	
— Isochronous mode	No	
— IRT	No	
— PROFlenergy	Yes; per user program	
- Prioritized startup	No	
— Shared device	Yes	
— Number of IO Controllers with shared device,	4	
max.		
 activation/deactivation of I-devices 	Yes; per user program	
- Asset management record	Yes; per user program	
3. Interface	,	
Interface types		
• RS 485	Yes; X3	
Number of ports	1	
Protocols		
PROFIBUS DP master	Yes	
	Yes No	
PROFIBUS DP master	No Yes	
PROFIBUS DP masterPROFIBUS DP slave	No	
 PROFIBUS DP master PROFIBUS DP slave SIMATIC communication 	No Yes	
 PROFIBUS DP master PROFIBUS DP slave SIMATIC communication Web server 	No Yes	
 PROFIBUS DP master PROFIBUS DP slave SIMATIC communication Web server PROFIBUS DP master 	No Yes Yes	
 PROFIBUS DP master PROFIBUS DP slave SIMATIC communication Web server PROFIBUS DP master Number of connections, max. 	No Yes Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via	
 PROFIBUS DP master PROFIBUS DP slave SIMATIC communication Web server PROFIBUS DP master Number of connections, max. Number of DP slaves, max. Services — PG/OP communication 	No Yes Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via	
 PROFIBUS DP master PROFIBUS DP slave SIMATIC communication Web server PROFIBUS DP master Number of connections, max. Number of DP slaves, max. Services 	No Yes Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET	
 PROFIBUS DP master PROFIBUS DP slave SIMATIC communication Web server PROFIBUS DP master Number of connections, max. Number of DP slaves, max. Services — PG/OP communication 	No Yes Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes	
 PROFIBUS DP master PROFIBUS DP slave SIMATIC communication Web server PROFIBUS DP master Number of connections, max. Number of DP slaves, max. Services PG/OP communication Equidistance 	No Yes Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes	
 PROFIBUS DP master PROFIBUS DP slave SIMATIC communication Web server PROFIBUS DP master Number of connections, max. Number of DP slaves, max. Services PG/OP communication Equidistance Isochronous mode Activation/deactivation of DP slaves 	No Yes Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes	
PROFIBUS DP master PROFIBUS DP slave SIMATIC communication Web server PROFIBUS DP master Number of connections, max. Number of DP slaves, max. Services — PG/OP communication — Equidistance — Isochronous mode — Activation/deactivation of DP slaves Interface types	No Yes Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes	
 PROFIBUS DP master PROFIBUS DP slave SIMATIC communication Web server PROFIBUS DP master Number of connections, max. Number of DP slaves, max. Number of DP slaves, max. Services PG/OP communication Equidistance Isochronous mode Activation/deactivation of DP slaves Interface types RJ 45 (Ethernet)	No Yes Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes Yes	
 PROFIBUS DP master PROFIBUS DP slave SIMATIC communication Web server PROFIBUS DP master Number of connections, max. Number of DP slaves, max. Services PG/OP communication Equidistance Isochronous mode Activation/deactivation of DP slaves Interface types RJ 45 (Ethernet) 100 Mbps 	No Yes Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes Yes	
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 PROFIBUS DP master PROFIBUS DP slave SIMATIC communication Web server PROFIBUS DP master Number of connections, max. Number of DP slaves, max. Services PG/OP communication Equidistance Isochronous mode Activation/deactivation of DP slaves Interface types RJ 45 (Ethernet) 100 Mbps Autonegotiation Autorossing 	No Yes Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes Yes Yes	
