## SIEMENS

## Data sheet

## 6ES7314-6BH04-0AB0



SIMATIC S7-300, CPU 314C-2 PTP Compact CPU with MPI, 24 DI/16 DO, 4 AI, 2 AO, 1 Pt100, 4 high-speed counters (60 kHz), integrated interface RS485, Integr. power supply 24 V DC, work memory 192 KB, Front connector (2x 40-pole) and Micro Memory Card required

General information	
HW functional status	01
Firmware version	V3.3
Engineering with	
<ul> <li>Programming package</li> </ul>	STEP 7 as of V5.5 + SP1 or STEP 7 V5.3 + SP2 or higher with HSP 204
Supply voltage	
Rated value (DC)	24 V
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V
external protection for power supply lines (recommendation)	Miniature circuit breaker, type C; min. 2 A; miniature circuit breaker type B, min. 4 A
Mains buffering	
<ul> <li>Mains/voltage failure stored energy time</li> </ul>	5 ms
Repeat rate, min.	1 s
Load voltage L+	
Digital inputs	
— Rated value (DC)	24 V
- Reverse polarity protection	Yes
Digital outputs	
— Rated value (DC)	24 V
— Reverse polarity protection	No
Input current	
Current consumption (rated value)	660 mA
Current consumption (in no-load operation), typ.	150 mA
Inrush current, typ.	5 A
l <sup>2</sup> t	0.7 A <sup>2</sup> ·s
Digital inputs	
<ul> <li>from load voltage L+ (without load), max.</li> </ul>	80 mA
Digital outputs	50 4
• from load voltage L+, max.	50 mA
Power loss	40.14
Power loss, typ.	13 W
Memory	
Work memory	100 l/h to
integrated	192 kbyte
• expandable	No
Load memory	Vee
Plug-in (MMC)     Plug-in (MMC)	Yes
Plug-in (MMC), max.     Data management on MMC (after last	8 Mbyte 10 a
<ul> <li>Data management on MMC (after last</li> </ul>	IU d

programming), min. Backup	
present	Yes; Guaranteed by MMC (maintenance-free)
without battery	Yes; Program and data
CPU processing times	
for bit operations, typ.	0.06 µs
for word operations, typ.	0.12 µs
for fixed point arithmetic, typ.	0.16 µs
for floating point arithmetic, typ.	0.59 μs
CPU-blocks	
Number of blocks (total)	1 024; (DBs, FCs, FBs); the maximum number of loadable blocks can be reduced by the MMC used.
DB	be reduced by the MiNic used.
Number, max.	1 024; Number range: 1 to 16000
• Size, max.	64 kbyte
FB	Of Royic
Number, max.	1 024; Number range: 0 to 7999
• Size, max.	64 kbyte
FC	04 KDyte
Number, max.	1 024; Number range: 0 to 7999
• Size, max.	64 kbyte
OB	
Number, max.	see instruction list
• Size, max.	64 kbyte
Number of free cycle OBs	1; OB 1
Number of time alarm OBs	1; OB 10
Number of delay alarm OBs	2; OB 20, 21
Number of cyclic interrupt OBs	4; OB 32, 33, 34, 35
Number of process alarm OBs	1; OB 40
Number of startup OBs	1; OB 100
Number of asynchronous error OBs	4; OB 80, 82, 85, 87
Number of synchronous error OBs	2; OB 121, 122
Nesting depth	16
<ul> <li>per priority class</li> <li>additional within an error OB</li> </ul>	4
	4
Counters, timers and their retentivity	
S7 counter	
	050
• Number	256
Retentivity	
Retentivity — adjustable	Yes
Retentivity — adjustable — lower limit	Yes 0
Retentivity — adjustable — lower limit — upper limit	Yes 0 255
Retentivity — adjustable — lower limit — upper limit — preset	Yes 0
Retentivity — adjustable — lower limit — upper limit — preset Counting range	Yes 0 255 Z 0 to Z 7
Retentivity         — adjustable         — lower limit         — upper limit         — preset         Counting range         — lower limit	Yes 0 255 Z 0 to Z 7 0
Retentivity — adjustable — lower limit — upper limit — preset Counting range — lower limit — upper limit	Yes 0 255 Z 0 to Z 7
Retentivity	Yes 0 255 Z 0 to Z 7 0 999
Retentivity         — adjustable         — lower limit         — upper limit         — preset         Counting range         — lower limit         — upper limit         IEC counter         ● present	Yes 0 255 Z 0 to Z 7 0 999 Yes
Retentivity         — adjustable         — lower limit         — upper limit         — preset         Counting range         — lower limit         — upper limit         IEC counter         ● present         ● Type	Yes 0 255 Z 0 to Z 7 0 999 Yes SFB
Retentivity         — adjustable         — lower limit         — upper limit         — preset         Counting range         — lower limit         — upper limit         IEC counter         ● present         ● Type         ● Number	Yes 0 255 Z 0 to Z 7 0 999 Yes
Retentivity	Yes 0 255 Z 0 to Z 7 0 999 Yes SFB Unlimited (limited only by RAM capacity)
Retentivity	Yes 0 255 Z 0 to Z 7 0 999 Yes SFB
Retentivity	Yes 0 255 Z 0 to Z 7 0 999 Yes SFB Unlimited (limited only by RAM capacity) 256
Retentivity	Yes 0 255 Z 0 to Z 7 0 999 Yes SFB Unlimited (limited only by RAM capacity) 256 Yes
Retentivity	Yes 0 255 Z 0 to Z 7 0 999 Yes SFB Unlimited (limited only by RAM capacity) 256 Yes 0
Retentivity	Yes 0 255 Z 0 to Z 7 0 999 Yes SFB Unlimited (limited only by RAM capacity) 256 Yes 0 255
Retentivity	Yes 0 255 Z 0 to Z 7 0 999 Yes SFB Unlimited (limited only by RAM capacity) 256 Yes 0
Retentivity	Yes 0 255 Z 0 to Z 7 0 999 Yes SFB Unlimited (limited only by RAM capacity) 256 Yes 0 255 No retentivity
Retentivity         - adjustable         - lower limit         - upper limit         - preset         Counting range         - lower limit         - upper limit         IEC counter         • present         • Type         • Number         S7 times         • Number         Retentivity         - adjustable         - lower limit         - upper limit         - preset         Time range         - lower limit	Yes 0 255 Z 0 to Z 7 0 999 Yes SFB Unlimited (limited only by RAM capacity) 256 Yes 0 255 No retentivity 10 ms
Retentivity         - adjustable         - lower limit         - upper limit         - preset         Counting range         - lower limit         - upper limit         IEC counter         • present         • Type         • Number         S7 times         • Number         Retentivity         - adjustable         - lower limit         - upper limit         - preset         Time range         - lower limit         - upper limit	Yes 0 255 Z 0 to Z 7 0 999 Yes SFB Unlimited (limited only by RAM capacity) 256 Yes 0 255 No retentivity
