## **SIEMENS**

## **Data sheet**



SIMATIC S7-1500, CPU 1516-3 PN/DP, central processing unit with 1 MB work memory for program and 5 MB for data, 1st interface: PROFINET IRT with 2-port switch, 2nd interface: PROFINET RT, 3rd interface: PROFIBUS, 10 ns bit performance, SIMATIC Memory Card required

General information	
Product type designation	CPU 1516-3 PN/DP
HW functional status	FS01
Firmware version	V2.9
Product function	
I&M data	Yes; I&M0 to I&M3
• Isochronous mode	Yes; Distributed and central; with minimum OB $6x$ cycle of $375~\mu s$ (distributed) and 1 ms (central)
Engineering with	
<ul> <li>STEP 7 TIA Portal configurable/integrated from version</li> </ul>	V17 (FW V2.9) / V16 (FW V2.8) or higher; with older TIA Portal versions configurable as 6ES7516-3AN01-0AB0
Configuration control	
via dataset	Yes
Display	
Screen diagonal [cm]	6.1 cm
Control elements	
Number of keys	8
Mode buttons	2
Supply voltage	
Rated value (DC)	24 V
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V
Reverse polarity protection	Yes
Mains buffering	
<ul> <li>Mains/voltage failure stored energy time</li> </ul>	5 ms
<ul> <li>Repeat rate, min.</li> </ul>	1/s
Input current	
Current consumption (rated value)	0.85 A
Current consumption, max.	1.1 A
Inrush current, max.	2.4 A; Rated value
l²t	0.02 A <sup>2</sup> ·s
Power	
Infeed power to the backplane bus	12 W
Power consumption from the backplane bus (balanced)	6.7 W
Power loss	
Power loss, typ.	7 W
Memory	
Number of slots for SIMATIC memory card	1
SIMATIC memory card required	Yes
Work memory	

<ul><li>integrated (for program)</li></ul>	1 Mbyte
• integrated (for data)	5 Mbyte
Load memory	· moyte
Plug-in (SIMATIC Memory Card), max.	32 Gbyte
Backup	,
maintenance-free	Yes
CPU processing times	
for bit operations, typ.	10 ns
for word operations, typ.	12 ns
for fixed point arithmetic, typ.	16 ns
for floating point arithmetic, typ.	64 ns
CPU-blocks	
Number of elements (total)	8 000; Blocks (OB, FB, FC, DB) and UDTs
DB	
Number range	1 60 999; subdivided into: number range that can be used by the user: 1 59 999, and number range of DBs created via SFC 86: 60 000 60 999
• Size, max.	5 Mbyte; For DBs with absolute addressing, the max. size is 64 KB
FB	o mayto, i or DDS with absolute addressing, the max. Size is 04 ND
Number range	0 65 535
• Size, max.	1 Mbyte
FC	
Number range	0 65 535
• Size, max.	1 Mbyte
ОВ	
• Size, max.	1 Mbyte
<ul> <li>Number of free cycle OBs</li> </ul>	100
<ul> <li>Number of time alarm OBs</li> </ul>	20
<ul> <li>Number of delay alarm OBs</li> </ul>	20
<ul> <li>Number of cyclic interrupt OBs</li> </ul>	20; With minimum OB 3x cycle of 250 μs
<ul> <li>Number of process alarm OBs</li> </ul>	50
<ul> <li>Number of DPV1 alarm OBs</li> </ul>	3
<ul> <li>Number of isochronous mode OBs</li> </ul>	3
<ul> <li>Number of technology synchronous alarm OBs</li> </ul>	2
<ul> <li>Number of startup OBs</li> </ul>	100
<ul> <li>Number of asynchronous error OBs</li> </ul>	4
<ul> <li>Number of synchronous error OBs</li> </ul>	2
Number of diagnostic alarm OBs	1
Nesting depth	
per priority class	24
Counters, timers and their retentivity	
S7 counter	
Number	2 048
Retentivity	
— adjustable	Yes
IEC counter	
Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
S7 times	0.040
• Number	2 048
Retentivity	Voc
— adjustable	Yes
IEC timer  • Number	Any (only limited by the main memory)
Retentivity	Any (only limited by the main memory)
— adjustable	Yes
	100
Data areas and their retentivity	E42 khyto: In total: available retentive recover, for hit recovering to
Retentive data area (incl. timers, counters, flags), max.  Extended retentive data area (incl. timers, counters, flags),	512 kbyte; In total; available retentive memory for bit memories, timers, counters, DBs, and technology data (axes): 472 KB 5 Mbyte; When using PS 6 0W 24/48/60 V DC HF
max.	
Flag	4011.1
<ul><li>Size, max.</li></ul>	16 kbyte

Number of clock memories	8; 8 clock memory bit, grouped into one clock memory byte
Data blocks	o, o clock memory bit, grouped into one clock memory byte
Retentivity adjustable	Yes
Retentivity preset	No
Local data	
<ul> <li>per priority class, max.</li> </ul>	64 kbyte; max. 16 KB per block
Address area	
Number of IO modules	8 192; max. number of modules / submodules
I/O address area	
<ul><li>Inputs</li></ul>	32 kbyte; All inputs are in the process image
Outputs	32 kbyte; All outputs are in the process image
per integrated IO subsystem	
<ul><li>— Inputs (volume)</li><li>— Outputs (volume)</li></ul>	8 kbyte 8 kbyte
per CM/CP	o kbyte
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
Subprocess images	,
Number of subprocess images, max.	32
Hardware configuration	
Number of distributed IO systems	64; A distributed I/O system is characterized not only by the integration
	of distributed I/O via PROFINET or PROFIBUS communication
	modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link)
Number of DP masters	(4.9)
integrated	1
• Via CM	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can
	be inserted in total
Number of IO Controllers	
<ul><li>integrated</li><li>Via CM</li></ul>	2 8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can
• Via Civi	be inserted in total
Rack	
<ul> <li>Modules per rack, max.</li> </ul>	32; CPU + 31 modules
Number of lines, max.	1
PtP CM	
Number of PtP CMs	the number of connectable PtP CMs is only limited by the number of available slots
Time of day	available slots
Clock	
• Type	Hardware clock
Backup time	6 wk; At 40 °C ambient temperature, typically
<ul> <li>Deviation per day, max.</li> </ul>	10 s; Typ.: 2 s
Operating hours counter	
Number	16
Clock synchronization	
• supported	Yes
• to DP, master	Yes
• in AS, master	Yes Yes
<ul><li>in AS, slave</li><li>on Ethernet via NTP</li></ul>	Yes
Interfaces	
Number of PROFINET interfaces	2
Number of PROFIBUS interfaces	1
1. Interface	
Interface types	
RJ 45 (Ethernet)	Yes; X1
Number of ports	2
• integrated switch	Yes
Protocols	
IP protocol	Yes; IPv4
<ul> <li>PROFINET IO Controller</li> </ul>	Yes
<ul> <li>PROFINET IO Device</li> </ul>	Yes
SIMATIC communication	Yes

Open IE communication	Yes; Optionally also encrypted
Web server	Yes
Media redundancy	Yes
PROFINET IO Controller	
Services	
<ul><li>— PG/OP communication</li></ul>	Yes
<ul> <li>Isochronous mode</li> </ul>	Yes
<ul> <li>Direct data exchange</li> </ul>	Yes; Requirement: IRT and isochronous mode (MRPD optional)
— IRT	Yes
— PROFlenergy	Yes; per user program
— Prioritized startup	Yes; Max. 32 PROFINET devices
Number of connectable IO Devices, max.	256; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
— Of which IO devices with IRT, max.	64
<ul> <li>Number of connectable IO Devices for RT, max.</li> </ul>	256
— of which in line, max.	256
<ul> <li>Number of IO Devices that can be simultaneously activated/deactivated, max.</li> </ul>	8; in total across all interfaces
<ul> <li>Number of IO Devices per tool, max.</li> </ul>	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Update time for IRT	
— for send cycle of 250 μs	250 $\mu s$ to 4 ms; Note: In the case of IRT with isochronous mode, the minimum update time of 375 $\mu s$ of the isochronous OB is decisive
— for send cycle of 500 μs	500 µs to 8 ms
— for send cycle of 1 ms	1 ms to 16 ms
— for send cycle of 2 ms	2 ms to 32 ms
— for send cycle of 4 ms	4 ms to 64 ms
<ul> <li>With IRT and parameterization of "odd" send cycles</li> </ul>	Update time = set "odd" send clock (any multiple of 125 $\mu$ s: 375 $\mu$ s, 625 $\mu$ s 3 875 $\mu$ s)
Update time for RT	до о от о рој
— for send cycle of 250 μs	250 μs to 128 ms
— for send cycle of 500 µs	500 μs to 256 ms
— for send cycle of 1 ms	1 ms to 512 ms
— for send cycle of 2 ms	2 ms to 512 ms
— for send cycle of 4 ms	4 ms to 512 ms
PROFINET IO Device	
Services	
— PG/OP communication	Yes
<ul> <li>Isochronous mode</li> </ul>	No
— IRT	Yes
— PROFlenergy	Yes; per user program
— Shared device	Yes
<ul> <li>Number of IO Controllers with shared device, max.</li> </ul>	4
— activation/deactivation of I-devices	Yes; per user program
Asset management record	Yes; per user program
2. Interface	
Interface types	
• RJ 45 (Ethernet)	Yes; X2
<ul><li>Number of ports</li></ul>	1
• integrated switch	No
Protocols	V 10.4
• IP protocol	Yes; IPv4
PROFINET IO Controller	Yes
PROFINET IO Device	Yes
SIMATIC communication	Yes
Open IE communication	Yes; Optionally also encrypted
Web server	Yes
Media redundancy     PROFINET IO Controller	No
Services	
<ul><li>— PG/OP communication</li></ul>	Yes

	N.