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 PROFIBUS DP master PROFIBUS DP slave SIMATIC communication Web server PROFIBUS DP master Number of connections, max. Number of DP slaves, max. Services PG/OP communication Equidistance Isochronous mode Activation/deactivation of DP slaves Interface types RJ 45 (Ethernet) 100 Mbps Autonegotiation Autorcossing Industrial Ethernet status LED RS 485 Transmission rate, max. PROFIsafe Number of connections, max. Number of connections, max. Number of connections, max. 	No Yes Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes Yes Yes Yes Yes Yes Yes Yes	

H-Sync forwarding	Yes	
Media redundancy		
- Media redundancy	only via 1st interface (X1)	
- MRP Yes; MRP Automanager according to IEC 62439-2 Edition 2.0,		
	Manager; MRP Client	
 MRP interconnection, supported 	Yes; as MRP ring node according to IEC 62439-2 Edition 3.0	
— MRPD	Yes; Requirement: IRT	
 — Switchover time on line break, typ. 	200 ms; For MRP, bumpless for MRPD	
 Number of stations in the ring, max. 	50	
SIMATIC communication		
PG/OP communication	Yes; encryption with TLS V1.3 pre-selected	
S7 routing	Yes	
Data record routing	Yes	
• S7 communication, as server	Yes	
 S7 communication, as client 	Yes	
 User data per job, max. 	See online help (S7 communication, user data size)	
Open IE communication		
• TCP/IP	Yes	
— Data length, max.	64 kbyte	
— several passive connections per port,	Yes	
supported		
 ISO-on-TCP (RFC1006) 	Yes	
— Data length, max.	64 kbyte	
• UDP	Yes	
— Data length, max.	2 kbyte; 1 472 bytes for UDP broadcast	
— UDP multicast	Yes; Max. 5 multicast circuits	
• DHCP	Yes	
• DNS	Yes	
• SNMP	Yes	
• DCP	Yes	
• LLDP	Yes	
Encryption	Yes; Optional	
Web server		
• HTTP	Yes; Standard and user pages	
• HTTPS	Yes; Standard and user pages	
OPC UA		
 Runtime license required 	Yes; "Medium" license required	
OPC UA Client	Yes; Data Access (registered Read/Write), Method Call	
 Application authentication 	Yes	
— Security policies	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256	
 User authentication 	"anonymous" or by user name & password	
 Number of connections, max. 	10	
 — Number of nodes of the client interfaces, recommended max. 	2 000	
— Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/C	300	
max. — Number of elements for one call of	20	
OPC_UA_NameSpaceGetIndexList, max. — Number of elements for one call of	100	
OPC_UA_MethodGetHandleList, max.		
 Number of simultaneous calls of the client instructions for session management, per connection max 	1	
connection, max. — Number of simultaneous calls of the client	5	
instructions for data access, per connection, max.		
— Number of registerable nodes, max.	5 000	
— Number of registerable method calls of	100	
OPC_UA_MethodCall, max.		
 — Number of inputs/outputs when calling OPC_UA_MethodCall, max. 	20	
• OPC UA Server	Yes; Data Access (Read, Write, Subscribe), Method Call, Alarms &	
	Condition (A&C), Custom Address Space	
 Application authentication 	Yes	
— Security policies	available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256, Aes128Sha256RsaOaep, Aes256Sha256RsaPss	

	"		
	- User authentication "anonymous" or by user name & password		
— GDS support (certificate management)	Yes		
 — Number of sessions, max. — Number of accessible variables, max. 	48 100 000		
 — Number of accessible variables, max. — Number of registerable nodes, max. 	20 000		
-	50		
— Number of subscriptions per session, max. 50 — Sampling interval, min. 100 ms			
— Publishing interval, min. 100 ms			
— Publishing Interval, min. 100 ms — Number of server methods, max. 50			
— Number of inputs/outputs per server method,	20		
max.			
 — Number of monitored items, recommended max. 	4 000; for 1 s sampling interval and 1 s send interval		
- Number of server interfaces, max.	10 of each "Server interfaces" / "Companion specification" type and 20 of the type "Reference namespace"		
 — Number of nodes for user-defined server 	30 000		
interfaces, max.			