Retentivity         - adjustable         - lower limit         - upper limit         - preset         Counting range         - lower limit         - upper limit         IEC counter         • present         • Type         • Number         S7 times         • Number         Retentivity         - adjustable         - lower limit         - upper limit         - preset         Time range         - lower limit         - upper limit         - preset         Time range         - lower limit         - upper limit         IEC timer	Yes 0 255 Z 0 to Z 7 0 999 Yes SFB Unlimited (limited only by RAM capacity) 256 Yes 0 255 No retentivity 10 ms 9 990 s
Retentivity         - adjustable         - lower limit         - upper limit         - preset         Counting range         - lower limit         - upper limit         IEC counter         • present         • Type         • Number         S7 times         • Number         Retentivity         - adjustable         - lower limit         - upper limit         - preset         Time range         - lower limit         - upper limit	Yes 0 255 Z 0 to Z 7 0 999 Yes SFB Unlimited (limited only by RAM capacity) 256 Yes 0 255 No retentivity 10 ms

Number	Unlimited (limited only by RAM capacity)
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	64 kbyte
Flag	
• Size, max.	256 byte
<ul> <li>Retentivity available</li> </ul>	Yes; MB 0 to MB 255
<ul> <li>Retentivity preset</li> </ul>	MB 0 to MB 15
Number of clock memories	8; 1 memory byte
Data blocks	
Retentivity adjustable	Yes; via non-retain property on DB
Retentivity preset	Yes
Local data <ul> <li>per priority class, max.</li> </ul>	32 kbyte; Max. 2048 bytes per block
Address area	52 kbyle, Max. 2046 byles per block
I/O address area	
Inputs	1 024 byte
Outputs	1 024 byte
of which distributed	1024 5910
— Inputs	none
— Outputs	none
Process image	
Inputs	1 024 byte
Outputs	1 024 byte
<ul> <li>Inputs, adjustable</li> </ul>	1 024 byte
<ul> <li>Outputs, adjustable</li> </ul>	1 024 byte
<ul> <li>Inputs, default</li> </ul>	128 byte
• Outputs, default	128 byte
Default addresses of the integrated channels	404.04 400.7
— Digital inputs	124.0 to 126.7 124.0 to 125.7
— Digital outputs — Analog inputs	752 to 761
— Analog niputs — Analog outputs	752 to 755
Digital channels	132 10 1 33
• Inputs	1 016
— of which central	1 016
Outputs	1 008
— of which central	1 008
Analog channels	
Inputs	253
— of which central	253
Outputs	250
— of which central	250
Hardware configuration	
Number of expansion units, max.	3
Number of DP masters	
• integrated	none
<ul> <li>via CP</li> <li>Number of operable FMs and CPs (recommended)</li> </ul>	4
FM	8
• CP, PtP	8
• CP, LAN	10
Rack	
Racks, max.	4
Modules per rack, max.	8; In rack 3 max. 7
Time of day	
Clock	
Hardware clock (real-time)	Yes
<ul> <li>retentive and synchronizable</li> </ul>	Yes
Backup time	6 wk; At 40 °C ambient temperature
<ul> <li>Deviation per day, max.</li> </ul>	10 s; Typ.: 2 s
Behavior of the clock following POWER-ON	Clock continues running after POWER OFF
<ul> <li>Behavior of the clock following expiry of backup period</li> </ul>	the clock continues at the time of day it had when power was switched off
period	

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Operating hours counter	
· -	1
Number	1 0
Number/Number range	
Range of values	0 to 2^31 hours (when using SFC 101)
Granularity	1 h
retentive	Yes; Must be restarted at each restart
Clock synchronization	Yes
<ul> <li>supported</li> <li>to MPI, master</li> </ul>	Yes
• to MPI, slave	Yes
• in AS, master	Yes
• in AS, slave	No
Digital inputs	24
Number of digital inputs	24
• of which inputs usable for technological functions	16
integrated channels (DI)	24
Input characteristic curve in accordance with IEC 61131, type 1	Yes
Number of simultaneously controllable inputs	
horizontal installation	
— up to 40 °C, max.	24
— up to 60 °C, max.	12
vertical installation	
— up to 40 °C, max.	12
Input voltage	
Rated value (DC)	24 V
• for signal "0"	-3 to +5V
• for signal "1"	+15 to +30 V
Input current	
● for signal "1", typ.	8 mA
Input delay (for rated value of input voltage)	
for standard inputs	
— parameterizable	Yes; 0.1 / 0.3 / 3 / 15 ms (You can reconfigure the input delay of the standard inputs during program runtime. Please note that under certain circumstances your newly set filter time may not be effective until the next filter cycle.)
— Rated value	3 ms
for technological functions	
— at "0" to "1", max.	8 µs; Minimum pulse width/minimum pause between pulses at
	maximum counting frequency
Cable length	
• shielded, max.	1 000 m; 50 m for technological functions
unshielded, max.     for technological functions	600 m; for technological functions: No
for technological functions	E0 mi at mavimum aquat fragmanau
— shielded, max.	50 m; at maximum count frequency
— unshielded, max.	not allowed
Digital outputs	
Number of digital outputs	16
of which high-speed outputs	4; Notice: You cannot connect the fast outputs of your CPU in parallel
integrated channels (DO)	16
Short-circuit protection	Yes; Clocked electronically
Response threshold, typ.	1A
Limitation of inductive shutdown voltage to	L+ (-48 V)
Limitation of inductive shutdown voltage to Controlling a digital input	
Limitation of inductive shutdown voltage to Controlling a digital input Switching capacity of the outputs	L+ (-48 V) Yes
Limitation of inductive shutdown voltage to Controlling a digital input Switching capacity of the outputs • on lamp load, max.	L+ (-48 V)
Limitation of inductive shutdown voltage to Controlling a digital input Switching capacity of the outputs • on lamp load, max. Load resistance range	L+ (-48 V) Yes 5 W
Limitation of inductive shutdown voltage to Controlling a digital input Switching capacity of the outputs • on lamp load, max. Load resistance range • lower limit	L+ (-48 V) Yes 5 W 48 Ω
Limitation of inductive shutdown voltage to Controlling a digital input Switching capacity of the outputs • on lamp load, max. Load resistance range • lower limit • upper limit	L+ (-48 V) Yes 5 W
Limitation of inductive shutdown voltage to Controlling a digital input Switching capacity of the outputs • on lamp load, max. Load resistance range • lower limit • upper limit Output voltage	L+ (-48 V) Yes 5 W 48 Ω 4 kΩ