— Isochronous mode	No
<ul> <li>Direct data exchange</li> </ul>	No
— IRT	No
— PROFlenergy	Yes; per user program
<ul> <li>Prioritized startup</li> </ul>	No
<ul> <li>Number of connectable IO Devices, max.</li> </ul>	32; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
<ul> <li>Number of connectable IO Devices for RT, max.</li> </ul>	32
— of which in line, max.	32
<ul> <li>Number of IO Devices that can be</li> </ul>	8; in total across all interfaces
simultaneously activated/deactivated, max.	
<ul> <li>Number of IO Devices per tool, max.</li> </ul>	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Update time for RT	quantity of configuration and
— for send cycle of 1 ms	1 ms to 512 ms
PROFINET IO Device	- III
Services	
— PG/OP communication	Yes
— Isochronous mode	No
— IRT	No
— PROFlenergy	Yes; per user program
Prioritized startup	
·	No Van
— Shared device	Yes
<ul> <li>Number of IO Controllers with shared device, max.</li> </ul>	4
activation/deactivation of I-devices	Yes; per user program
Asset management record	Yes; per user program
	res, per user program
3. Interface	
Interface types	
• RS 485	Yes; X3
Number of ports	1
Protocols	
Protocols  • PROFIBUS DP master	Yes
Protocols  PROFIBUS DP master PROFIBUS DP slave	Yes No
Protocols  PROFIBUS DP master PROFIBUS DP slave SIMATIC communication	Yes
Protocols  PROFIBUS DP master PROFIBUS DP slave	Yes No Yes
Protocols  PROFIBUS DP master PROFIBUS DP slave SIMATIC communication PROFIBUS DP master Number of connections, max.	Yes No Yes  48; for the integrated PROFIBUS DP interface
Protocols  PROFIBUS DP master PROFIBUS DP slave SIMATIC communication PROFIBUS DP master	Yes No Yes
Protocols  PROFIBUS DP master PROFIBUS DP slave SIMATIC communication PROFIBUS DP master Number of connections, max.	Yes No Yes  48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via
Protocols  PROFIBUS DP master PROFIBUS DP slave SIMATIC communication PROFIBUS DP master Number of connections, max. Number of DP slaves, max.	Yes No Yes  48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via
Protocols  PROFIBUS DP master PROFIBUS DP slave SIMATIC communication PROFIBUS DP master Number of connections, max. Number of DP slaves, max. Services	Yes No Yes  48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
Protocols  PROFIBUS DP master PROFIBUS DP slave SIMATIC communication PROFIBUS DP master Number of connections, max. Number of DP slaves, max.  Services — PG/OP communication	Yes No Yes  48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET  Yes
Protocols  PROFIBUS DP master PROFIBUS DP slave SIMATIC communication  PROFIBUS DP master Number of connections, max. Number of DP slaves, max.  Services — PG/OP communication — Equidistance	Yes No Yes  48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET  Yes Yes
Protocols  PROFIBUS DP master PROFIBUS DP slave SIMATIC communication PROFIBUS DP master Number of connections, max. Number of DP slaves, max.  Services — PG/OP communication — Equidistance — Isochronous mode — Activation/deactivation of DP slaves	Yes No Yes  48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET  Yes Yes Yes
Protocols  PROFIBUS DP master PROFIBUS DP slave SIMATIC communication  PROFIBUS DP master Number of connections, max. Number of DP slaves, max.  Services — PG/OP communication — Equidistance — Isochronous mode — Activation/deactivation of DP slaves  Interface types	Yes No Yes  48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET  Yes Yes Yes
Protocols  PROFIBUS DP master PROFIBUS DP slave SIMATIC communication  PROFIBUS DP master Number of connections, max. Number of DP slaves, max.  Services — PG/OP communication — Equidistance — Isochronous mode — Activation/deactivation of DP slaves  Interface types  RJ 45 (Ethernet)	Yes No Yes  48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET  Yes Yes Yes Yes
Protocols  PROFIBUS DP master PROFIBUS DP slave SIMATIC communication  PROFIBUS DP master Number of connections, max. Number of DP slaves, max.  Services — PG/OP communication — Equidistance — Isochronous mode — Activation/deactivation of DP slaves  Interface types  RJ 45 (Ethernet)  100 Mbps	Yes No Yes  48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET  Yes Yes Yes Yes
Protocols  PROFIBUS DP master PROFIBUS DP slave SIMATIC communication PROFIBUS DP master  Number of connections, max. Number of DP slaves, max.  Services — PG/OP communication — Equidistance — Isochronous mode — Activation/deactivation of DP slaves  Interface types  RJ 45 (Ethernet) 100 Mbps Autonegotiation	Yes No Yes  48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET  Yes Yes Yes Yes Yes
Protocols  PROFIBUS DP master PROFIBUS DP slave SIMATIC communication PROFIBUS DP master  Number of connections, max. Number of DP slaves, max.  Services — PG/OP communication — Equidistance — Isochronous mode — Activation/deactivation of DP slaves  Interface types  RJ 45 (Ethernet) 100 Mbps Autonegotiation Autocrossing	Yes No Yes  48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET  Yes Yes Yes Yes Yes Yes Yes
Protocols  PROFIBUS DP master PROFIBUS DP slave SIMATIC communication PROFIBUS DP master  Number of connections, max. Number of DP slaves, max.  Services — PG/OP communication — Equidistance — Isochronous mode — Activation/deactivation of DP slaves  Interface types  RJ 45 (Ethernet) 100 Mbps Autonegotiation Autocrossing Industrial Ethernet status LED	Yes No Yes  48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET  Yes Yes Yes Yes Yes
Protocols  PROFIBUS DP master PROFIBUS DP slave SIMATIC communication PROFIBUS DP master  Number of connections, max. Number of DP slaves, max.  Services — PG/OP communication — Equidistance — Isochronous mode — Activation/deactivation of DP slaves  Interface types  RJ 45 (Ethernet) 100 Mbps Autonegotiation Autocrossing Industrial Ethernet status LED  RS 485	Yes No Yes  48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET  Yes Yes Yes Yes Yes Yes Yes Yes Yes
Protocols  PROFIBUS DP master PROFIBUS DP slave SIMATIC communication  PROFIBUS DP master Number of connections, max. Number of DP slaves, max.  Services — PG/OP communication — Equidistance — Isochronous mode — Activation/deactivation of DP slaves  Interface types  RJ 45 (Ethernet) 100 Mbps Autonegotiation Autocrossing Industrial Ethernet status LED  RS 485 Transmission rate, max.	Yes No Yes  48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET  Yes Yes Yes Yes Yes Yes Yes
Protocols  PROFIBUS DP master PROFIBUS DP slave SIMATIC communication PROFIBUS DP master  Number of connections, max. Number of DP slaves, max.  Services — PG/OP communication — Equidistance — Isochronous mode — Activation/deactivation of DP slaves  Interface types  RJ 45 (Ethernet) 100 Mbps Autonegotiation Autocrossing Industrial Ethernet status LED  RS 485	Yes No Yes  48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET  Yes Yes Yes Yes Yes Yes Yes Yes Yes
Protocols  PROFIBUS DP master PROFIBUS DP slave SIMATIC communication  PROFIBUS DP master  Number of connections, max. Number of DP slaves, max.  Services — PG/OP communication — Equidistance — Isochronous mode — Activation/deactivation of DP slaves  Interface types  RJ 45 (Ethernet) 100 Mbps Autonegotiation Autocrossing Industrial Ethernet status LED  RS 485 Transmission rate, max.  Protocols  PROFIsafe	Yes No Yes  48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET  Yes Yes Yes Yes Yes Yes Yes Yes Yes
Protocols  PROFIBUS DP master PROFIBUS DP slave SIMATIC communication PROFIBUS DP master  Number of connections, max. Number of DP slaves, max.  Services — PG/OP communication — Equidistance — Isochronous mode — Activation/deactivation of DP slaves  Interface types  RJ 45 (Ethernet) 100 Mbps Autonegotiation Autocrossing Industrial Ethernet status LED  RS 485 Transmission rate, max.	Yes No Yes  48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET  Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye
Protocols  PROFIBUS DP master PROFIBUS DP slave SIMATIC communication  PROFIBUS DP master  Number of connections, max. Number of DP slaves, max.  Services — PG/OP communication — Equidistance — Isochronous mode — Activation/deactivation of DP slaves  Interface types  RJ 45 (Ethernet) 100 Mbps Autonegotiation Autocrossing Industrial Ethernet status LED  RS 485 Transmission rate, max.  Protocols  PROFIsafe	Yes No Yes  48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET  Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye
Protocols  PROFIBUS DP master PROFIBUS DP slave SIMATIC communication PROFIBUS DP master  Number of connections, max. Number of DP slaves, max.  Services — PG/OP communication — Equidistance — Isochronous mode — Activation/deactivation of DP slaves  Interface types  RJ 45 (Ethernet)  100 Mbps Autonegotiation Autocrossing Industrial Ethernet status LED  RS 485 Transmission rate, max.  Protocols  PROFIsafe Number of connections	Yes No Yes  48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET  Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye
Protocols  PROFIBUS DP master PROFIBUS DP slave SIMATIC communication PROFIBUS DP master  Number of connections, max. Number of DP slaves, max.  Services — PG/OP communication — Equidistance — Isochronous mode — Activation/deactivation of DP slaves  Interface types  RJ 45 (Ethernet) 100 Mbps Autonegotiation Autocrossing Industrial Ethernet status LED  RS 485 Transmission rate, max.  Protocols  PROFIsafe Number of connections, max.	Yes No Yes  48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET  Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye
Protocols  PROFIBUS DP master PROFIBUS DP slave SIMATIC communication PROFIBUS DP master Number of connections, max. Number of DP slaves, max.  Services — PG/OP communication — Equidistance — Isochronous mode — Activation/deactivation of DP slaves  Interface types  RJ 45 (Ethernet) 100 Mbps Autonegotiation Autocrossing Industrial Ethernet status LED  RS 485 Transmission rate, max.  Protocols  PROFIsafe Number of connections, max. Number of connections reserved for ES/HMI/web	Yes No Yes  48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET  Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye
Protocols  PROFIBUS DP master PROFIBUS DP slave SIMATIC communication PROFIBUS DP master Number of connections, max. Number of DP slaves, max.  Services — PG/OP communication — Equidistance — Isochronous mode — Activation/deactivation of DP slaves  Interface types  RJ 45 (Ethernet)  100 Mbps Autonegotiation Autocrossing Industrial Ethernet status LED  RS 485 Transmission rate, max.  Protocols  PROFIsafe Number of connections Number of connections reserved for ES/HMI/web Number of connections via integrated interfaces	Yes No Yes  48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET  Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye
Protocols  PROFIBUS DP master PROFIBUS DP slave SIMATIC communication PROFIBUS DP master Number of connections, max. Number of DP slaves, max.  Period communication Equidistance Equidistance Isochronous mode Activation/deactivation of DP slaves  Interface types  RJ 45 (Ethernet) Autocrossing Industrial Ethernet status LED  RS 485 Transmission rate, max.  Protocols  PROFIsafe Number of connections Number of connections reserved for ES/HMI/web Number of connections via integrated interfaces Number of S7 routing paths	Yes No Yes  48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET  Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye

Media redundancy	
<ul> <li>Media redundancy</li> </ul>	only via 1st interface (X1)
— MRP	Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP
MDD:	Manager; MRP Client
MRP interconnection, supported	Yes; as MRP ring node according to IEC 62439-2 Edition 3.0
— MRPD	Yes; Requirement: IRT
Switchover time on line break, typ.	200 ms; For MRP, bumpless for MRPD
— Number of stations in the ring, max.	50
SIMATIC communication	V
PG/OP communication     Transfer to the second	Yes; encryption with TLS V1.3 pre-selected
• S7 routing	Yes
Data record routing	Yes
S7 communication, as server	Yes
• S7 communication, as client	Yes
User data per job, max.  Open IF communication.	See online help (S7 communication, user data size)
Open IE communication  • TCP/IP	Yes
<ul><li>— Data length, max.</li><li>— several passive connections per port.</li></ul>	64 kbyte Yes
— several passive connections per port, supported	165
• ISO-on-TCP (RFC1006)	Yes
— Data length, max.	64 kbyte
• UDP	Yes
— Data length, max.	2 kbyte; 1 472 bytes for UDP broadcast
— UDP multicast	Yes; Max. 5 multicast circuits
• DHCP	Yes
• DNS	Yes
• SNMP	Yes
• DCP	Yes
• LLDP	Yes
Encryption	Yes; Optional
Web server	
• HTTP	Yes; Standard and user pages
• HTTPS	Yes; Standard and user pages
OPC UA	Yes; Standard and user pages
OPC UA  ◆ Runtime license required	Yes; Standard and user pages Yes; "Medium" license required
Runtime license required     OPC UA Client	Yes; Standard and user pages  Yes; "Medium" license required Yes
OPC UA  Runtime license required  OPC UA Client  Application authentication	Yes; Standard and user pages  Yes; "Medium" license required Yes Yes
Runtime license required     OPC UA Client	Yes; Standard and user pages  Yes; "Medium" license required Yes Yes Available security policies: None, Basic128Rsa15, Basic256Rsa15,
OPC UA  Runtime license required  OPC UA Client  Application authentication  Security policies	Yes; Standard and user pages  Yes; "Medium" license required Yes Yes Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
OPC UA  Runtime license required  OPC UA Client  Application authentication  Security policies  User authentication	Yes; Standard and user pages  Yes; "Medium" license required Yes Yes Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 "anonymous" or by user name & password
OPC UA  Runtime license required  OPC UA Client  Application authentication  Security policies  User authentication  Number of connections, max.	Yes; Standard and user pages  Yes; "Medium" license required Yes Yes Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 "anonymous" or by user name & password 10
OPC UA  Runtime license required  OPC UA Client  Application authentication  Security policies  User authentication	Yes; Standard and user pages  Yes; "Medium" license required Yes Yes Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 "anonymous" or by user name & password
OPC UA  Runtime license required  OPC UA Client  Application authentication  Security policies  User authentication  Number of connections, max.  Number of nodes of the client interfaces,	Yes; Standard and user pages  Yes; "Medium" license required Yes Yes Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 "anonymous" or by user name & password 10
OPC UA  Runtime license required  OPC UA Client  Application authentication  Security policies  User authentication  Number of connections, max.  Number of nodes of the client interfaces, recommended max.	Yes; Standard and user pages  Yes; "Medium" license required Yes Yes Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 "anonymous" or by user name & password 10 2 000 300
Runtime license required     OPC UA Client     — Application authentication     — Security policies      — User authentication     — Number of connections, max.     — Number of nodes of the client interfaces, recommended max.     — Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/Omax.	Yes; "Medium" license required Yes Yes Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 "anonymous" or by user name & password 10 2 000 300
Runtime license required     OPC UA Client     — Application authentication     — Security policies      — User authentication     — Number of connections, max.     — Number of nodes of the client interfaces, recommended max.     — Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/Omax.     — Number of elements for one call of	Yes; Standard and user pages  Yes; "Medium" license required Yes Yes Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 "anonymous" or by user name & password 10 2 000 300
Runtime license required     OPC UA Client     — Application authentication     — Security policies      — User authentication     — Number of connections, max.     — Number of nodes of the client interfaces, recommended max.     — Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/Omax.     — Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max.	Yes; "Medium" license required Yes Yes Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 "anonymous" or by user name & password 10 2 000 300
Runtime license required     OPC UA Client     — Application authentication     — Security policies      — User authentication     — Number of connections, max.     — Number of nodes of the client interfaces, recommended max.     — Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/Omax.     — Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max.     — Number of elements for one call of	Yes; "Medium" license required Yes Yes Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 "anonymous" or by user name & password 10 2 000 300