 Alarms and Conditions 	Yes		
 — Number of program alarms 	200		
 — Number of alarms for system diagnostics 	100		
Further protocols			
MODBUS	Yes; MODBUS TCP		
Isochronous mode			
Equidistance	Yes		
S7 message functions			
Number of login stations for message functions, max.	64		
Program alarms	Yes		
Number of configurable program messages, max.	10 000; Program messages are generated by the "Program_Alarm"		
	block, ProDiag or GRAPH		
Number of loadable program messages in RUN, max.	5 000		
Number of simultaneously active program alarms			
 Number of program alarms 	1 000		
 Number of alarms for system diagnostics 	200		
 Number of alarms for motion technology objects 	480		
Test commissioning functions			
Joint commission (Team Engineering)	Yes; Parallel online access possible for up to 8 engineering systems		
Status block	Yes; Up to 8 simultaneously (in total across all ES clients)		
Single step	No		
Number of breakpoints	8		
Status/control			
 Status/control variable 	Yes		
Variables	Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters		
 Number of variables, max. 			
 — of which status variables, max. 	200; per job		
— of which control variables, max.	200; per job		
Forcing			
• Forcing	Yes		
Forcing, variables	Peripheral inputs/outputs		
Number of variables, max.	200		
Diagnostic buffer	Vee		
present	Yes		
 Number of entries, max. 	3 200		
— of which powerfail-proof Traces	500		
Number of configurable Traces	4; Up to 512 KB of data per trace are possible		
	ד, טף נט טוב תם טו עמנמ אבו נומניב מופ אטפאוטוב		
Interrupts/diagnostics/status information			
Diagnostics indication LED	N .		
RUN/STOP LED	Yes		
• ERROR LED Yes			
MAINT LED	Yes		
Connection display LINK TX/RX	Yes		
Supported technology objects			
Motion Control	Yes; Note: The number of technology objects affects the cycle time of the DLC program: coloritien guide via the TLA Selection Tech		
	the PLC program; selection guide via the TIA Selection Tool		

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Number of available Motion Control resources for	6 400			
technology objects				
Required Motion Control resources				
- per speed-controlled axis 40				
— per positioning axis	80			
— per synchronous axis	160			
— per external encoder	80			
— per output cam	20			
— per cam track	160			
— per probe	40			
 Number of available Extended Motion Control resources for technology objects 	192			
 Required Extended Motion Control resources 				
 — per cam (1 000 points and 50 segments) 	2			
 — per cam (10 000 points and 50 segments) 	20			
— for each set of kinematics	30			
— Per leading axis proxy	3			
Positioning axis				
 Number of positioning axes at motion control cycle of 4 ms (typical value) 	55			
 — Number of positioning axes at motion control cycle of 8 ms (typical value) 	80			
Controller				
PID Compact	Yes; Universal PID controller with integrated optimization			
	• · ·			
PID_3Step	Yes; PID controller with integrated optimization for valves			
PID-Temp Counting and macautring	Yes; PID controller with integrated optimization for temperature			
Counting and measuring	Vez			
High-speed counter	Yes			
Ambient conditions				
Ambient temperature during operation				
 horizontal installation, min. 	0 °C			
 horizontal installation, max. 	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the			
	display is switched off			
• vertical installation, min.	0°C			
 vertical installation, max. 	40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off			
Ambient temperature during storage/transportation				
• min.	-40 °C			
• max.	70 °C			
Altitude during operation relating to sea level	10 0			
Installation altitude above sea level, max.	5 000 m; Restrictions for installation altitudes > 2 000 m, see manual			
configuration / header				
configuration / programming / header				
Programming language				
— LAD	Yes			
— FBD	Yes			
- STL	Yes			
- SCL	Yes			
— GRAPH	Yes			
Know-how protection				
User program protection/password protection	Yes			
Copy protection	Yes			
Block protection	Yes			
Access protection				
protection of confidential configuration data	Yes			
Password for display	Yes			
Protection level: Write protection	Yes			
 Protection level: Read/write protection 	Yes			
Protection level: Complete protection	Yes			
programming / cycle time monitoring / header				
lower limit	adjustable minimum cycle time			
• upper limit	adjustable maximum cycle time			
Dimensions				
Width	175 mm			

Height	147 mm	
Depth	129 mm	
Weights		
Weight, approx.	1 929 g	
	-1	
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