Limitation of inductive shutdown voltage to Controlling a digital input Switching capacity of the outputs • on lamp load, max. Load resistance range • lower limit • upper limit Output voltage • for signal "1", min.	L+ (-48 V) Yes 5 W 48 Ω
Limitation of inductive shutdown voltage to Controlling a digital input Switching capacity of the outputs • on lamp load, max. Load resistance range • lower limit • upper limit Output voltage • for signal "1", min. Output current	L+ (-48 V) Yes 5 W 48 Ω 4 kΩ L+ (-0.8 V)
Limitation of inductive shutdown voltage to Controlling a digital input Switching capacity of the outputs • on lamp load, max. Load resistance range • lower limit • upper limit Output voltage • for signal "1", min.	L+ (-48 V) Yes 5 W 48 Ω 4 kΩ

<ul> <li>for signal "1" permissible range, max.</li> </ul>	0.6 A
<ul> <li>for signal "1" minimum load current</li> </ul>	5 mA
<ul> <li>for signal "0" residual current, max.</li> </ul>	0.5 mA
Parallel switching of two outputs	0.5 MA
for uprating	No
<ul> <li>for redundant control of a load</li> </ul>	Yes
Switching frequency	165
with resistive load, max.	100 Hz
with resistive load, max.     with inductive load, max.	0.5 Hz
	0.5 HZ 100 Hz
<ul> <li>on lamp load, max.</li> <li>of the pulse sutputs, with resistive load, max.</li> </ul>	2.5 kHz
of the pulse outputs, with resistive load, max.	2.3 KHZ
Total current of the outputs (per group) horizontal installation	
— up to 40 °C, max.	3 A
— up to 60 °C, max.	2 A
vertical installation	27
— up to 40 °C, max.	2 A
Cable length	2 7
	1 000 m
<ul> <li>shielded, max.</li> <li>unshielded, max.</li> </ul>	1 000 m 600 m
Analog inputs	
Number of analog inputs	5
<ul> <li>For voltage/current measurement</li> </ul>	4
<ul> <li>For resistance/resistance thermometer</li> </ul>	1
measurement	
integrated channels (AI)	5; 4x current/voltage, 1x resistance
permissible input voltage for current input (destruction limit), max.	5 V; Permanent
permissible input voltage for voltage input (destruction	30 V; Permanent
limit), max.	SU V, Feimanent
permissible input current for voltage input (destruction	0.5 mA; Permanent
limit), max.	
permissible input current for current input (destruction	50 mA; Permanent
limit), max.	
Electrical input frequency, max.	400 Hz
No-load voltage for resistance-type transmitter, typ.	3.3 V
Constant measurement current for resistance-type	1.25 mA
transmitter, typ.	
Technical unit for temperature measurement adjustable	Yes; Degrees Celsius / degrees Fahrenheit / Kelvin
Input ranges	
Voltage	Yes; ±10 V / 100 kΩ; 0 V to 10 V / 100 kΩ
Current	Yes; ±20 mA / 100 $\Omega;$ 0 mA to 20 mA / 100 $\Omega;$ 4 mA to 20 mA / 100 $\Omega$
<ul> <li>Resistance thermometer</li> </ul>	Yes; Pt 100 / 10 MΩ
Resistance	Yes; 0 $\Omega$ to 600 $\Omega$ / 10 $M\Omega$
Input ranges (rated values), voltages	
• 0 to +10 V	Yes
— Input resistance (0 to 10 V)	100 kΩ
Input ranges (rated values), currents	
• 0 to 20 mA	Yes
<ul> <li>Input resistance (0 to 20 mA)</li> </ul>	100 Ω
• -20 mA to +20 mA	Yes
<ul> <li>Input resistance (-20 mA to +20 mA)</li> </ul>	100 Ω
• 4 mA to 20 mA	Yes
<ul> <li>Input resistance (4 mA to 20 mA)</li> </ul>	100 Ω
Input ranges (rated values), resistance thermometer	
• Pt 100	Yes
— Input resistance (Pt 100)	10 MΩ
Input ranges (rated values), resistors	
• 0 to 600 ohms	Yes
- Input resistance (0 to 600 ohms)	10 MΩ
Thermocouple (TC)	
Temperature compensation	
— parameterizable	No
Characteristic linearization	
parameterizable	Yes; by software

— for resistance thermometer	Pt 100
Cable length	
• shielded, max.	100 m
Analog outputs	
Number of analog outputs	2
integrated channels (AO)	2
Voltage output, short-circuit protection	Yes
Voltage output, short-circuit current, max.	55 mA
Current output, no-load voltage, max.	14 V
Output ranges, voltage	
• 0 to 10 V	Yes
• -10 V to +10 V	Yes
Output ranges, current	
• 0 to 20 mA	Yes
• -20 mA to +20 mA	Yes
• 4 mA to 20 mA	Yes
Connection of actuators	
<ul> <li>for voltage output two-wire connection</li> </ul>	Yes; Without compensation of the line resistances
<ul> <li>for voltage output four-wire connection</li> </ul>	No
<ul> <li>for current output two-wire connection</li> </ul>	Yes
Load impedance (in rated range of output)	
• with voltage outputs, min.	1 kΩ
with voltage outputs, capacitive load, max.	0.1 µF
with current outputs, max.	300 Ω
with current outputs, inductive load, max.	0.1 mH
Destruction limits against externally applied voltages and cur	
Voltages at the outputs towards MANA	16 V; Permanent
• Current, max.	50 mA; Permanent
Cable length	000
<ul> <li>shielded, max.</li> </ul>	200 m
Analog value generation for the inputs	
Measurement principle	Actual value encryption (successive approximation)
Integration and conversion time/resolution per channel	
Resolution with overrange (bit including sign), max.	12 bit
Integration time, parameterizable	Yes; 16.6 / 20 ms
<ul> <li>Interference voltage suppression for interference frequency f1 in Hz</li> </ul>	50 / 60 Hz
Time constant of the input filter	0.38 ms
Basic execution time of the module (all channels	1 ms
released)	
Analog value generation for the outputs	
Integration and conversion time/resolution per channel	
Resolution with overrange (bit including sign), max.	12 bit
Conversion time (per channel)	1 ms
Settling time	
for resistive load	0.6 ms
for capacitive load	1 ms
<ul> <li>for inductive load</li> </ul>	0.5 ms
Encoder	
Connection of signal encoders	
for voltage measurement	Yes
<ul> <li>for current measurement as 2-wire transducer</li> </ul>	Yes; with external supply
<ul> <li>for current measurement as 2-wire transducer</li> <li>for current measurement as 4-wire transducer</li> </ul>	Yes
<ul> <li>for resistance measurement with two-wire</li> </ul>	Yes; Without compensation of the line resistances
connection	
<ul> <li>for resistance measurement with three-wire</li> </ul>	No
connection	
<ul> <li>for resistance measurement with four-wire connection</li> </ul>	No
Connectable encoders	
• 2-wire sensor	Yes
<ul> <li>— permissible quiescent current (2-wire sensor),</li> </ul>	1.5 mA
max.	
