



SIMATIC S7-300 CPU319F-3 PN/DP, Central processing unit with 2.5 MB work memory, 1st interface MPI/DP 12 Mbit/s, 2nd interface DP master/slave 3rd interface Ethernet PROFINET, Micro Memory Card required

General information	
HW functional status	01
Firmware version	V3.2
Product function	
• Isochronous mode	Yes; Via 2nd PROFIBUS DP or PROFINET interface
Engineering with	
• Programming package	STEP 7 V5.5 or higher, Distributed Safety V5.4 SP4
Supply voltage	
Rated value (DC)	24 V
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V
external protection for power supply lines (recommendation)	2 A min.
Mains buffering	
• Mains/voltage failure stored energy time	5 ms
• Repeat rate, min.	1 s
Input current	
Current consumption (rated value)	1 250 mA
Current consumption (in no-load operation), typ.	500 mA
Inrush current, typ.	4 A
$I^2t$	1.2 A <sup>2</sup> ·s
Power loss	
Power loss, typ.	14 W
Memory	
Work memory	
• integrated	2 560 kbyte
• expandable	No
Load memory	
• Plug-in (MMC)	Yes
• Plug-in (MMC), max.	8 Mbyte
• Data management on MMC (after last programming), min.	10 a
Backup	
• present	Yes
• without battery	Yes
CPU processing times	
for bit operations, typ.	0.004 μs
for word operations, typ.	0.01 μs
for fixed point arithmetic, typ.	0.01 μs
for floating point arithmetic, typ.	0.04 μs
CPU-blocks	

Number of blocks (total)	4 096; (DBs, FCs, FBs); the maximum number of loadable blocks can be reduced by the MMC used.
<b>DB</b>	
• Number, max.	4 096; Number range: 1 to 16000
• Size, max.	64 kbyte
<b>FB</b>	
• Number, max.	4 096; Number range: 0 to 7999
• Size, max.	64 kbyte
<b>FC</b>	
• Number, max.	4 096; Number range: 0 to 7999
• Size, max.	64 kbyte
<b>OB</b>	
• Size, max.	64 kbyte
• Number of free cycle OBs	1; OB 1
• Number of time alarm OBs	1; OB 10
• Number of delay alarm OBs	2; OB 20, 21
• Number of cyclic interrupt OBs	4; OB 32, 33, 34, 35 (OB 35: smallest settable clock pulse = 500 µs)
• Number of process alarm OBs	1; OB 40
• Number of DPV1 alarm OBs	3; OB 55, 56, 57
• Number of isochronous mode OBs	1; OB 61
• Number of startup OBs	1; OB 100
• Number of asynchronous error OBs	6; OB 80, 82, 83, 85, 86, 87 (OB83 only for PROFINET IO)
• Number of synchronous error OBs	2; OB 121, 122
<b>Nesting depth</b>	
• per priority class	16
• additional within an error OB	4
<b>Counters, timers and their retentivity</b>	
<b>S7 counter</b>	
• Number	2 048
<b>Retentivity</b>	
— adjustable	Yes
— lower limit	0
— upper limit	2 047
— preset	Z 0 to Z 7
<b>Counting range</b>	
— adjustable	Yes
— lower limit	0
— upper limit	999
<b>IEC counter</b>	
• present	Yes
• Type	SFB
• Number	Unlimited (limited only by RAM capacity)
<b>S7 times</b>	
• Number	2 048
<b>Retentivity</b>	
— adjustable	Yes
— lower limit	0
— upper limit	2 047
— preset	No retentivity
<b>Time range</b>	
— lower limit	10 ms
— upper limit	9 990 s
<b>IEC timer</b>	
• present	Yes
• Type	SFB
• Number	Unlimited (limited only by RAM capacity)
<b>Data areas and their retentivity</b>	
Retentive data area (incl. timers, counters, flags), max.	700 kbyte
<b>Flag</b>	
• Size, max.	8 192 byte
• Retentivity available	Yes; From MB 0 to MB 8 191
• Retentivity preset	MB 0 to MB 15
• Number of clock memories	8; 1 memory byte
<b>Data blocks</b>	

<ul style="list-style-type: none"> <li>• Retentivity adjustable</li> <li>• Retentivity preset</li> </ul>	<p>Yes; via non-retain property on DB</p> <p>Yes</p>
<b>Local data</b>	
<ul style="list-style-type: none"> <li>• per priority class, max.</li> </ul>	32 768 byte; Max. 2048 bytes per block
<b>Address area</b>	