Runtime license required     OPC UA Client     — Application authentication     — Security policies      — User authentication     — Number of connections, max.     — Number of nodes of the client interfaces, recommended max.     — Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/Omax.     — Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max.     — Number of elements for one call of OPC_UA_MethodGetHandleList, max.	Yes; "Medium" license required Yes Yes Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 "anonymous" or by user name & password 10 2 000 300
Runtime license required OPC UA Client — Application authentication — Security policies  — User authentication — Number of connections, max. — Number of nodes of the client interfaces, recommended max. — Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/Omax. — Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max. — Number of elements for one call of OPC_UA_MethodGetHandleList, max. — Number of simultaneous calls of the client	Yes; "Medium" license required Yes Yes Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 "anonymous" or by user name & password 10 2 000 300
Runtime license required     OPC UA Client     — Application authentication     — Security policies      — User authentication     — Number of connections, max.     — Number of nodes of the client interfaces, recommended max.     — Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/Omax.     — Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max.     — Number of elements for one call of OPC_UA_MethodGetHandleList, max.	Yes; "Medium" license required Yes Yes Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 "anonymous" or by user name & password 10 2 000 300
Runtime license required OPC UA Client — Application authentication — Security policies  — User authentication — Number of connections, max. — Number of nodes of the client interfaces, recommended max. — Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/Omax. — Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max. — Number of elements for one call of OPC_UA_MethodGetHandleList, max. — Number of simultaneous calls of the client instructions for session management, per connection, max. — Number of simultaneous calls of the client	Yes; "Medium" license required Yes Yes Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 "anonymous" or by user name & password 10 2 000 300
Runtime license required OPC UA Client — Application authentication — Security policies  — User authentication — Number of connections, max. — Number of nodes of the client interfaces, recommended max. — Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/Omax. — Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max. — Number of elements for one call of OPC_UA_MethodGetHandleList, max. — Number of simultaneous calls of the client instructions for session management, per connection, max. — Number of simultaneous calls of the client instructions for data access, per connection, max.	Yes; "Medium" license required Yes Yes Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 "anonymous" or by user name & password 10 2 000 300 20 100 1
Runtime license required OPC UA Client — Application authentication — Security policies  — User authentication — Number of connections, max. — Number of nodes of the client interfaces, recommended max. — Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/Omax. — Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max. — Number of elements for one call of OPC_UA_MethodGetHandleList, max. — Number of simultaneous calls of the client instructions for session management, per connection, max. — Number of simultaneous calls of the client instructions for data access, per connection, max. — Number of registerable nodes, max.	Yes; "Medium" license required Yes Yes Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 "anonymous" or by user name & password 10 2 000 300 20 100 1
Runtime license required OPC UA Client — Application authentication — Security policies  — User authentication — Number of connections, max. — Number of nodes of the client interfaces, recommended max. — Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/Omax. — Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max. — Number of elements for one call of OPC_UA_MethodGetHandleList, max. — Number of simultaneous calls of the client instructions for session management, per connection, max. — Number of simultaneous calls of the client instructions for data access, per connection, max. — Number of registerable nodes, max. — Number of registerable method calls of	Yes; "Medium" license required Yes Yes Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 "anonymous" or by user name & password 10 2 000 300 20 100 1
Runtime license required OPC UA Client — Application authentication — Security policies  — User authentication — Number of connections, max. — Number of nodes of the client interfaces, recommended max. — Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/Omax. — Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max. — Number of elements for one call of OPC_UA_MethodGetHandleList, max. — Number of simultaneous calls of the client instructions for session management, per connection, max. — Number of simultaneous calls of the client instructions for data access, per connection, max. — Number of registerable nodes, max. — Number of registerable method calls of OPC_UA_MethodCall, max.	Yes; "Medium" license required Yes Yes Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 "anonymous" or by user name & password 10 2 000 300 20 100 1 5 5 000 100
Runtime license required OPC UA Client — Application authentication — Security policies  — User authentication — Number of connections, max. — Number of nodes of the client interfaces, recommended max. — Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/Omax. — Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max. — Number of elements for one call of OPC_UA_MethodGetHandleList, max. — Number of simultaneous calls of the client instructions for session management, per connection, max. — Number of simultaneous calls of the client instructions for data access, per connection, max. — Number of registerable nodes, max. — Number of registerable method calls of OPC_UA_MethodCall, max. — Number of inputs/outputs when calling	Yes; "Medium" license required Yes Yes Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 "anonymous" or by user name & password 10 2 000 300 20 100 1
Runtime license required OPC UA Client — Application authentication — Security policies  — User authentication — Number of connections, max. — Number of nodes of the client interfaces, recommended max. — Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/Omax. — Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max. — Number of elements for one call of OPC_UA_MethodGetHandleList, max. — Number of simultaneous calls of the client instructions for session management, per connection, max. — Number of simultaneous calls of the client instructions for data access, per connection, max. — Number of registerable nodes, max. — Number of registerable method calls of OPC_UA_MethodCall, max. — Number of inputs/outputs when calling OPC_UA_MethodCall, max.	Yes; "Medium" license required Yes Yes Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 "anonymous" or by user name & password 10 2 000 300 20 100 1 5 5 000 100 20
Runtime license required OPC UA Client — Application authentication — Security policies  — User authentication — Number of connections, max. — Number of nodes of the client interfaces, recommended max. — Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/Omax. — Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max. — Number of elements for one call of OPC_UA_MethodGetHandleList, max. — Number of simultaneous calls of the client instructions for session management, per connection, max. — Number of simultaneous calls of the client instructions for data access, per connection, max. — Number of registerable nodes, max. — Number of registerable method calls of OPC_UA_MethodCall, max. — Number of inputs/outputs when calling	Yes; "Medium" license required Yes Yes Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 "anonymous" or by user name & password 10 2 000 300 20 100 1 5 5 000 100