Errors/accuracies	

Temperature error (relative to input range), (+/-)	0.006 %/K
Crosstalk between the inputs, min.	60 dB
Repeat accuracy in steady state at 25 °C (relative to input	0.06 %
range), (+/-)	0.1.0/
Output ripple (relative to output range, bandwidth 0 to 50 kHz), (+/-)	0.1 %
Linearity error (relative to output range), (+/-)	0.15 %
Temperature error (relative to output range), (+/-)	0.01 %/K
Crosstalk between the outputs, min.	60 dB
Repeat accuracy in steady state at 25 °C (relative to	0.06 %
output range), (+/-)	
Operational error limit in overall temperature range	
<ul> <li>Voltage, relative to input range, (+/-)</li> </ul>	1 %
<ul> <li>Current, relative to input range, (+/-)</li> </ul>	1 %
<ul> <li>Resistance, relative to input range, (+/-)</li> </ul>	1 %
<ul> <li>Voltage, relative to output range, (+/-)</li> </ul>	1 %
<ul> <li>Current, relative to output range, (+/-)</li> </ul>	1 %
Basic error limit (operational limit at 25 °C)	
<ul> <li>Voltage, relative to input range, (+/-)</li> </ul>	0.8 %; Linearity error ±0.06 %
• Current, relative to input range, (+/-)	0.8 %; Linearity error ±0.06 %
• Resistance, relative to input range, (+/-)	0.8 %; Linearity error ±0.2 %
• Resistance thermometer, relative to input range, (+/-	0.8 %
)	0.9.9/
Voltage, relative to output range, (+/-)	0.8 %
<ul> <li>Current, relative to output range, (+/-)</li> <li>Interference voltage suppression for f = n x (f1 +/- 1 %), f1 =</li> </ul>	0.8 %
<ul> <li>Series mode interference (peak value of</li> </ul>	30 dB
interference < rated value of input range), min.	
Common mode interference, min.	40 dB
Interfaces	
Number of industrial Ethernet interfaces	0
Number of PROFINET interfaces	0
Number of RS 485 interfaces	0 1; MPI
Number of RS 422 interfaces	1. RS 422 / 485 combined
Number of RS 422 interfaces	1; RS 422 / 485 combined
Point-to-point connection	
Point-to-point connection • Cable length, max.	1; RS 422 / 485 combined 1 200 m
Point-to-point connection • Cable length, max. Integrated protocol driver	1 200 m
Point-to-point connection • Cable length, max. Integrated protocol driver — 3964 (R)	1 200 m Yes
Point-to-point connection • Cable length, max. Integrated protocol driver — 3964 (R) — ASCII	1 200 m Yes Yes
Point-to-point connection • Cable length, max. Integrated protocol driver — 3964 (R) — ASCII — RK 512	1 200 m Yes
Point-to-point connection • Cable length, max. Integrated protocol driver — 3964 (R) — ASCII — RK 512 Transmission rate, RS 422/485	1 200 m Yes Yes Yes
Point-to-point connection • Cable length, max. Integrated protocol driver — 3964 (R) — ASCII — RK 512 Transmission rate, RS 422/485 — with 3964 (R) protocol, max.	1 200 m Yes Yes Yes 19.2 kbit/s; 38.4 kbit/s half duplex; 19.2 kbit/s full duplex
Point-to-point connection • Cable length, max. Integrated protocol driver - 3964 (R) - ASCII - RK 512 Transmission rate, RS 422/485 - with 3964 (R) protocol, max. - with ASCII protocol, max.	1 200 m Yes Yes Yes 19.2 kbit/s; 38.4 kbit/s half duplex; 19.2 kbit/s full duplex 19.2 kbit/s; 38.4 kbit/s half duplex; 19.2 kbit/s full duplex
Point-to-point connection • Cable length, max. Integrated protocol driver - 3964 (R) - ASCII - RK 512 Transmission rate, RS 422/485 - with 3964 (R) protocol, max. - with ASCII protocol, max. - with ASCII protocol, max. - with RK 512 protocol, max.	1 200 m Yes Yes Yes 19.2 kbit/s; 38.4 kbit/s half duplex; 19.2 kbit/s full duplex
Point-to-point connection         • Cable length, max.         Integrated protocol driver         - 3964 (R)         - ASCII         - RK 512         Transmission rate, RS 422/485         - with 3964 (R) protocol, max.         - with ASCII protocol, max.         - with RK 512 protocol, max.         1. Interface	1 200 m Yes Yes Yes 19.2 kbit/s; 38.4 kbit/s half duplex; 19.2 kbit/s full duplex 19.2 kbit/s; 38.4 kbit/s half duplex; 19.2 kbit/s full duplex 19.2 kbit/s; 38.4 kbit/s half duplex; 19.2 kbit/s full duplex
Point-to-point connection • Cable length, max. Integrated protocol driver - 3964 (R) - ASCII - RK 512 Transmission rate, RS 422/485 - with 3964 (R) protocol, max. - with ASCII protocol, max. - with ASCII protocol, max. - with RK 512 protocol, max. Interface Interface type	1 200 m Yes Yes Yes 19.2 kbit/s; 38.4 kbit/s half duplex; 19.2 kbit/s full duplex 19.2 kbit/s; 38.4 kbit/s half duplex; 19.2 kbit/s full duplex 19.2 kbit/s; 38.4 kbit/s half duplex; 19.2 kbit/s full duplex 19.2 kbit/s; 38.4 kbit/s half duplex; 19.2 kbit/s full duplex
Point-to-point connection • Cable length, max. Integrated protocol driver - 3964 (R) - ASCII - RK 512 Transmission rate, RS 422/485 - with 3964 (R) protocol, max. - with ASCII protocol, max. - with ASCII protocol, max. - with RK 512 protocol, max. Interface Interface type Isolated	1 200 m Yes Yes Yes 19.2 kbit/s; 38.4 kbit/s half duplex; 19.2 kbit/s full duplex 19.2 kbit/s; 38.4 kbit/s half duplex; 19.2 kbit/s full duplex 19.2 kbit/s; 38.4 kbit/s half duplex; 19.2 kbit/s full duplex
Point-to-point connection • Cable length, max. Integrated protocol driver - 3964 (R) - ASCII - RK 512 Transmission rate, RS 422/485 - with 3964 (R) protocol, max. - with ASCII protocol, max. - with ASCII protocol, max. - with RK 512 protocol, max. Interface type Isolated Interface types	1 200 m Yes Yes Yes 19.2 kbit/s; 38.4 kbit/s half duplex; 19.2 kbit/s full duplex 19.2 kbit/s; 38.4 kbit/s half duplex; 19.2 kbit/s full duplex 19.2 kbit/s; 38.4 kbit/s half duplex; 19.2 kbit/s full duplex 19.2 kbit/s; 38.4 kbit/s half duplex; 19.2 kbit/s full duplex