<b>I/O address area</b>	
<ul style="list-style-type: none"> <li>• Inputs</li> <li>• Outputs</li> </ul>	<p>8 192 byte</p> <p>8 192 byte</p>
of which distributed	
<ul style="list-style-type: none"> <li>— Inputs</li> <li>— Outputs</li> </ul>	<p>8 192 byte</p> <p>8 192 byte</p>
<b>Process image</b>	
<ul style="list-style-type: none"> <li>• Inputs</li> <li>• Outputs</li> <li>• Inputs, adjustable</li> <li>• Outputs, adjustable</li> <li>• Inputs, default</li> <li>• Outputs, default</li> </ul>	<p>8 192 byte</p> <p>8 192 byte</p> <p>8 192 byte</p> <p>8 192 byte</p> <p>1 024 byte</p> <p>1 024 byte</p>
<b>Subprocess images</b>	
<ul style="list-style-type: none"> <li>• Number of subprocess images, max.</li> </ul>	1; With PROFINET IO, the length of the user data is limited to 1600 bytes
<b>Digital channels</b>	
<ul style="list-style-type: none"> <li>• Inputs <ul style="list-style-type: none"> <li>— of which central</li> </ul> </li> <li>• Outputs <ul style="list-style-type: none"> <li>— of which central</li> </ul> </li> </ul>	<p>65 536</p> <p>1 024</p> <p>65 536</p> <p>1 024</p>
<b>Analog channels</b>	
<ul style="list-style-type: none"> <li>• Inputs <ul style="list-style-type: none"> <li>— of which central</li> </ul> </li> <li>• Outputs <ul style="list-style-type: none"> <li>— of which central</li> </ul> </li> </ul>	<p>4 096</p> <p>256</p> <p>4 096</p> <p>256</p>
<b>Hardware configuration</b>	
<b>Number of DP masters</b>	
<ul style="list-style-type: none"> <li>• integrated</li> <li>• via CP</li> </ul>	<p>2</p> <p>4</p>
<b>Number of operable FMs and CPs (recommended)</b>	
<ul style="list-style-type: none"> <li>• FM</li> <li>• CP, PtP</li> <li>• CP, LAN</li> </ul>	<p>8</p> <p>8</p> <p>10</p>
<b>Rack</b>	
<ul style="list-style-type: none"> <li>• Racks, max.</li> <li>• Modules per rack, max.</li> </ul>	<p>4</p> <p>8</p>
<b>Time of day</b>	
<b>Clock</b>	
<ul style="list-style-type: none"> <li>• Hardware clock (real-time)</li> <li>• retentive and synchronizable</li> <li>• Backup time</li> <li>• Deviation per day, max.</li> <li>• Behavior of the clock following POWER-ON</li> <li>• Behavior of the clock following expiry of backup period</li> </ul>	<p>Yes</p> <p>Yes</p> <p>6 wk; At 40 °C ambient temperature</p> <p>10 s; Typ.: 2 s</p> <p>Clock continues running after POWER OFF</p> <p>the clock continues at the time of day it had when power was switched off</p>
<b>Operating hours counter</b>	
<ul style="list-style-type: none"> <li>• Number</li> <li>• Number/Number range</li> <li>• Range of values</li> <li>• Granularity</li> <li>• retentive</li> </ul>	<p>4</p> <p>0 to 3</p> <p>0 to 2<sup>31</sup> hours (when using SFC 101)</p> <p>1 h</p> <p>Yes; Must be restarted at each restart</p>
<b>Clock synchronization</b>	
<ul style="list-style-type: none"> <li>• supported</li> <li>• to MPI, master</li> <li>• to MPI, slave</li> <li>• to DP, master</li> <li>• to DP, slave</li> <li>• in AS, master</li> </ul>	<p>Yes</p> <p>Yes</p> <p>Yes</p> <p>Yes; With DP slave only slave clock</p> <p>Yes</p> <p>Yes</p>

<ul style="list-style-type: none"> <li>• in AS, slave</li> <li>• on Ethernet via NTP</li> </ul>	<p>Yes</p> <p>Yes; As client</p>
<b>Digital inputs</b>	
Number of digital inputs	0
<b>Digital outputs</b>	
Number of digital outputs	0
<b>Analog inputs</b>	
Number of analog inputs	0
<b>Analog outputs</b>	
Number of analog outputs	0
<b>Interfaces</b>	
Number of industrial Ethernet interfaces	1
Number of PROFINET interfaces	1
Number of RS 485 interfaces	2
Number of RS 422 interfaces	0
<b>1. Interface</b>	