Runtime license required OPC UA Client — Application authentication — Security policies  — User authentication — Number of connections, max. — Number of nodes of the client interfaces, recommended max. — Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/Omax. — Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max. — Number of elements for one call of OPC_UA_MethodGetHandleList, max. — Number of simultaneous calls of the client instructions for session management, per connection, max. — Number of simultaneous calls of the client instructions for data access, per connection, max. — Number of registerable nodes, max. — Number of registerable method calls of OPC_UA_MethodCall, max. — Number of inputs/outputs when calling OPC_UA_MethodCall, max.	Yes; Standard and user pages  Yes; "Medium" license required Yes Yes Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 "anonymous" or by user name & password 10 2 000 300  20 100 1  5 5 000 100 20 Yes; Data access (read, write, subscribe), method call, custom address
Runtime license required OPC UA Client — Application authentication — Security policies  — User authentication — Number of connections, max. — Number of nodes of the client interfaces, recommended max. — Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/Omax. — Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max. — Number of elements for one call of OPC_UA_MethodGetHandleList, max. — Number of simultaneous calls of the client instructions for session management, per connection, max. — Number of simultaneous calls of the client instructions for data access, per connection, max. — Number of registerable nodes, max. — Number of registerable method calls of OPC_UA_MethodCall, max. — Number of inputs/outputs when calling OPC_UA_MethodCall, max.  OPC UA Server	Yes; "Medium" license required Yes Yes Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 "anonymous" or by user name & password 10 2 000 300 20 100 1  5 5 000 100 20 Yes; Data access (read, write, subscribe), method call, custom address space Yes Available security policies: None, Basic128Rsa15, Basic256Rsa15,
<ul> <li>Runtime license required</li> <li>OPC UA Client         <ul> <li>Application authentication</li> <li>Security policies</li> </ul> </li> <li>User authentication         <ul> <li>Number of connections, max.</li> <li>Number of nodes of the client interfaces, recommended max.</li> <li>Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/Omax.</li> <li>Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max.</li> <li>Number of elements for one call of OPC_UA_MethodGetHandleList, max.</li> <li>Number of simultaneous calls of the client instructions for session management, per connection, max.</li> <li>Number of simultaneous calls of the client instructions for data access, per connection, max.</li> <li>Number of registerable nodes, max.</li> <li>Number of registerable method calls of OPC_UA_MethodCall, max.</li> <li>Number of inputs/outputs when calling OPC_UA_MethodCall, max.</li> </ul> </li> <li>OPC UA Server          <ul> <li>Application authentication</li> </ul> </li> </ul>	Yes; "Medium" license required Yes Yes Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 "anonymous" or by user name & password 10 2 000 300 20 100 1  5 5 000 100 20 Yes; Data access (read, write, subscribe), method call, custom address space Yes

ODO	V
GDS support (certificate management)	Yes
— Number of sessions, max.	48
<ul> <li>Number of accessible variables, max.</li> </ul>	100 000
Number of registerable nodes, max.	20 000
Number of subscriptions per session, max.	20
— Sampling interval, min.	100 ms
<ul><li>— Publishing interval, min.</li><li>— Number of server methods, max.</li></ul>	200 ms 50
Number of server methods, max.      Number of inputs/outputs per server method.	20
max.	20
<ul> <li>Number of monitored items, recommended max.</li> </ul>	2 000; for 1 s sampling interval and 1 s send interval
Number of server interfaces, max.	10 of each "Server interfaces" / "Companion specification" type and 20 of the type "Reference namespace"
<ul> <li>Number of nodes for user-defined server interfaces, max.</li> </ul>	5 000
Alarms and Conditions	Yes
Number of program alarms	200
Number of program diams     Number of alarms for system diagnostics	100
Further protocols	100
MODBUS	Yes; MODBUS TCP
Isochronous mode	
	Voc
Equidistance	Yes
S7 message functions	
Number of login stations for message functions, max.	64
Program alarms	Yes
Number of configurable program messages, max.	10 000; Program messages are generated by the "Program_Alarm"
Number of leadable presume recognist DUM many	block, ProDiag or GRAPH
Number of loadable program messages in RUN, max.	5 000
Number of simultaneously active program alarms	1 000
Number of program alarms     Number of plarms for system diagnostics.	1 000 200
<ul> <li>Number of alarms for system diagnostics</li> <li>Number of alarms for motion technology objects</li> </ul>	160
• Number of alarms for motion technology objects	100
Test commissioning functions	
Test commissioning functions	Very Described and in a construction of the force of the construction of the construct
Joint commission (Team Engineering)	Yes; Parallel online access possible for up to 8 engineering systems
Joint commission (Team Engineering) Status block	Yes; Up to 8 simultaneously (in total across all ES clients)
Joint commission (Team Engineering) Status block Single step	Yes; Up to 8 simultaneously (in total across all ES clients) No
Joint commission (Team Engineering) Status block Single step Number of breakpoints	Yes; Up to 8 simultaneously (in total across all ES clients)
Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control	Yes; Up to 8 simultaneously (in total across all ES clients) No 8
Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control  • Status/control variable	Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes
Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control  • Status/control variable • Variables	Yes; Up to 8 simultaneously (in total across all ES clients) No 8
Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control  Status/control variable Variables Number of variables, max.	Yes; Up to 8 simultaneously (in total across all ES clients) No 8  Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters
Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control  • Status/control variable • Variables • Number of variables, max. — of which status variables, max.	Yes; Up to 8 simultaneously (in total across all ES clients) No 8  Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job
Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control  • Status/control variable • Variables • Number of variables, max. — of which status variables, max. — of which control variables, max.	Yes; Up to 8 simultaneously (in total across all ES clients) No 8  Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters
Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control  Status/control variable Variables Number of variables, max. — of which status variables, max. — of which control variables, max. Forcing	Yes; Up to 8 simultaneously (in total across all ES clients) No 8  Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job
Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control  Status/control variable Variables Number of variables, max. — of which status variables, max. — of which control variables, max. Forcing Forcing	Yes; Up to 8 simultaneously (in total across all ES clients) No 8  Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job
Joint commission (Team Engineering) Status block Single step Number of breakpoints  Status/control  Status/control variable Variables Number of variables, max. — of which status variables, max. — of which control variables, max. Forcing Forcing Forcing Forcing, variables	Yes; Up to 8 simultaneously (in total across all ES clients) No 8  Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs
Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control  Status/control variable Variables Number of variables, max. — of which status variables, max. — of which control variables, max. Forcing Forcing Forcing Forcing, variables Number of variables, max.	Yes; Up to 8 simultaneously (in total across all ES clients) No 8  Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job
Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control  Status/control variable Variables Number of variables, max. — of which status variables, max. — of which control variables, max. Forcing Forcing Forcing Forcing Forcing, variables Number of variables, max.  Diagnostic buffer	Yes; Up to 8 simultaneously (in total across all ES clients) No 8  Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job  Yes Peripheral inputs/outputs 200
Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control  Status/control variable Variables Number of variables, max. — of which status variables, max. — of which control variables, max.  Forcing Forcing Forcing Forcing Forcing, variables Number of variables, max.  Diagnostic buffer  present	Yes; Up to 8 simultaneously (in total across all ES clients) No 8  Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters  200; per job 200; per job  Yes Peripheral inputs/outputs 200  Yes
Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control  Status/control variable Variables Number of variables, max. — of which status variables, max. — of which control variables, max.  Forcing  Forcing Forcing Forcing, variables Number of variables, max.  Diagnostic buffer  present Number of entries, max.	Yes; Up to 8 simultaneously (in total across all ES clients) No 8  Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job  Yes Peripheral inputs/outputs 200
Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control  Status/control variable Variables Number of variables, max. — of which status variables, max. — of which control variables, max.  Forcing Forcing Forcing Forcing Forcing, variables Number of variables, max.  Diagnostic buffer  present	Yes; Up to 8 simultaneously (in total across all ES clients) No 8  Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters  200; per job 200; per job  Yes Peripheral inputs/outputs 200  Yes 3 200
Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control  Status/control  Status/control variable  Variables  Number of variables, max.  of which status variables, max.  of which control variables, max.  Forcing  Forcing  Forcing  Forcing, variables  Number of variables, max.  Diagnostic buffer  present  Number of entries, max.  of which powerfail-proof  Traces	Yes; Up to 8 simultaneously (in total across all ES clients) No 8  Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters  200; per job 200; per job  Yes Peripheral inputs/outputs 200  Yes 3 200 500
Joint commission (Team Engineering) Status block Single step Number of breakpoints  Status/control  Status/control variable  Variables  Number of variables, max.  of which status variables, max.  of which control variables, max.  Forcing  Forcing  Forcing  Forcing, variables  Number of variables, max.  Diagnostic buffer  present  Number of entries, max.  of which powerfail-proof  Traces  Number of configurable Traces	Yes; Up to 8 simultaneously (in total across all ES clients) No 8  Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters  200; per job 200; per job  Yes Peripheral inputs/outputs 200  Yes 3 200
Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control  Status/control variable  Variables  Number of variables, max.  of which status variables, max.  of which control variables, max.  Forcing  Forcing  Forcing  Forcing, variables  Number of variables, max.  Diagnostic buffer  present  Number of entries, max.  of which powerfail-proof  Traces  Number of configurable Traces  Interrupts/diagnostics/status information	Yes; Up to 8 simultaneously (in total across all ES clients) No 8  Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters  200; per job 200; per job  Yes Peripheral inputs/outputs 200  Yes 3 200 500
Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control  Status/control  Status/control variable  Variables  Number of variables, max.  of which status variables, max.  of which control variables, max.  Forcing  Forcing  Forcing  Forcing, variables  Number of variables, max.  Diagnostic buffer  present  Number of entries, max.  of which powerfail-proof  Traces  Number of configurable Traces  Interrupts/diagnostics/status information  Diagnostics indication LED	Yes; Up to 8 simultaneously (in total across all ES clients) No 8  Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters  200; per job 200; per job  Yes Peripheral inputs/outputs 200  Yes 3 200 500  4; Up to 512 KB of data per trace are possible
Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control  Status/control  Status/control variable  Variables  Number of variables, max.  of which status variables, max.  of which control variables, max.  Forcing  Forcing  Forcing, variables  Number of variables, max.  Diagnostic buffer  present  Number of entries, max.  of which powerfail-proof  Traces  Number of configurable Traces  Interrupts/diagnostics/status information  Diagnostics indication LED  RUN/STOP LED	Yes; Up to 8 simultaneously (in total across all ES clients) No 8  Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters  200; per job 200; per job  Yes Peripheral inputs/outputs 200  Yes 3 200 500  4; Up to 512 KB of data per trace are possible
Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control  Status/control  Status/control variable  Variables  Number of variables, max.  of which status variables, max.  of which control variables, max.  Forcing  Forcing  Forcing, variables  Number of variables, max.  Diagnostic buffer  present  Number of entries, max.  of which powerfail-proof  Traces  Number of configurable Traces  Interrupts/diagnostics/status information  Diagnostics indication LED  RUN/STOP LED  ERROR LED	Yes; Up to 8 simultaneously (in total across all ES clients) No 8  Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters  200; per job 200; per job  Yes Peripheral inputs/outputs 200  Yes 3 200 500  4; Up to 512 KB of data per trace are possible  Yes Yes
Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control  Status/control  Status/control variable  Variables  Number of variables, max.  of which status variables, max.  forcing  Forcing  Forcing  Forcing, variables  Number of variables, max.  Diagnostic buffer  present  Number of entries, max.  of which powerfail-proof  Traces  Number of configurable Traces  Interrupts/diagnostics/status information  Diagnostics indication LED  RUN/STOP LED  ERROR LED  MAINT LED	Yes; Up to 8 simultaneously (in total across all ES clients) No 8  Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters  200; per job  Yes Peripheral inputs/outputs 200  Yes 3 200 500  4; Up to 512 KB of data per trace are possible  Yes Yes Yes Yes
Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control  Status/control  Status/control variable  Variables  Number of variables, max.  of which status variables, max.  of which control variables, max.  Forcing  Forcing  Forcing, variables  Number of variables, max.  Diagnostic buffer  present  Number of entries, max.  of which powerfail-proof  Traces  Number of configurable Traces  Interrupts/diagnostics/status information  Diagnostics indication LED  RUN/STOP LED  ERROR LED  MAINT LED  STOP ACTIVE LED	Yes; Up to 8 simultaneously (in total across all ES clients) No 8  Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters  200; per job 200; per job  Yes Peripheral inputs/outputs 200  Yes 3 200 500  4; Up to 512 KB of data per trace are possible  Yes Yes Yes Yes Yes
Joint commission (Team Engineering) Status block Single step Number of breakpoints  Status/control  Status/control variable  Variables  Number of variables, max.  of which status variables, max.  of which control variables, max.  Forcing  Forcing  Forcing, variables  Number of variables, max.  Diagnostic buffer  present  Number of entries, max.  of which powerfail-proof  Traces  Number of configurable Traces  Interrupts/diagnostics/status information  Diagnostics indication LED  RUN/STOP LED  ERROR LED  MAINT LED  STOP ACTIVE LED  Connection display LINK TX/RX	Yes; Up to 8 simultaneously (in total across all ES clients) No 8  Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters  200; per job  Yes Peripheral inputs/outputs 200  Yes 3 200 500  4; Up to 512 KB of data per trace are possible  Yes Yes Yes Yes
Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control  Status/control  Status/control variable  Variables  Number of variables, max.  of which status variables, max.  of which control variables, max.  Forcing  Forcing  Forcing, variables  Number of variables, max.  Diagnostic buffer  present  Number of entries, max.  of which powerfail-proof  Traces  Number of configurable Traces  Interrupts/diagnostics/status information  Diagnostics indication LED  RUN/STOP LED  ERROR LED  MAINT LED  STOP ACTIVE LED  Connection display LINK TX/RX  Supported technology objects	Yes; Up to 8 simultaneously (in total across all ES clients) No 8  Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters  200; per job 200; per job  Yes Peripheral inputs/outputs 200  Yes 3 200 500  4; Up to 512 KB of data per trace are possible  Yes Yes Yes Yes Yes Yes
Joint commission (Team Engineering) Status block Single step Number of breakpoints  Status/control  Status/control variable  Variables  Number of variables, max.  of which status variables, max.  of which control variables, max.  Forcing  Forcing  Forcing, variables  Number of variables, max.  Diagnostic buffer  present  Number of entries, max.  of which powerfail-proof  Traces  Number of configurable Traces  Interrupts/diagnostics/status information  Diagnostics indication LED  RUN/STOP LED  ERROR LED  MAINT LED  STOP ACTIVE LED  Connection display LINK TX/RX	Yes; Up to 8 simultaneously (in total across all ES clients) No 8  Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters  200; per job 200; per job  Yes Peripheral inputs/outputs 200  Yes 3 200 500  4; Up to 512 KB of data per trace are possible  Yes Yes Yes Yes Yes

Number of available Motion Control resources for	2 400
technology objects	
Required Motion Control resources	
<ul><li>per speed-controlled axis</li></ul>	40
<ul><li>per positioning axis</li></ul>	80
<ul><li>per synchronous axis</li></ul>	160
— per external encoder	80
— per output cam	20
— per cam track	160
— per can track  — per probe	40
	40
Positioning axis	~
<ul> <li>Number of positioning axes at motion control cycle of 4 ms (typical value)</li> </ul>	7
Number of positioning axes at motion control  ovels of 9 ms (typical value)	14
cycle of 8 ms (typical value)	
Controller	
<ul><li>PID_Compact</li></ul>	Yes; Universal PID controller with integrated optimization
PID_3Step	Yes; PID controller with integrated optimization for valves
PID-Temp	Yes; PID controller with integrated optimization for temperature
Counting and measuring	
High-speed counter	Yes
Ambient conditions	
Ambient temperature during operation	
<ul> <li>horizontal installation, min.</li> </ul>	-25 °C; No condensation
<ul> <li>horizontal installation, max.</li> </ul>	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the
	display is switched off
<ul> <li>vertical installation, min.</li> </ul>	-25 °C; No condensation
<ul> <li>vertical installation, max.</li> </ul>	40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the
	display is switched off
Ambient temperature during storage/transportation	
• min.	-40 °C
• max.	70 °C
Altitude during operation relating to sea level	
Altitude during operation relating to sea level	5 000 m. Restrictions for installation altitudes > 2 000 m. see manual
Installation altitude above sea level, max.	5 000 m; Restrictions for installation altitudes > 2 000 m, see manual
Installation altitude above sea level, max.  configuration / header	5 000 m; Restrictions for installation altitudes > 2 000 m, see manual
<ul> <li>Installation altitude above sea level, max.</li> <li>configuration / header</li> <li>configuration / programming / header</li> </ul>	5 000 m; Restrictions for installation altitudes > 2 000 m, see manual
Installation altitude above sea level, max.  configuration / header	5 000 m; Restrictions for installation altitudes > 2 000 m, see manual
<ul> <li>Installation altitude above sea level, max.</li> <li>configuration / header</li> <li>configuration / programming / header</li> </ul>	5 000 m; Restrictions for installation altitudes > 2 000 m, see manual  Yes
Installation altitude above sea level, max.  configuration / header  configuration / programming / header  Programming language	
<ul> <li>Installation altitude above sea level, max.</li> <li>configuration / header</li> <li>configuration / programming / header</li> <li>Programming language</li> <li>LAD</li> <li>FBD</li> </ul>	Yes
<ul> <li>Installation altitude above sea level, max.</li> <li>configuration / header</li> <li>configuration / programming / header</li> <li>Programming language</li> <li>LAD</li> <li>FBD</li> <li>STL</li> </ul>	Yes Yes Yes
<ul> <li>Installation altitude above sea level, max.</li> <li>configuration / header</li> <li>configuration / programming / header</li> <li>Programming language</li> <li>LAD</li> <li>FBD</li> <li>STL</li> <li>SCL</li> </ul>	Yes Yes Yes Yes
<ul> <li>Installation altitude above sea level, max.</li> <li>configuration / header</li> <li>configuration / programming / header</li> <li>Programming language</li> <li>LAD</li> <li>FBD</li> <li>STL</li> <li>SCL</li> <li>GRAPH</li> </ul>	Yes Yes Yes
<ul> <li>Installation altitude above sea level, max.</li> <li>configuration / header</li> <li>configuration / programming / header</li> <li>Programming language</li> <li>— LAD</li> <li>— FBD</li> <li>— STL</li> <li>— SCL</li> <li>— GRAPH</li> <li>Know-how protection</li> </ul>	Yes Yes Yes Yes
<ul> <li>Installation altitude above sea level, max.</li> <li>configuration / header</li> <li>configuration / programming / header</li> <li>Programming language</li> <li>— LAD</li> <li>— FBD</li> <li>— STL</li> <li>— SCL</li> <li>— GRAPH</li> <li>Know-how protection</li> <li>User program protection/password protection</li> </ul>	Yes Yes Yes Yes Yes Yes Yes
Installation altitude above sea level, max.  configuration / header  configuration / programming / header  Programming language  — LAD  — FBD  — STL  — SCL  — GRAPH  Know-how protection  • User program protection/password protection  • Copy protection	Yes Yes Yes Yes Yes Yes Yes
Installation altitude above sea level, max.  configuration / header  configuration / programming / header  Programming language  — LAD  — FBD  — STL  — SCL  — GRAPH  Know-how protection  • User program protection/password protection  • Copy protection  • Block protection	Yes Yes Yes Yes Yes Yes Yes
Installation altitude above sea level, max.  configuration / header  configuration / programming / header  Programming language  — LAD  — FBD  — STL  — SCL  — GRAPH  Know-how protection  • User program protection/password protection  • Copy protection	Yes Yes Yes Yes Yes Yes Yes
Installation altitude above sea level, max.  configuration / header  configuration / programming / header  Programming language  — LAD  — FBD  — STL  — SCL  — GRAPH  Know-how protection  • User program protection/password protection  • Copy protection  • Block protection	Yes Yes Yes Yes Yes Yes Yes
Installation altitude above sea level, max.  configuration / header  configuration / programming / header  Programming language  — LAD  — FBD  — STL  — SCL  — GRAPH  Know-how protection  • User program protection/password protection  • Copy protection  • Block protection  Access protection	Yes Yes Yes Yes Yes Yes Yes Yes
Installation altitude above sea level, max.  configuration / header  configuration / programming / header  Programming language  — LAD  — FBD  — STL  — SCL  — GRAPH  Know-how protection  • User program protection/password protection  • Copy protection  • Block protection  Access protection  • protection of confidential configuration data	Yes Yes Yes Yes Yes Yes Yes Yes Yes
Installation altitude above sea level, max.  configuration / header  configuration / programming / header  Programming language  — LAD  — FBD  — STL  — SCL  — GRAPH  Know-how protection  • User program protection/password protection • Copy protection  • Block protection  Access protection  • protection of confidential configuration data  • Password for display  • Protection level: Write protection	Yes
Installation altitude above sea level, max.  configuration / header  configuration / programming / header  Programming language  — LAD  — FBD  — STL  — SCL  — GRAPH  Know-how protection  • User program protection/password protection • Copy protection • Block protection  Access protection  • protection of confidential configuration data • Password for display • Protection level: Write protection • Protection level: Read/write protection	Yes