Point-to-point connection         • Cable length, max.         Integrated protocol driver         - 3964 (R)         - ASCII         - RK 512         Transmission rate, RS 422/485         - with 3964 (R) protocol, max.         - with ASCII protocol, max.         - with ASCII protocol, max.         - with RK 512 protocol, max.         - With RK 513 protocol, max.         - With RK 514 protocol, max.         - With RK 512 protocol, max.         - With RK 513 protocol, max.         - With RK 514 protocol, max.         - With RK 512 protocol, max.         - With RK 514 protocol, max.         - With	1 200 m Yes Yes Yes 19.2 kbit/s; 38.4 kbit/s half duplex; 19.2 kbit/s full duplex 19.2 kbit/s; 38.4 kbit/s half duplex; 19.2 kbit/s full duplex 19.2 kbit/s; 38.4 kbit/s half duplex; 19.2 kbit/s full duplex 19.2 kbit/s; 38.4 kbit/s half duplex; 19.2 kbit/s full duplex 19.2 kbit/s; 38.4 kbit/s half duplex; 19.2 kbit/s full duplex 19.2 kbit/s; 38.4 kbit/s half duplex; 19.2 kbit/s full duplex 19.2 kbit/s; 38.4 kbit/s half duplex; 19.2 kbit/s full duplex 19.2 kbit/s; 38.4 kbit/s half duplex; 19.2 kbit/s full duplex 19.2 kbit/s; 38.4 kbit/s half duplex; 19.2 kbit/s full duplex 19.2 kbit/s; 38.4 kbit/s half duplex; 19.2 kbit/s full duplex 19.2 kbit/s; 38.4 kbit/s half duplex; 19.2 kbit/s full duplex
Point-to-point connection         • Cable length, max.         Integrated protocol driver         - 3964 (R)         - ASCII         - RK 512         Transmission rate, RS 422/485         - with 3964 (R) protocol, max.         - with ASCII protocol, max.         - with ASCII protocol, max.         - with RK 512 protocol, max.         - Upt protocol         - RS 485         - Output current of the interface, max.	1 200 m Yes Yes Yes 19.2 kbit/s; 38.4 kbit/s half duplex; 19.2 kbit/s full duplex 19.2 kbit/s; 38.4 kbit/s half duplex; 19.2 kbit/s full duplex 19.2 kbit/s; 38.4 kbit/s half duplex; 19.2 kbit/s full duplex 19.2 kbit/s; 38.4 kbit/s half duplex; 19.2 kbit/s full duplex
Point-to-point connection         • Cable length, max.         Integrated protocol driver         - 3964 (R)         - ASCII         - RK 512         Transmission rate, RS 422/485         - with 3964 (R) protocol, max.         - with ASCII protocol, max.         - with ASCII protocol, max.         - with RK 512 protocol, max.         Protocol	1 200 m Yes Yes 19.2 kbit/s; 38.4 kbit/s half duplex; 19.2 kbit/s full duplex 19.2 kbit/s; 38.4 kbit/s half duplex; 19.2 kbit/s full duplex 19.2 kbit/s; 38.4 kbit/s half duplex; 19.2 kbit/s full duplex 19.2 kbit/s; 38.4 kbit/s half duplex; 19.2 kbit/s full duplex 19.2 kbit/s; 38.4 kbit/s half duplex; 19.2 kbit/s full duplex 19.2 kbit/s; 38.4 kbit/s half duplex; 19.2 kbit/s full duplex 19.2 kbit/s; 38.4 kbit/s half duplex; 19.2 kbit/s full duplex 19.2 kbit/s; 38.4 kbit/s half duplex; 19.2 kbit/s full duplex 19.2 kbit/s; 38.4 kbit/s half duplex; 19.2 kbit/s full duplex 19.2 kbit/s; 38.4 kbit/s half duplex; 19.2 kbit/s full duplex 19.2 kbit/s; 38.4 kbit/s half duplex; 19.2 kbit/s full duplex
Point-to-point connection         • Cable length, max.         Integrated protocol driver         - 3964 (R)         - ASCII         - RK 512         Transmission rate, RS 422/485         - with 3964 (R) protocol, max.         - with ASCII protocol, max.         - with ASCII protocol, max.         - with RK 512 protocol, max.         Protocol         • RS 485         • Output current of the interface, max.         Protocols         • MPI	1 200 m Yes Yes Yes 19.2 kbit/s; 38.4 kbit/s half duplex; 19.2 kbit/s full duplex 19.2 kbit/s; 38.4 kbit/s half duplex; 19.2 kbit/s full duplex 19.2 kbit/s; 38.4 kbit/s half duplex; 19.2 kbit/s full duplex 19.2 kbit/s; 38.4 kbit/s half duplex; 19.2 kbit/s full duplex 19.2 kbit/s; 38.4 kbit/s half duplex; 19.2 kbit/s full duplex 19.2 kbit/s; 38.4 kbit/s half duplex; 19.2 kbit/s full duplex 19.2 kbit/s; 38.4 kbit/s half duplex; 19.2 kbit/s full duplex 19.2 kbit/s; 38.4 kbit/s half duplex; 19.2 kbit/s full duplex 19.2 kbit/s; 38.4 kbit/s half duplex; 19.2 kbit/s full duplex 19.2 kbit/s; 38.4 kbit/s half duplex; 19.2 kbit/s full duplex 19.2 kbit/s; 38.4 kbit/s half duplex; 19.2 kbit/s full duplex 19.2 kbit/s; 38.4 kbit/s half duplex; 19.2 kbit/s full duplex 19.2 kbit/s; 38.4 kbit/s half duplex; 19.2 kbit/s full duplex 19.2 kbit/s; 38.4 kbit/s half duplex; 19.2 kbit/s full duplex 19.2 kbit/s; 38.4 kbit/s half duplex; 19.2 kbit/s full duplex
Point-to-point connection         • Cable length, max.         Integrated protocol driver         - 3964 (R)         - ASCII         - RK 512         Transmission rate, RS 422/485         - with 3964 (R) protocol, max.         - with ASCII protocol, max.         - with ASCII protocol, max.         - with RK 512 protocol, max.         Protocol         Interface type         Isolated         Interface types         • RS 485         • Output current of the interface, max.         Protocols         • MPI         • PROFIBUS DP master	1 200 m Yes Yes 19.2 kbit/s; 38.4 kbit/s half duplex; 19.2 kbit/s full duplex 19.2 kbit/s; 38.4 kbit/s half duplex; 19.2 kbit/s half
Point-to-point connection         • Cable length, max.         Integrated protocol driver         - 3964 (R)         - ASCII         - RK 512         Transmission rate, RS 422/485         - with 3964 (R) protocol, max.         - with ASCII protocol, max.         - with ASCII protocol, max.         - with RK 512 protocol, max.         Protocols         • RS 485         • Output current of the interface, max.         Protocols         • MPI         • PROFIBUS DP master         • PROFIBUS DP slave	1 200 m Yes Yes Yes 19.2 kbit/s; 38.4 kbit/s half duplex; 19.2 kbit/s full duplex 19.2 kbit/s; 38.4 kbit/s half duplex; 19.2 kbit/s h