Interface type	Integrated RS 485 interface
Isolated	Yes
<b>Interface types</b>	
<ul style="list-style-type: none"> <li>• RS 485</li> <li>• Output current of the interface, max.</li> </ul>	<p>Yes</p> <p>150 mA</p>
<b>Protocols</b>	
<ul style="list-style-type: none"> <li>• MPI</li> <li>• PROFIBUS DP master</li> <li>• PROFIBUS DP slave</li> <li>• Point-to-point connection</li> </ul>	<p>Yes</p> <p>Yes</p> <p>Yes; A DP slave at both interfaces simultaneously is not possible</p> <p>No</p>
<b>MPI</b>	
<ul style="list-style-type: none"> <li>• Transmission rate, max.</li> </ul>	12 Mbit/s
<b>Services</b>	
<ul style="list-style-type: none"> <li>— PG/OP communication</li> <li>— Routing</li> <li>— Global data communication</li> <li>— S7 basic communication</li> <li>— S7 communication</li> <li>— S7 communication, as client</li> <li>— S7 communication, as server</li> </ul>	<p>Yes</p> <p>Yes</p> <p>Yes</p> <p>Yes</p> <p>Yes</p> <p>No; but via CP and loadable FB</p> <p>Yes</p>
<b>PROFIBUS DP master</b>	
<ul style="list-style-type: none"> <li>• Transmission rate, max.</li> <li>• Number of DP slaves, max.</li> </ul>	<p>12 Mbit/s</p> <p>124</p>
<b>Services</b>	
<ul style="list-style-type: none"> <li>— PG/OP communication</li> <li>— Routing</li> <li>— Global data communication</li> <li>— S7 basic communication</li> <li>— S7 communication</li> <li>— S7 communication, as client</li> <li>— S7 communication, as server</li> <li>— Equidistance</li> <li>— Isochronous mode</li> <li>— SYNC/FREEZE</li> <li>— Activation/deactivation of DP slaves</li> <li>— Number of DP slaves that can be simultaneously activated/deactivated, max.</li> <li>— Direct data exchange (slave-to-slave communication)</li> <li>— DPV1</li> </ul>	<p>Yes</p> <p>Yes</p> <p>No</p> <p>Yes; I blocks only</p> <p>Yes</p> <p>No</p> <p>Yes</p> <p>Yes</p> <p>Yes</p> <p>No</p> <p>Yes</p> <p>Yes</p> <p>8</p> <p>Yes; as subscriber</p> <p>Yes</p>
<b>Address area</b>	
<ul style="list-style-type: none"> <li>— Inputs, max.</li> <li>— Outputs, max.</li> </ul>	<p>8 kbyte</p> <p>8 kbyte</p>
<b>User data per DP slave</b>	
<ul style="list-style-type: none"> <li>— Inputs, max.</li> <li>— Outputs, max.</li> </ul>	<p>244 byte</p> <p>244 byte</p>
<b>PROFIBUS DP slave</b>	

• Transmission rate, max.	12 Mbit/s
• automatic baud rate search	Yes; only with passive interface
• Address area, max.	32
• User data per address area, max.	32 byte
<b>Services</b>	
— PG/OP communication	Yes
— Routing	Yes; with interface active
— Global data communication	No
— S7 basic communication	No
— S7 communication	Yes
— S7 communication, as client	No
— S7 communication, as server	Yes; Connection configured on one side only
— Direct data exchange (slave-to-slave communication)	Yes
— DPV1	No
<b>Transfer memory</b>	
— Inputs	244 byte
— Outputs	244 byte
<b>2. Interface</b>	
Interface type	Integrated RS 485 interface
Isolated	Yes
<b>Interface types</b>	
• RS 485	Yes
• Output current of the interface, max.	200 mA
<b>Protocols</b>	
• MPI	No
• PROFINET IO Controller	No
• PROFINET IO Device	No
• PROFINET CBA	No
• PROFIBUS DP master	Yes
• PROFIBUS DP slave	Yes; A DP slave at both interfaces simultaneously is not possible
• Open IE communication	No
• Web server	No
<b>PROFIBUS DP master</b>	
• Transmission rate, max.	12 Mbit/s
• Number of DP slaves, max.	124
<b>Services</b>	
— PG/OP communication	Yes
— Routing	Yes
— Global data communication	No
— S7 basic communication	Yes; I blocks only
— S7 communication	Yes
— S7 communication, as client	No
— S7 communication, as server	Yes; Connection configured on one side only