<ul> <li>Installation altitude above sea level, max.</li> <li>configuration / header</li> <li>configuration / programming / header</li> <li>Programming language</li> <li>— LAD</li> <li>— FBD</li> <li>— STL</li> <li>— SCL</li> <li>— GRAPH</li> <li>Know-how protection</li> <li>User program protection/password protection</li> <li>Copy protection</li> <li>Block protection</li> <li>Access protection</li> <li>protection of confidential configuration data</li> <li>Password for display</li> <li>Protection level: Write protection</li> <li>Protection level: Read/write protection</li> <li>Protection level: Complete protection</li> </ul>	Yes
<ul> <li>Installation altitude above sea level, max.</li> <li>configuration / header</li> <li>configuration / programming / header</li> <li>Programming language</li> <li>— LAD</li> <li>— FBD</li> <li>— STL</li> <li>— SCL</li> <li>— GRAPH</li> <li>Know-how protection</li> <li>• User program protection/password protection</li> <li>• Copy protection</li> <li>• Block protection</li> <li>Access protection</li> <li>• protection of confidential configuration data</li> <li>• Password for display</li> <li>• Protection level: Write protection</li> <li>• Protection level: Read/write protection</li> <li>• Protection level: Complete protection</li> <li>programming / cycle time monitoring / header</li> </ul>	Yes
<ul> <li>Installation altitude above sea level, max.</li> <li>configuration / header</li> <li>configuration / programming / header</li> <li>Programming language</li> <li>— LAD</li> <li>— FBD</li> <li>— STL</li> <li>— SCL</li> <li>— GRAPH</li> <li>Know-how protection</li> <li>User program protection/password protection</li> <li>Copy protection</li> <li>Block protection</li> <li>Access protection</li> <li>protection of confidential configuration data</li> <li>Password for display</li> <li>Protection level: Write protection</li> <li>Protection level: Read/write protection</li> <li>Protection level: Complete protection</li> <li>programming / cycle time monitoring / header</li> <li>lower limit</li> </ul>	Yes
<ul> <li>Installation altitude above sea level, max.</li> <li>configuration / header</li> <li>configuration / programming / header</li> <li>Programming language</li> <li>— LAD</li> <li>— FBD</li> <li>— STL</li> <li>— SCL</li> <li>— GRAPH</li> <li>Know-how protection</li> <li>• User program protection/password protection</li> <li>• Copy protection</li> <li>• Block protection</li> <li>Access protection</li> <li>• protection of confidential configuration data</li> <li>• Password for display</li> <li>• Protection level: Write protection</li> <li>• Protection level: Read/write protection</li> <li>• Protection level: Complete protection</li> <li>programming / cycle time monitoring / header</li> </ul>	Yes
<ul> <li>Installation altitude above sea level, max.</li> <li>configuration / header</li> <li>configuration / programming / header</li> <li>Programming language</li> <li>— LAD</li> <li>— FBD</li> <li>— STL</li> <li>— SCL</li> <li>— GRAPH</li> <li>Know-how protection</li> <li>User program protection/password protection</li> <li>Copy protection</li> <li>Block protection</li> <li>Access protection</li> <li>protection of confidential configuration data</li> <li>Password for display</li> <li>Protection level: Write protection</li> <li>Protection level: Read/write protection</li> <li>Protection level: Complete protection</li> <li>programming / cycle time monitoring / header</li> <li>lower limit</li> </ul>	Yes
Installation altitude above sea level, max.  configuration / header  configuration / programming / header  Programming language  — LAD  — FBD  — STL  — SCL  — GRAPH  Know-how protection  • User program protection/password protection • Copy protection • Block protection  Block protection  Access protection  • protection of confidential configuration data • Password for display • Protection level: Write protection • Protection level: Read/write protection • Protection level: Complete protection  programming / cycle time monitoring / header • lower limit • upper limit	Yes
<ul> <li>Installation altitude above sea level, max.</li> <li>configuration / header</li> <li>configuration / programming / header</li> <li>Programming language</li> <li>— LAD</li> <li>— FBD</li> <li>— STL</li> <li>— SCL</li> <li>— GRAPH</li> <li>Know-how protection</li> <li>• User program protection/password protection</li> <li>• Copy protection</li> <li>• Block protection</li> <li>Access protection</li> <li>• protection of confidential configuration data</li> <li>• Password for display</li> <li>• Protection level: Write protection</li> <li>• Protection level: Read/write protection</li> <li>• Protection level: Complete protection</li> <li>programming / cycle time monitoring / header</li> <li>• lower limit</li> <li>• upper limit</li> <li>Dimensions</li> <li>Width</li> </ul>	Yes
<ul> <li>Installation altitude above sea level, max.</li> <li>configuration / header</li> <li>configuration / programming / header</li> <li>Programming language</li> <li>— LAD</li> <li>— FBD</li> <li>— STL</li> <li>— SCL</li> <li>— GRAPH</li> <li>Know-how protection</li> <li>• User program protection/password protection</li> <li>• Copy protection</li> <li>• Block protection</li> <li>Access protection</li> <li>• protection of confidential configuration data</li> <li>• Password for display</li> <li>• Protection level: Write protection</li> <li>• Protection level: Read/write protection</li> <li>• Protection level: Complete protection</li> <li>programming / cycle time monitoring / header</li> <li>• lower limit</li> <li>• upper limit</li> <li>Dimensions</li> <li>Width</li> <li>Height</li> </ul>	Yes
<ul> <li>Installation altitude above sea level, max.</li> <li>configuration / programming / header</li> <li>Programming language</li> <li>— LAD</li> <li>— FBD</li> <li>— STL</li> <li>— SCL</li> <li>— GRAPH</li> <li>Know-how protection</li> <li>• User program protection/password protection</li> <li>• Copy protection</li> <li>• Block protection</li> <li>Access protection</li> <li>• protection of confidential configuration data</li> <li>• Password for display</li> <li>• Protection level: Write protection</li> <li>• Protection level: Read/write protection</li> <li>• Protection level: Complete protection</li> <li>• Protection level: Complete protection</li> <li>programming / cycle time monitoring / header</li> <li>• lower limit</li> <li>• upper limit</li> <li>Dimensions</li> <li>Width</li> <li>Height</li> <li>Depth</li> </ul>	Yes
Installation altitude above sea level, max.  configuration / header  configuration / programming / header  Programming language  — LAD — FBD — STL — SCL — GRAPH  Know-how protection  • User program protection/password protection • Copy protection • Block protection  Access protection  • protection of confidential configuration data • Password for display • Protection level: Write protection • Protection level: Read/write protection • Protection level: Complete protection programming / cycle time monitoring / header • lower limit • upper limit  Dimensions  Width Height Depth  Weights	Yes
<ul> <li>Installation altitude above sea level, max.</li> <li>configuration / programming / header</li> <li>Programming language</li> <li>— LAD</li> <li>— FBD</li> <li>— STL</li> <li>— SCL</li> <li>— GRAPH</li> <li>Know-how protection</li> <li>User program protection/password protection</li> <li>Copy protection</li> <li>Block protection</li> <li>Access protection</li> <li>protection of confidential configuration data</li> <li>Password for display</li> <li>Protection level: Write protection</li> <li>Protection level: Read/write protection</li> <li>Protection level: Complete protection</li> <li>programming / cycle time monitoring / header</li> <li>lower limit</li> <li>upper limit</li> <li>Dimensions</li> <li>Width</li> <li>Height</li> <li>Depth</li> </ul>	Yes
Installation altitude above sea level, max.  configuration / header  configuration / programming / header  Programming language  — LAD  — FBD  — STL  — SCL  — GRAPH  Know-how protection  • User program protection/password protection  • Copy protection  • Block protection  Access protection  • protection of confidential configuration data  • Password for display  • Protection level: Write protection  • Protection level: Read/write protection  • Protection level: Complete protection  • Protection level: Complete protection  programming / cycle time monitoring / header  • lower limit  • upper limit  Dimensions  Width  Height  Depth  Weights	Yes