Point-to-point connection         • Cable length, max.         Integrated protocol driver         - 3964 (R)         - ASCII         - RK 512         Transmission rate, RS 422/485         - with 3964 (R) protocol, max.         - with ASCII protocol, max.         - with ASCII protocol, max.         - with RK 512 protocol, max.         Protocol         Interface type         Isolated         Interface types         • RS 485         • Output current of the interface, max.         Protocols         • MPI         • PROFIBUS DP master	1 200 m Yes Yes 19.2 kbit/s; 38.4 kbit/s half duplex; 19.2 kbit/s full duplex 19.2 kbit/s; 38.4 kbit/s half duplex; 19.2 kbit/s half
Point-to-point connection • Cable length, max. Integrated protocol driver - 3964 (R) - ASCII - RK 512 Transmission rate, RS 422/485 - with 3964 (R) protocol, max. - with ASCII protocol, max. - with ASCII protocol, max. - with RK 512 protocol, max. - with RK 512 protocol, max. 1. Interface Interface type Isolated Interface types • RS 485 • Output current of the interface, max. Protocols • MPI • PROFIBUS DP master • PROFIBUS DP slave • Point-to-point connection MPI	1 200 m Yes Yes Yes 19.2 kbit/s; 38.4 kbit/s half duplex; 19.2 kbit/s full duplex 19.2 kbit/s; 38.4 kbit/s half duplex; 19.2 kbit/s h
Point-to-point connection         • Cable length, max.         Integrated protocol driver         - 3964 (R)         - ASCII         - RK 512         Transmission rate, RS 422/485         - with 3964 (R) protocol, max.         - with ASCII protocol, max.         - with ASCII protocol, max.         - with RK 512 protocol, max.         Protocols         • ROFIBUS DP master         • PROFIBUS DP slave         • Point-to-point connection	1 200 m Yes Yes Yes 19.2 kbit/s; 38.4 kbit/s half duplex; 19.2 kbit/s full duplex 19.2 kbit/s; 38.4 kbit/s half duplex; 19.2 kbit/s h
Point-to-point connection         • Cable length, max.         Integrated protocol driver         - 3964 (R)         - ASCII         - RK 512         Transmission rate, RS 422/485         - with 3964 (R) protocol, max.         - with ASCII protocol, max.         - with ASCII protocol, max.         - with RK 512 protocol, max.         - Worlface type         Isolated         Interface types         • RS 485         • Output current of the interface, max.         Protocols         • MPI         • PROFIBUS DP master         • PROFIBUS DP slave         • Point-to-point connection         MPI         • Transmission rate,	1 200 m Yes Yes Yes 19.2 kbit/s; 38.4 kbit/s half duplex; 19.2 kbit/s full duplex 19.2 kbit/s; 38.4 kbit/s half duplex; 19.2 kbit/s h
Point-to-point connection • Cable length, max. Integrated protocol driver - 3964 (R) - ASCII - RK 512 Transmission rate, RS 422/485 - with 3964 (R) protocol, max. - with ASCII protocol, max. - with ASCII protocol, max. - with RK 512 protocol, max. - with RK 512 protocol, max. <b>1. Interface</b> Interface type Isolated Interface types • RS 485 • Output current of the interface, max. Protocols • MPI • PROFIBUS DP master • PROFIBUS DP slave • Point-to-point connection MPI • Transmission rate, max. Services - PG/OP communication	1 200 m Yes Yes Yes 19.2 kbit/s; 38.4 kbit/s half duplex; 19.2 kbit/s full duplex 19.2 kbit/s; 38.4 kbit/s half duplex; 19.2 kbit/s full duplex 19.2 kbit/s; 38.4 kbit/s half duplex; 19.2 kbit/s full duplex 19.2 kbi
Point-to-point connection         • Cable length, max.         Integrated protocol driver         - 3964 (R)         - ASCII         - RK 512         Transmission rate, RS 422/485         - with 3964 (R) protocol, max.         - with ASCII protocol, max.         - with ASCII protocol, max.         - with RK 512 protocol, max.         Protocols         • RS 485         • Output current of the interface, max.         PROFIBUS DP master         • PROFIBUS DP slave         • Point-to-point connection         MPI         • Transmission rate, max.         Services	1 200 m Yes Yes Yes 19.2 kbit/s; 38.4 kbit/s half duplex; 19.2 kbit/s full duplex 19.2 kbit/s; 38.4 kbit/s half duplex; 19.2 kbit/s full duplex 19.2 kbit/s; 38.4 kbit/s half duplex; 19.2 kbit/s full duplex 19.2 kbit/s; 38.4 kbit/s half duplex; 19.2 kbit/s full duplex 19.2 kbit/s; 38.4 kbit/s half duplex; 19.2 kbit/s full duplex 19.2 kbit/s; 38.4 kbit/s half duplex; 19.2 kbit/s full duplex 19.2 kbit/s; 38.4 kbit/s half duplex; 19.2 kbit/s full duplex 19.2 kbit/s; 38.4 kbit/s half duplex; 19.2 kbit/s full duplex 19.2 kbit/s; 38.4 kbit/s half duplex; 19.2 kbit/s full duplex 19.2 kbit/s; 38.4 kbit/s half duplex; 19.2 kbit/s full duplex 19.2 kbit/s; 38.4 kbit/s half duplex; 19.2 kbit/s full duplex 187.5 kbit/s Yes