— Equidistance	Yes
— Isochronous mode	Yes; OB 61 - isochronous mode is possible either on DP or PROFINET IO (not simultaneously)
— SYNC/FREEZE	Yes
— Activation/deactivation of DP slaves	Yes
— Number of DP slaves that can be simultaneously activated/deactivated, max.	8
— Direct data exchange (slave-to-slave communication)	Yes; as subscriber
— DPV1	Yes
<b>Address area</b>	
— Inputs, max.	8 kbyte
— Outputs, max.	8 kbyte
<b>User data per DP slave</b>	
— Inputs, max.	244 byte
— Outputs, max.	244 byte
<b>PROFIBUS DP slave</b>	
• GSD file	The latest GSD file is available at: <a href="http://www.siemens.com/profibus-gsd">http://www.siemens.com/profibus-gsd</a>
• Transmission rate, max.	12 Mbit/s
• automatic baud rate search	Yes; only with passive interface

• Address area, max.	32
• User data per address area, max.	32 byte
<b>Services</b>	
— PG/OP communication	Yes
— Routing	Yes; with interface active
— Global data communication	No
— S7 basic communication	No
— S7 communication	Yes
— S7 communication, as client	No
— S7 communication, as server	Yes; Connection configured on one side only
— Direct data exchange (slave-to-slave communication)	Yes
— DPV1	No
<b>Transfer memory</b>	
— Inputs	244 byte
— Outputs	244 byte
<b>3. Interface</b>	
Interface type	PROFINET
Isolated	Yes
automatic detection of transmission rate	Yes; 10/100 Mbit/s
Autonegotiation	Yes
Autocrossing	Yes
Change of IP address at runtime, supported	Yes
<b>Interface types</b>	
• RJ 45 (Ethernet)	Yes
• Number of ports	2
• integrated switch	Yes
<b>Protocols</b>	
• MPI	No
• PROFINET IO Controller	Yes; Also simultaneously with I-Device functionality
• PROFINET IO Device	Yes; Also simultaneously with IO Controller functionality
• PROFINET CBA	Yes
• PROFIBUS DP master	No
• PROFIBUS DP slave	No
• Open IE communication	Yes; Via TCP/IP, ISO on TCP, and UDP
• Web server	Yes
• Media redundancy	Yes
<b>PROFINET IO Controller</b>	
• Transmission rate, max.	100 Mbit/s
<b>Services</b>	
— PG/OP communication	Yes
— Routing	Yes
— S7 communication	Yes; with loadable FBs, max. configurable connections: 16, max. number of instances: 32
— Isochronous mode	Yes; OB 61 - isochronous mode is possible either on DP or PROFINET IO (not simultaneously)
— Shared device	Yes
— Prioritized startup	Yes
— Number of IO devices with prioritized startup, max.	32
— Number of connectable IO Devices, max.	256
— Of which IO devices with IRT, max.	64
— of which in line, max.	64
— Number of IO Devices with IRT and the option "high flexibility"	256
— of which in line, max.	61
— Number of connectable IO Devices for RT, max.	256
— of which in line, max.	256
— Activation/deactivation of IO Devices	Yes
— Number of IO Devices that can be simultaneously activated/deactivated, max.	8
— IO Devices changing during operation (partner ports), supported	Yes
— Number of IO Devices per tool, max.	8

— Device replacement without swap medium	Yes
— Send cycles	250 µs, 500 µs, 1 ms; 2 ms, 4 ms (not in the case of IRT with "high flexibility" option)
— Updating time	250 µs to 512 ms (depending on the operating mode, see Manual "S7-300 CPU 31xC and CPU 31x, technical Data" for more details)
<b>Address area</b>	
— Inputs, max.	8 kbyte
— Outputs, max.	8 kbyte
— User data consistency, max.	1 024 byte
<b>PROFINET IO Device</b>	
<b>Services</b>	
— PG/OP communication	Yes
— Routing	Yes
— S7 communication	Yes; with loadable FBs, max. configurable connections: 16, max. number of instances: 32
— Isochronous mode	No
— IRT	Yes
— PROFINergy	Yes; With SFB 73 / 74 prepared for loadable PROFINergy standard FB for I-Device
— Shared device	Yes
— Number of IO Controllers with shared device, max.	2
<b>Transfer memory</b>	
— Inputs, max.	1 440 byte; Per IO Controller with shared device
— Outputs, max.	1 440 byte; Per IO Controller with shared device
<b>Submodules</b>	
— Number, max.	64
— User data per submodule, max.	1 024 byte
<b>PROFINET CBA</b>	
• acyclic transmission	Yes
• cyclic transmission	Yes
<b>Open IE communication</b>	
• Number of connections, max.	32
• Local port numbers used at the system end	0, 20, 21, 23, 25, 80, 102, 135, 161, 443, 8080, 34962, 34963, 34964, 65532, 65533, 65534, 65535
• Keep-alive function, supported	Yes
<b>Protocols</b>	
PROFIsafe	Yes
<b>Redundancy mode</b>	
<b>Media redundancy</b>	
— Switchover time on line break, typ.	200 ms; PROFINET MRP
— Number of stations in the ring, max.	50
<b>Open IE communication</b>	
• TCP/IP	Yes; via integrated PROFINET interface and loadable FBs
— Number of connections, max.	32
— Data length for connection type 01H, max.	1 460 byte
— Data length for connection type 11H, max.	32 768 byte
• ISO-on-TCP (RFC1006)	Yes; via integrated PROFINET interface and loadable FBs
— Number of connections, max.	32
— Data length, max.	32 768 byte
• UDP	Yes; via integrated PROFINET interface and loadable FBs
— Number of connections, max.	32
— Data length, max.	1 472 byte
<b>Web server</b>	
• supported	Yes
• User-defined websites	Yes
• Number of HTTP clients	5
<b>communication functions / header</b>	
PG/OP communication	Yes
Data record routing	Yes
<b>Global data communication</b>	
• supported	Yes
• Number of GD loops, max.	8
• Number of GD packets, max.	8
• Number of GD packets, transmitter, max.	8

<ul style="list-style-type: none"> <li>• Number of GD packets, receiver, max.</li> </ul>	8
<ul style="list-style-type: none"> <li>• Size of GD packets, max.</li> </ul>	22 byte
<ul style="list-style-type: none"> <li>• Size of GD packet (of which consistent), max.</li> </ul>	22 byte
<b>S7 basic communication</b>	
<ul style="list-style-type: none"> <li>• supported</li> </ul>	Yes
<ul style="list-style-type: none"> <li>• User data per job, max.</li> </ul>	76 byte
<ul style="list-style-type: none"> <li>• User data per job (of which consistent), max.</li> </ul>	76 byte; 76 bytes (with X_SEND or X_RCV); 64 bytes (with X_PUT or X_GET as server)
<b>S7 communication</b>	
<ul style="list-style-type: none"> <li>• supported</li> </ul>	Yes
<ul style="list-style-type: none"> <li>• as server</li> </ul>	Yes
<ul style="list-style-type: none"> <li>• as client</li> </ul>	Yes; via integrated PROFINET interface and loadable FB or via CP and loadable FB
<ul style="list-style-type: none"> <li>• User data per job, max.</li> </ul>	See online help of STEP 7 (shared parameters of the SFBs/FBs and of the SFCs/FCs of S7 Communication)
<b>S5 compatible communication</b>	
<ul style="list-style-type: none"> <li>• supported</li> </ul>	Yes; via CP and loadable FC
<b>communication functions / PROFINET CBA (with set target communication load) / header</b>	
<ul style="list-style-type: none"> <li>• Setpoint for the CPU communication load</li> </ul>	20 %
<ul style="list-style-type: none"> <li>• number of remote connection partners / with PROFINET CBA</li> </ul>	32
<ul style="list-style-type: none"> <li>• number of technological functions / with PROFINET CBA / for master or slave</li> </ul>	50
<ul style="list-style-type: none"> <li>• number of connections / with PROFINET CBA / for master or slave / total</li> </ul>	3 000
<ul style="list-style-type: none"> <li>• data volume / of the input variables / with PROFINET CBA / for master or slave</li> </ul>	24 000 byte