Point-to-point connection         • Cable length, max.         Integrated protocol driver         - 3964 (R)         - ASCII         - RK 512         Transmission rate, RS 422/485         - with 3964 (R) protocol, max.         - with ASCII protocol, max.         - with ASCII protocol, max.         - with RK 512 protocol, max.         Protocol         Interface type         Isolated         Interface types         • RS 485         • Output current of the interface, max.         Protocols         • MPI         • PROFIBUS DP master         • PROFIBUS DP slave         • Point-to-point connection         MPI         • Transmission rate, max.         Services         - PG/OP communication         - Routing	1 200 m Yes Yes Yes 19.2 kbit/s; 38.4 kbit/s half duplex; 19.2 kbit/s full duplex 19.2 kbit/s; 38.4 kbit/s half duplex; 19.2 kbit/s full duplex 19.2 kbit/s; 38.4 kbit/s half duplex; 19.2 kbit/s full duplex 19.2 kbit/s; 38.4 kbit/s half duplex; 19.2 kbit/s full duplex 19.2 kbit/s; 38.4 kbit/s half duplex; 19.2 kbit/s full duplex 19.2 kbit/s; 38.4 kbit/s half duplex; 19.2 kbit/s full duplex 19.2 kbit/s; 38.4 kbit/s half duplex; 19.2 kbit/s full duplex 19.2 kbit/s; 38.4 kbit/s half duplex; 19.2 kbit/s full duplex 19.2 kbit/s; 38.4 kbit/s half duplex; 19.2 kbit/s full duplex 19.2 kbit/s; 38.4 kbit/s half duplex; 19.2 kbit/s full duplex 10.2 kbit/s; 38.4 kbit/s half duplex; 19.2 kbit/s full duplex 10.2 kbit/s; 38.4 kbit/s half duplex; 19.2 kbit/s full duplex 10.2 kbit/s; 38.4 kbit/s half duplex; 19.2 kbit/s full duplex 10.2 kbit/s; 38.4 kbit/s half duplex; 19.2 kbit/s full duplex 10.2 kbit/s; 38.4 kbit/s half duplex; 19.2 kbit/s full duplex 10.2 kbit/s; 38.4 kbit/s half duplex; 19.2 kbit/s full duplex 10.2 kbit/s; 38.4 kbit/s half duplex; 19.2 kbit/s full duplex 10.2 kbit/s; 38.4 kbit/s half duplex; 19.2 kbit/s full duplex 10.2 kbit/s; 38.4 kbit/s half duplex; 19.2 kbit/s full duplex 10.2 kbit/s; 38.4 kbit/s half duplex; 19.2 kbit/s full duplex 10.2 kbit/s; 38.4 kbit/s half duplex; 19.2 kbit/s full duplex 10.2 kbit/s; 38.4 kbit/s half duplex; 19.2 kbit/s full duplex 10.2 kbit/s; 38.4 kbit/s half duplex; 19.2 kbit/s full duplex 10.2 kbit/s; 38.4 kbit/s; 38.4 kbit/s half duplex; 19.2 kbit/s full duplex 10.2 kbit/s; 38.4 kbit/s; 38.
Point-to-point connection         • Cable length, max.         Integrated protocol driver         - 3964 (R)         - ASCII         - RK 512         Transmission rate, RS 422/485         - with 3964 (R) protocol, max.         - with ASCII protocol, max.         - with ASCII protocol, max.         - with RK 512 protocol, max.         Protocols         • RS 485         • Output current of the interface, max.         Protocols         • MPI         • PROFIBUS DP master         • PROFIBUS DP slave         • Point-to-point connection         MPI         • Transmission rate, max.         Services         - PG/OP communication         - Routing         - Global data communication	1 200 m Yes Yes Yes 19.2 kbit/s; 38.4 kbit/s half duplex; 19.2 kbit/s full duplex 19.2 kbit/s; 38.4 kbit/s half duplex; 19.2 kbit/s full duplex 19.2 kbit/s; 38.4 kbit/s half duplex; 19.2 kbit/s full duplex 19.2 kbit/s; 38.4 kbit/s half duplex; 19.2 kbit/s full duplex Untegrated RS 485 interface No Yes 200 mA Yes No No 187.5 kbit/s Yes No Yes No Yes Yes No Yes Yes
Point-to-point connection         • Cable length, max.         Integrated protocol driver         - 3964 (R)         - ASCII         - RK 512         Transmission rate, RS 422/485         - with 3964 (R) protocol, max.         - with ASCII protocol, max.         - with ASCII protocol, max.         - with RK 512 protocol, max.         - Worlface type         Interface         Interface types         • RS 485         • Output current of the interface, max.         Protocols         • MPI         • PROFIBUS DP master         • POFIBUS DP slave         • Point-to-point connection         MPI         • Transmission rate, max.         Services	1 200 m Yes Yes Yes 19.2 kbit/s; 38.4 kbit/s half duplex; 19.2 kbit/s full duplex 19.2 kbit/s; 38.4 kbit/s half duplex; 19.2 kbit/s full duplex 19.2 kbit/s; 38.4 kbit/s half duplex; 19.2 kbit/s full duplex 19.2 kbit/s; 38.4 kbit/s half duplex; 19.2 kbit/s full duplex 19.2 kbit/s; 38.4 kbit/s half duplex; 19.2 kbit/s full duplex 19.2 kbit/s; 38.4 kbit/s half duplex; 19.2 kbit/s full duplex 19.2 kbit/s; 38.4 kbit/s half duplex; 19.2 kbit/s full duplex 19.2 kbit/s; 38.4 kbit/s half duplex; 19.2 kbit/s full duplex 19.2 kbit/s; 38.4 kbit/s half duplex; 19.2 kbit/s full duplex 19.2 kbit/s; 38.4 kbit/s half duplex; 19.2 kbit/s full duplex 19.2 kbit/s; 38.4 kbit/s half duplex; 19.2 kbit/s full duplex 10.2 kbit/s; 38.4 kbit/s half duplex; 19.2 kbit/s full duplex 10.2 kbit/s; 38.4 kbit/s half duplex; 19.2 kbit/s full duplex 10.2 kbit/s; 38.4 kbit/s half duplex; 19.2 kbit/s full duplex 10.2 kbit/s; 38.4 kbit/s half duplex; 19.2 kbit/s full duplex 10.2 kbit/s; 38.4 kbit/s half duplex; 19.2 kbit/s full duplex 10.2 kbit/s; 38.4 kbit/s half duplex; 19.2 kbit/s full duplex 10.2 kbit/s; 38.4 kbit/s half duplex; 19.2 kbit/s full duplex 10.2 kbit/s; 38.4 kbit/s half duplex; 19.2 kbit/s full duplex 10.2 kbit/s; 38.4 kbit/s half duplex; 19.2 kbit/s full duplex 10.2 kbit/s; 38.4 kbit/s half duplex; 19.2 kbit/s full duplex 10.2 kbit/s; 38.4 kbit/s half duplex; 19.2 kbit/s full duplex 10.2 kbit/s; 38.4 kbit/s half duplex; 19.2 kbit/s full duplex 10.2 kbit/s; 38.4 kbit/s half duplex; 19.2 kbit/s full duplex 10.2 kbit/s; 38.4 kbit/s half duplex; 19.2 kbit/s full duplex 10.2 kbit/s; 38.4 kbit/s half duplex; 19.2 kbit/s full duplex 10.2 kbit/s; 48.5 kbit/s half duplex; 19.2 kbit/s full duplex 10.2 kbit/s; 48.5 kbit/s half duplex; 19.2 kbit/s full duplex 10.2 kbit/s; 48.5 kbit/s half duplex; 19.2 kbit/s full duplex 10.2 kbit/s; 48.5 kbit/s half duplex; 19.2 kbit/s full duplex 10.2 kbit/s; 48.5 kbit/s half duplex; 19.2 kbit/s full duplex; 19.2 kbit/s; 48.5 kbit/s half duplex; 19.2 kbit/s; 48.5 kbit/s half d

— S7 communication, as server	Yes
2. Interface	
Interface type	Integrated RS 422/ 485 interface
Isolated	Yes
Interface types	
• RS 485	Yes; RS 422 / 485 (X.27)
<ul> <li>Output current of the interface, max.</li> </ul>	No
Protocols	
• MPI	No
PROFINET IO Controller	No
PROFINET IO Device	No
PROFINET CBA	No
<ul> <li>PROFIBUS DP master</li> </ul>	No
<ul> <li>PROFIBUS DP slave</li> </ul>	No