<ul style="list-style-type: none"> <li>• data volume / of the output variables / with PROFINET CBA / for master or slave</li> </ul>	24 000 byte
<ul style="list-style-type: none"> <li>• number of internal and PROFIBUS interconnections / with PROFINET CBA / maximum</li> </ul>	1 000
<ul style="list-style-type: none"> <li>• data volume / of internal and PROFIBUS interconnections / with PROFINET CBA / for master or slave</li> </ul>	8 000 byte
<ul style="list-style-type: none"> <li>• data volume / with PROFINET CBA / per connection / maximum</li> </ul>	1 400 byte
<b>performance data / PROFINET CBA / remote interconnection / with acyclic transfer / header</b>	
<ul style="list-style-type: none"> <li>— update time / of the remote interconnections / in the case of acyclic transmission / with PROFINET CBA</li> </ul>	200 ms
<ul style="list-style-type: none"> <li>— number of remote connections to input variables / in the case of acyclic transmission / with PROFINET CBA / maximum</li> </ul>	100
<ul style="list-style-type: none"> <li>— number of remote connections to output variables / in the case of acyclic transmission / with PROFINET CBA / maximum</li> </ul>	100
<ul style="list-style-type: none"> <li>— data volume / as user data for remote interconnections with input variables / in the case of acyclic transmission / with PROFINET CBA</li> </ul>	3 200 byte
<ul style="list-style-type: none"> <li>— data volume / as user data for remote interconnections with output variables / in the case of acyclic transmission / with PROFINET CBA</li> </ul>	3 200 byte
<ul style="list-style-type: none"> <li>— data volume / as user data for remote interconnections / in the case of acyclic transmission / with PROFINET CBA / per connection / maximum</li> </ul>	1 400 byte
<b>performance data / PROFINET CBA / remote interconnection / with cyclic transfer / header</b>	
<ul style="list-style-type: none"> <li>— update time / of the remote interconnections / with cyclical transfer / with PROFINET CBA</li> </ul>	1 ms
<ul style="list-style-type: none"> <li>— number of remote connections to input variables / with PROFINET CBA / with cyclic transfer / maximum</li> </ul>	300
<ul style="list-style-type: none"> <li>— number of remote connections to output variables / with cyclical transfer / with PROFINET CBA / maximum</li> </ul>	300
<ul style="list-style-type: none"> <li>— data volume / as user data for remote interconnections with input variables / with cyclical transfer / with PROFINET CBA / maximum</li> </ul>	4 800 byte
<ul style="list-style-type: none"> <li>— data volume / as user data for remote</li> </ul>	4 800 byte



interconnections with output variables / with cyclical transfer / with PROFINET CBA / maximum — data volume / as user data for remote interconnections / with cyclical transfer / with PROFINET CBA / per connection / maximum	450 byte
<b>performance data / PROFINET CBA / HMI variables via PROFINET / acyclic / header</b>	
— number of connectable HMI stations / for HMI variables / in the case of acyclic transmission / with PROFINET CBA	3; 2x PN OPC/1x iMap
— update time / of the HMI variables / in the case of acyclic transmission / with PROFINET CBA	500 ms
— number of HMI variables / in the case of acyclic transmission / with PROFINET CBA / maximum	600
— data volume / as user data for HMI variables / in the case of acyclic transmission / with PROFINET CBA / maximum	9 600 byte
<b>performance data / PROFINET CBA / PROFIBUS proxy functionality / header</b>	
— product function / with PROFINET CBA / PROFIBUS proxy functionality	Yes
— number of coupled PROFIBUS devices / with PROFIBUS functionality	32
— data volume / with PROFIBUS proxy functionality / with PROFINET CBA / per connection / maximum	240 byte; Slave-dependent
<b>Number of connections</b>	
• overall	32
• usable for PG communication	31
— reserved for PG communication	1
— adjustable for PG communication, min.	1
— adjustable for PG communication, max.	31
• usable for OP communication	31
— reserved for OP communication	1
— adjustable for OP communication, min.	1
— adjustable for OP communication, max.	31
• usable for S7 basic communication	30
— reserved for S7 basic communication	0
— adjustable for S7 basic communication, min.	0
— adjustable for S7 basic communication, max.	30
• usable for S7 communication	16
— reserved for S7 communication	0
— adjustable for S7 communication, min.	0
— adjustable for S7 communication, max.	16
• total number of instances, max.	32
• usable for routing	X1 as MPI: max. 10; X1 as DP master: max. 24; X1 as DP slave (active): max. 14; X2 as DP master: max. 24; X2 as DP slave (active): max. 14; X3 as PROFINET: 48 max.
<b>S7 message functions</b>	
Number of login stations for message functions, max.	32; Depending on the configured connections for PG/OP and S7 basic communication
Process diagnostic messages	Yes
simultaneously active Alarm-S blocks, max.	300
<b>Test commissioning functions</b>	
Status block	Yes; Up to 2 simultaneously
Single step	Yes
Number of breakpoints	4
<b>Status/control</b>	
• Status/control variable	Yes
• Variables	Inputs, outputs, memory bits, DB, times, counters
• Number of variables, max.	30
— of which status variables, max.	30
— of which control variables, max.	14
<b>Forcing</b>	
• Forcing	Yes
• Forcing, variables	Inputs, outputs
• Number of variables, max.	10
<b>Diagnostic buffer</b>	

<ul style="list-style-type: none"> <li>• present</li> </ul>	Yes
<ul style="list-style-type: none"> <li>• Number of entries, max.               <ul style="list-style-type: none"> <li>— adjustable</li> <li>— of which powerfail-proof</li> </ul> </li> </ul>	500 No 100
<ul style="list-style-type: none"> <li>• Number of entries readable in RUN, max.               <ul style="list-style-type: none"> <li>— adjustable</li> <li>— preset</li> </ul> </li> </ul>	499 Yes; From 10 to 499 10
<b>Service data</b>	
<ul style="list-style-type: none"> <li>• can be read out</li> </ul>	Yes
<b>Ambient conditions</b>	
<b>Ambient temperature during operation</b>	
<ul style="list-style-type: none"> <li>• min.</li> <li>• max.</li> </ul>	0 °C 60 °C
<b>configuration / header</b>	
<b>Configuration software</b>	
<ul style="list-style-type: none"> <li>• STEP 7</li> </ul>	Yes; V5.5 or higher
<b>configuration / programming / header</b>	
<ul style="list-style-type: none"> <li>• Command set</li> <li>• Nesting levels</li> <li>• System functions (SFC)</li> <li>• System function blocks (SFB)</li> </ul>	see instruction list 8 see instruction list see instruction list
<b>Programming language</b>	
<ul style="list-style-type: none"> <li>— LAD</li> <li>— FBD</li> <li>— STL</li> <li>— SCL</li> <li>— CFC</li> <li>— GRAPH</li> <li>— HiGraph®</li> </ul>	Yes Yes Yes Yes Yes Yes Yes
<b>Know-how protection</b>	
<ul style="list-style-type: none"> <li>• User program protection/password protection</li> <li>• Block encryption</li> </ul>	Yes Yes; With S7 block Privacy
<b>Dimensions</b>	
Width	120 mm
Height	125 mm
Depth	130 mm
<b>Weights</b>	
Weight, approx.	1 250 g
<b>last modified:</b>	4/1/2022 