<ul> <li>Point-to-point connection</li> </ul>	Yes
Point-to-point connection	
<ul> <li>Transmission rate, max.</li> </ul>	19.2 kbit/s; 38.4 kbit/s half duplex; 19.2 kbit/s full duplex
<ul> <li>Interface controllable from the user program</li> </ul>	Yes
<ul> <li>Interface can trigger alarm/interrupt in the user</li> </ul>	Yes; Message on break - identification
program	
Protocols	
PROFIsafe	No
communication functions / header	
PG/OP communication	Yes
Data record routing	No
Global data communication	
<ul> <li>supported</li> </ul>	Yes
<ul> <li>Number of GD loops, max.</li> </ul>	8
<ul> <li>Number of GD packets, max.</li> </ul>	8
<ul> <li>Number of GD packets, transmitter, max.</li> </ul>	8
<ul> <li>Number of GD packets, receiver, max.</li> </ul>	8
<ul> <li>Size of GD packets, max.</li> </ul>	22 byte
<ul> <li>Size of GD packet (of which consistent), max.</li> </ul>	22 byte
S7 basic communication	
<ul> <li>supported</li> </ul>	Yes
• User data per job, max.	76 byte
<ul> <li>User data per job (of which consistent), max.</li> </ul>	76 byte; 76 bytes (with X_SEND or X_RCV); 64 bytes (with X_PUT or
S7 communication	X_GET as server)
supported	Yes
as server	Yes
• as client	Yes; Via CP and loadable FB
<ul> <li>User data per job, max.</li> </ul>	180 kbyte; With PUT/GET
<ul> <li>User data per job (of which consistent), max.</li> </ul>	240 byte; as server
S5 compatible communication	
supported	Yes; via CP and loadable FC
Number of connections	
• overall	12
usable for PG communication	11
— reserved for PG communication	1
— adjustable for PG communication, min.	1
— adjustable for PG communication, max.	11
usable for OP communication	11
— reserved for OP communication	1
— adjustable for OP communication, min.	1
— adjustable for OP communication, max.	11
<ul> <li>usable for S7 basic communication</li> </ul>	8
- reserved for S7 basic communication	0
<ul> <li>— adjustable for S7 basic communication, min.</li> </ul>	0
— adjustable for S7 basic communication, max.	8
S7 message functions	
Number of login stations for message functions, max.	12; Depending on the configured connections for PG/OP and S7 basic
	communication

Process diagnostic messages	Yes
simultaneously active Alarm-S blocks, max.	300
Test commissioning functions	
Status block	Yes; Up to 2 simultaneously
Single step	Yes
Number of breakpoints	4
Status/control	4
Status/control variable	Yes
Variables	Inputs, outputs, memory bits, DB, times, counters
Number of variables, max.	30
— of which status variables, max.	30
— of which control variables, max.	14
Forcing	
Forcing	Yes
<ul> <li>Forcing, variables</li> </ul>	Inputs, outputs
<ul> <li>Number of variables, max.</li> </ul>	10
Diagnostic buffer	
<ul> <li>present</li> </ul>	Yes
<ul> <li>Number of entries, max.</li> </ul>	500
— adjustable	No
<ul> <li>— of which powerfail-proof</li> </ul>	100; Only the last 100 entries are retained
<ul> <li>Number of entries readable in RUN, max.</li> </ul>	499
— adjustable	Yes; From 10 to 499
— preset	10
Service data	
• can be read out	Yes
Interrupts/diagnostics/status information	
Diagnostics indication LED	
<ul> <li>Status indicator digital input (green)</li> </ul>	Yes
<ul> <li>Status indicator digital output (green)</li> </ul>	Yes
Integrated Functions	
Frequency measurement	Yes
<ul> <li>Number of frequency meters</li> </ul>	4; up to 60 kHz (see "Technological Functions" manual)
controlled positioning	Yes
integrated function blocks (closed-loop control)	Yes; PID controller (see "Technological Functions" manual)
PID controller	Yes
Number of pulse outputs	4; Pulse width modulation up to 2.5 kHz (see "Technological Functions"
	Manual)
Limit frequency (pulse)	2.5 kHz
Potential separation	
Potential separation digital inputs	
<ul> <li>Potential separation digital inputs</li> </ul>	Yes
<ul> <li>between the channels</li> </ul>	No
between the channels and backplane bus	Yes
Potential separation digital outputs	
Potential separation digital outputs	Yes
between the channels	Yes
• between the channels, in groups of	8
between the channels and backplane bus	Yes
Potential separation analog inputs	
Potential separation analog inputs     between the channels	Yes; common for analog I/O
between the channels     between the channels	No
between the channels and backplane bus Potential separation analog outputs	Yes
Potential separation analog outputs     Potential separation analog outputs	Yes; common for analog I/O
<ul> <li>Potential separation analog outputs</li> <li>between the channels</li> </ul>	No
<ul> <li>between the channels</li> <li>between the channels and backplane bus</li> </ul>	Yes
Isolation	
Isolation tested with	600 V DC
Ambient conditions	
Ambient temperature during operation	
• min.	0° C

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• max.	60 °C
configuration / header	
Configuration software	
• STEP 7	Yes; STEP 7 V5.5 + SP1 or higher or STEP 7 V5.3 + SP2 or higher with HSP 203
STEP 7 Lite	No
configuration / programming / header	
<ul> <li>Command set</li> </ul>	see instruction list
Nesting levels	8
<ul> <li>System functions (SFC)</li> </ul>	see instruction list
<ul> <li>System function blocks (SFB)</li> </ul>	see instruction list
Programming language	
— LAD	Yes
— FBD	Yes
— STL	Yes
— SCL	Yes
— CFC	Yes
— GRAPH	Yes
— HiGraph®	Yes
Know-how protection	
<ul> <li>User program protection/password protection</li> </ul>	Yes
<ul> <li>Block encryption</li> </ul>	Yes; With S7 block Privacy
Dimensions	
Width	120 mm
Height	125 mm
Depth	130 mm
Weights	
Weight, approx.	680 g
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